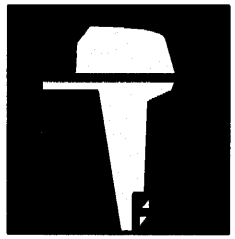
YAMAHA



# PARTS CATALOGUE
# CATALOGUE DE PIECES DETACHEES

# 225DETO'96 (64F)

2U64F-300F1

YAMAHA GENUINE Parts & Accessories

A1

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

225DETO'96 (64F)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

| | | | |
|---|---|---|---|
| "UR" | Use specified parts number. | "M" | Manual start model |
| "UN" | Use as many as needed. | "E" | Electric start model |
| "AP" | Alternate Parts | "PTT" | Power Trim & Tilt model |
| "LM" | Local Made | "H/T" | Hydro Tilt model |
| | (Parts need to be ordered locally) | "M/T" | Manual Tilt model |
| "O/S" | Over Size | "T.H/D" | Tiller Handle model |

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

   EXAMPLE
   CARBURETOR ASSY
   . JET, PILOT
   . NOZZLE, MAIN

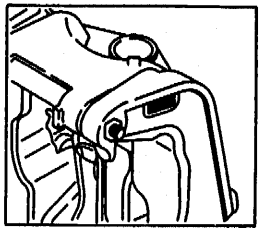
4. Number of component for assembly
   The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

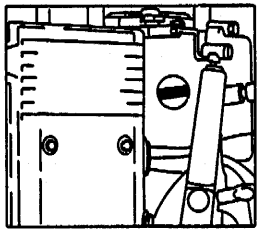
   EXAMPLE

| PART NO. | DESCRIPTION | Q'TY | REMARKS |
|---|---|---|---|
| 6E0-85500-70 | C.D.I. MAGNETO ASSY | 1 | |
| 6E0-85550-70 | . ROTOR ASSY | 1 | |
| 6E0-15723-00-94 | . . PULLY, STARTER | 1 | |

5. Applicable Serial No. and Color Code

| | |
|---|---|
| Engine Serial No. | 225DETO L : 450101 ~<br>UL : 550101 ~ |





| Color Code | Color Name | Abbreviation |
|---|---|---|
| 4D | DARK BLUISH GRAY METALLIC 2 | DBNM2 |

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

# AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

| 225DETO '96 (64F) |
|---|

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
   Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations
   Dans ce catalogue, les abréviations suivantes sont utilisées:

| | |
|---|---|
| "UR" | Utiliser le numéro des pièces. |
| "UN" | Utiliser autant que nécessaire. |
| "AP" | Pièces de substitution |
| "OS" | Cote Réparation |
| "LM" | Fabrication locale (les pièces doivent être commandées localement.) |
| "M" | Modèle à démarrage manuel |
| "E" | Modèle à démarrage électrique |
| "PTT" | Modèle à assiette et relevage assistés |
| "H/T" | Modèle à relevage hydraulique |
| "M/T" | Modèle à relevage manuel |
| "T.H/D" | Modèle à commande par barre franche |

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

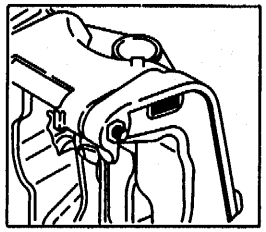
   EXEMPLE ENS CARBURATEUR
   . GICLEUR, ralenti
   . PUITS D'AIGUILLE

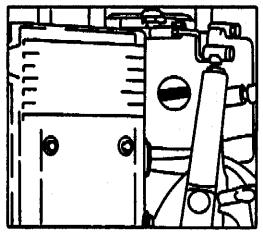
4. Nombre de pièces composant un ensemble
   Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

| Référence | Description | Qté | Remarques |
|---|---|---|---|
| 6E0-85500-70 | MAGNETO C.D.I CPLT | 1 | |
| 6E0-85550-70 | . ROTOR CPLT | 1 | |
| 6E0-15723-00-94 | . . POULIE DE DEMARREUR | 1 | |

5. Applications No de série et code couleur correspondants

| | |
|---|---|
| No de série du moteur | 225DETO L : 450101 ~<br>UL : 550101 ~ |





| Code couleur | Nom de couleur | Abréviation |
|---|---|---|
| 4D | DARK BLUISH GRAY METALLIC 2 | DBNM2 |

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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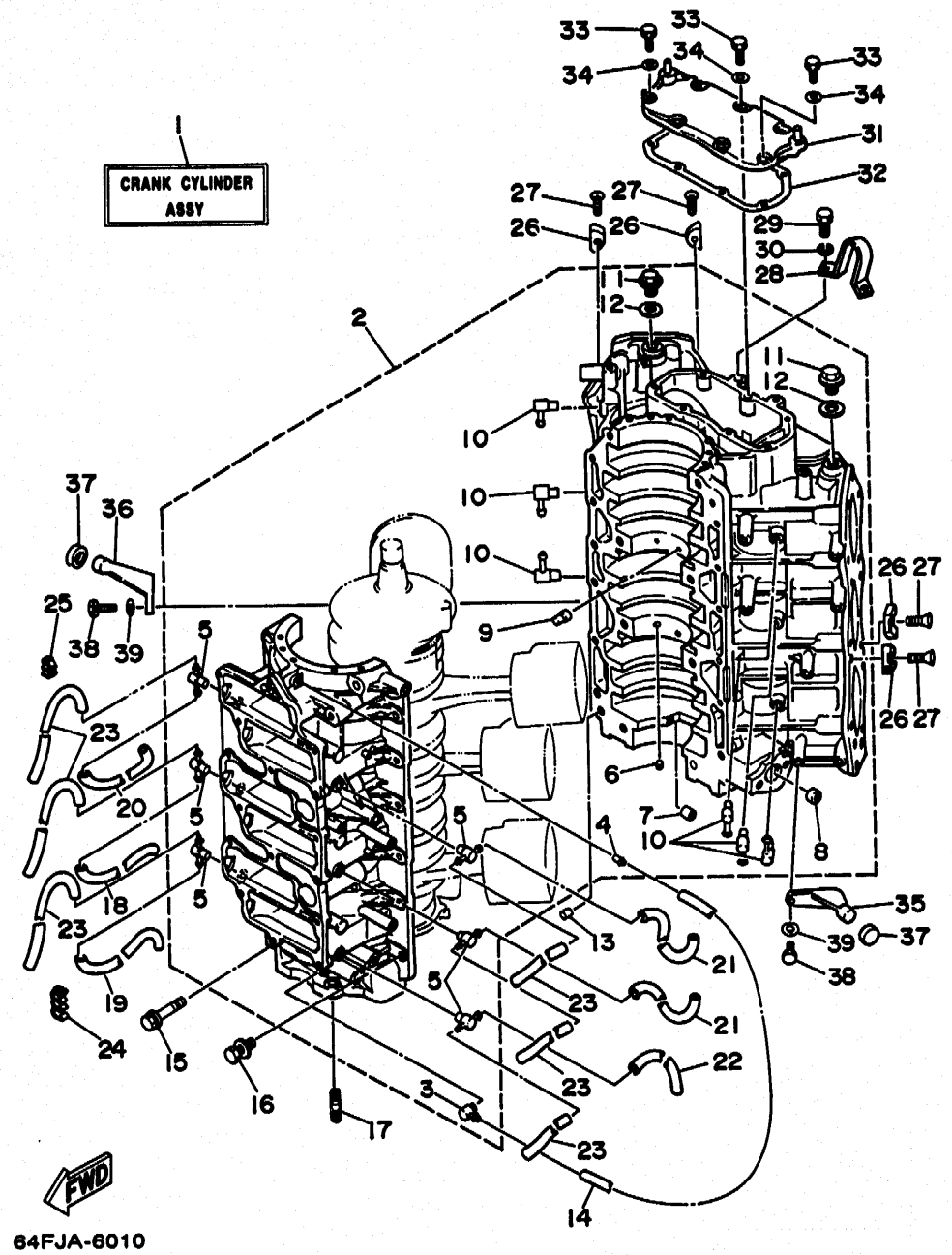


**FIG. 1 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64F-W0090-10-4D | CRANK CYLINDER ASSY<br>EMBIELLAGE CYLINDRE (ENS.)<br>(REF.NO. 2 ~ 39,<br>FIG. 2, REF.NO. 1 ~ 30,<br>FIG. 3, REF.NO. 1 ~ 9,<br>11 ~ 28) | 1 | |
| 2 | 64F-15100-00-94 | CRANKCASE ASSY<br>CARTER DE MOTEUR COMPLET | 1 | |
| 3 | 6E5-11372-00 | .NIPPLE, HOSE<br>.RACCORD, TUYAU | 1 | |
| 4 | 624-14485-00 | .PIPE, JOINT<br>.DURITE | 1 | |
| 5 | 6F6-11372-00 | .NIPPLE, HOSE<br>.RACCORD, TUYAU | 6 | |
| 6 | 624-11379-00 | .VALVE, CHECK<br>.CLAPET | 2 | |
| 7 | 90384-06M07 | .BUSH, BIMETAL FORMED<br>.DOUILLE, BIMETAL MISE EN FORM | 1 | |
| 8 | 90384-14M09 | .BUSH, BIMETAL FORMED<br>.DOUILLE, BIMETAL MISE EN FORM | 1 | |
| 9 | 663-11518-01 | .LOCK, BEARING<br>.CENTREUR, ROULEMENT | 2 | |
| 10 | 646-11370-00 | .CHECK VALVE ASSY<br>.CLAPET (ENS.) | 6 | |
| 11 | 90340-14M00 | .PLUG, STRAIGHT SCREW<br>.PLOT, FILETE DROIT | 2 | |
| 12 | 90430-14115 | .GASKET<br>.JOINT | 2 | |
| 13 | 93608-12063 | PIN, DOWEL<br>AXE | 2 | |
| 14 | 90445-07M10 | HOSE<br>DURITE | 1 | |
| 15 | 90105-10M20 | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE | 8 | |
| 16 | 90119-08M23 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 12 | |
| 17 | 90116-08M45 | BOLT, STUD<br>GOUJON | 2 | |
| 18 | 90445-07M11 | HOSE<br>DURITE | 1 | |
| 19 | 90445-07M09 | HOSE<br>DURITE | 1 | |
| 20 | 90445-07240 | HOSE<br>DURITE | 1 | |
| 21 | 90445-07M08 | HOSE<br>DURITE | 2 | |
| 22 | 90445-07M90 | HOSE<br>DURITE | 1 | |
| 23 | 90445-07M34 | HOSE<br>DURITE | 6 | |
| 24 | 90464-07M05 | CLAMP<br>BRIDE | 1 | |
| 25 | 90464-07M20 | CLAMP<br>BRIDE | 1 | |
| 26 | 6E5-11325-00 | ANODE<br>ANODE | 8 | |

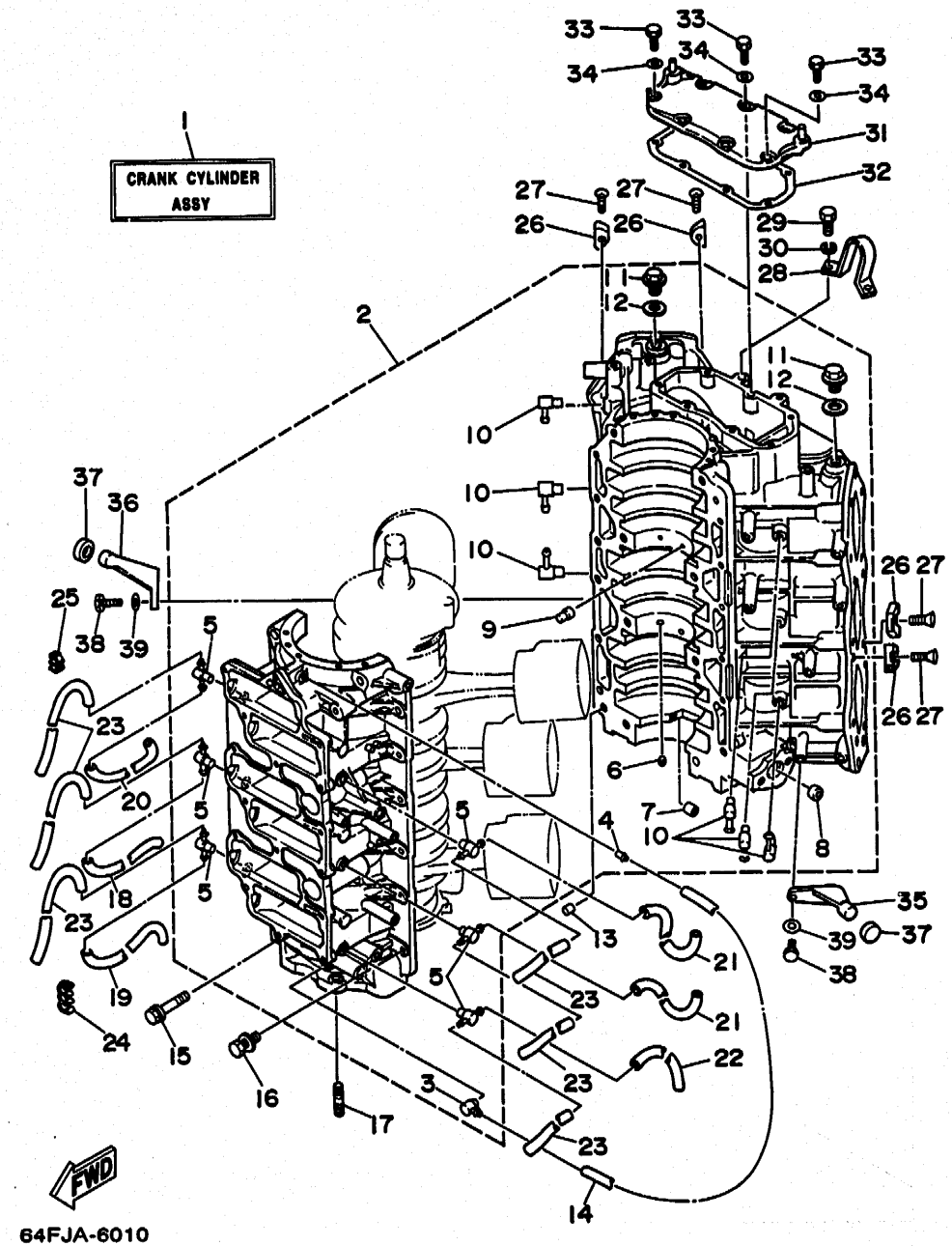


**FIG. 1 CYLINDER. CRANKCASE 1 CYLINDRE. CARTER 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 27 | 98780-04015 | SCREW, FLAT HEAD<br>VIS A TETE FRAISEE | 8 | |
| 28 | 6E9-11119-00 | HANGER, ENGINE<br>ANNEAU, LEVAGE | 1 | |
| 29 | 97013-08020 | BOLT<br>BOULON | 2 | |
| 30 | 92990-08100 | WASHER, SPRING<br>RONDELLE, GROWER | 2 | |
| 31 | 6K7-11371-01-9M | COVER<br>COUVERCLE | 1 | |
| 32 | 6E5-11381-A2 | GASKET 1<br>JOINT 1 | 1 | |
| 33 | 97013-06020 | BOLT<br>BOULON | 7 | |
| 34 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 7 | |
| 35 | 6E5-42761-00-94 | STOPPER<br>PLAQUETTE | 1 | |
| 36 | 6E5-42762-00-94 | STOPPER<br>PLAQUETTE | 1 | |
| 37 | 663-44533-00 | DAMPER, UPPER MOUNT RUBBER<br>COUVERCLE, SUSPENSION INFERIEU | 2 | |
| 38 | 97013-06020 | BOLT<br>BOULON | 4 | |
| 39 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | |

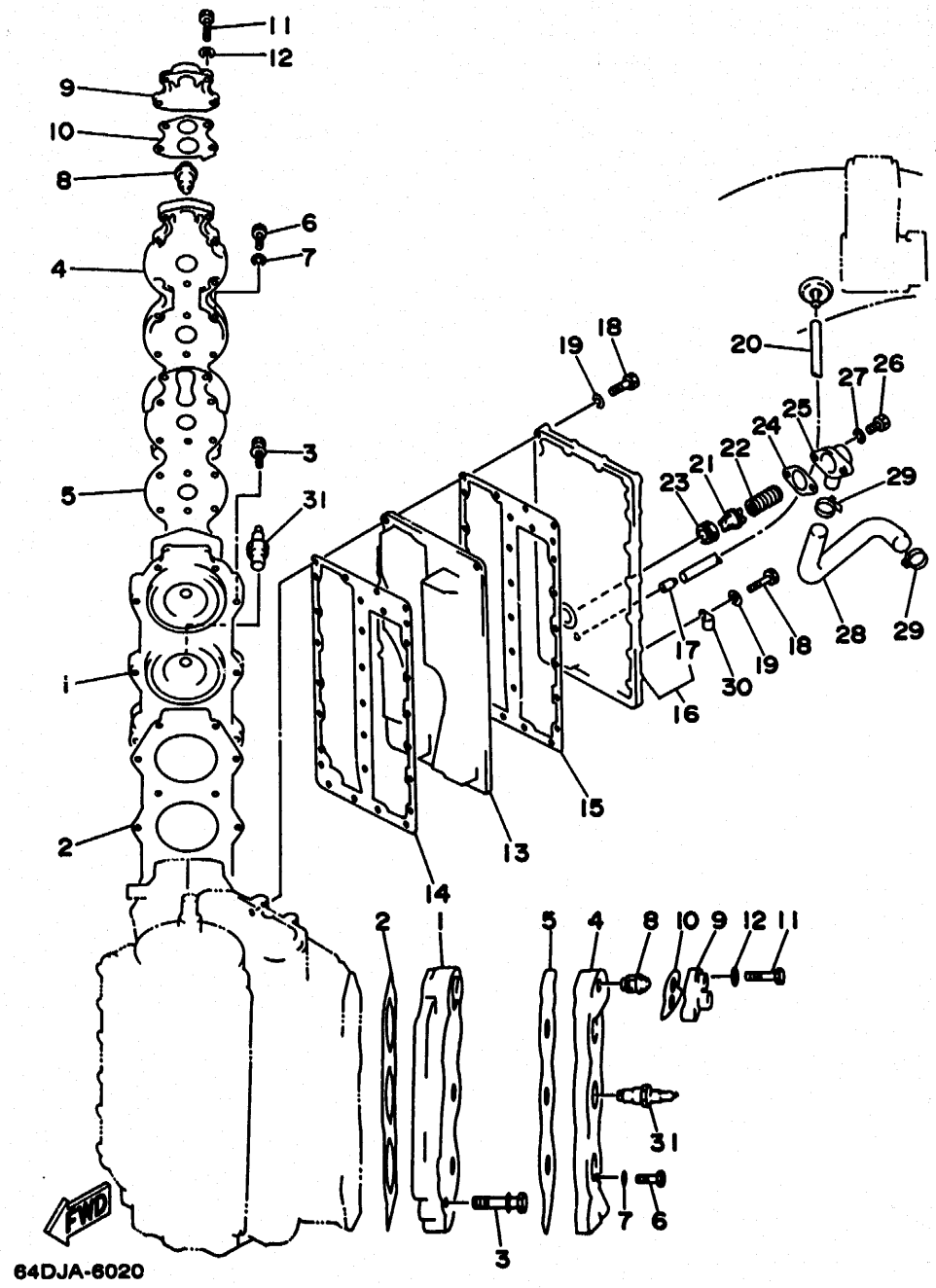


FIG. 2 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64E-11111-00-94 | HEAD, CYLINDER 1<br>CULASSE | 2 | |
| 2 | 6G5-11181-A1 | GASKET, CYLINDER HEAD 1<br>JOINT, DE CULASSE 1 | 2 | |
| 3 | 90119-08M21 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 28 | |
| 4 | 6G5-11191-00-9M | COVER, CYLINDER HEAD 1<br>COUVERCLE, CULASSE 1 | 2 | |
| 5 | 6G5-11193-A0 | GASKET, HEAD COVER 1<br>JOINT, COUVERCLE DE CULASSE 1 | 2 | |
| 6 | 97095-06030 | BOLT<br>BOULON | 36 | |
| 7 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 36 | |
| 8 | 6E5-12411-20 | THERMOSTAT<br>THERMOSTAT | 2 | |
| 9 | 688-12413-00-9M | COVER, THERMOSTAT<br>COUVERCLE, THERMOSTAT | 2 | |
| 10 | 688-12414-A1 | GASKET, COVER<br>JOINT, COUVERCLE | 2 | |
| 11 | 97013-06045 | BOLT<br>BOULON | 8 | |
| 12 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 8 | |
| 13 | 64D-41111-00-9M | INNER COVER, EXHAUST<br>PLAQUE, ECHAPPEMENT | 1 | |
| 14 | 6G5-41112-A1 | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT | 1 | |
| 15 | 6G5-41112-A1 | GASKET, EXHAUST INNER COVER<br>JOINT, PLAQUE D'ECHAPPEMENT | 1 | |
| 16 | 6R3-41113-00-9M | OUTER COVER, EXHAUST<br>COUVERCLE, ECHAPPEMENT | 1 | |
| 17 | 652-24461-00 | .PIPE, JOINT<br>.DURITE, RACCORDEMENT | 1 | |
| 18 | 97014-06035 | BOLT<br>BOULON | 29 | |
| 19 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 29 | |
| 20 | 90445-09226 | HOSE<br>DURITE | 1 | |
| 21 | 6G5-12416-00 | VALVE, PRESSURE CONTROL<br>SOUPAPE DE CONTROLEUR PRESS | 1 | |
| 22 | 90501-16M11 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | |
| 23 | 90480-20M05 | GROMMET<br>PASSE-FIL | 1 | |
| 24 | 6G5-11382-A1 | GASKET 2<br>JOINT 2 | 1 | |
| 25 | 6G5-11372-00-5B | COVER, BYPASS 2<br>CONVERCLE | 1 | |
| 26 | 97013-06020 | BOLT<br>BOULON | 2 | |
| 27 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 28 | 6G5-12576-00 | HOSE 1<br>TUYAU 1 | 1 | |

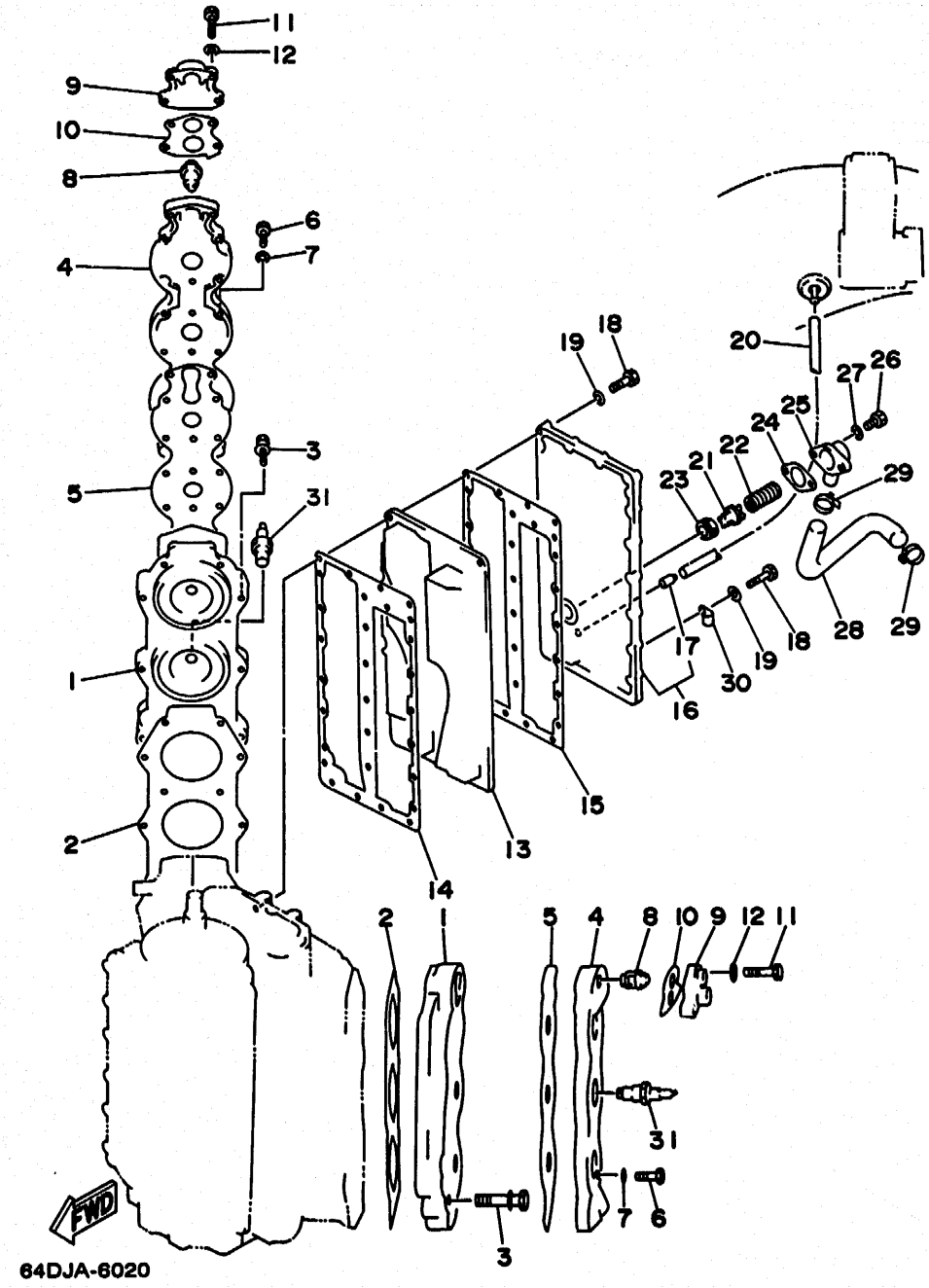


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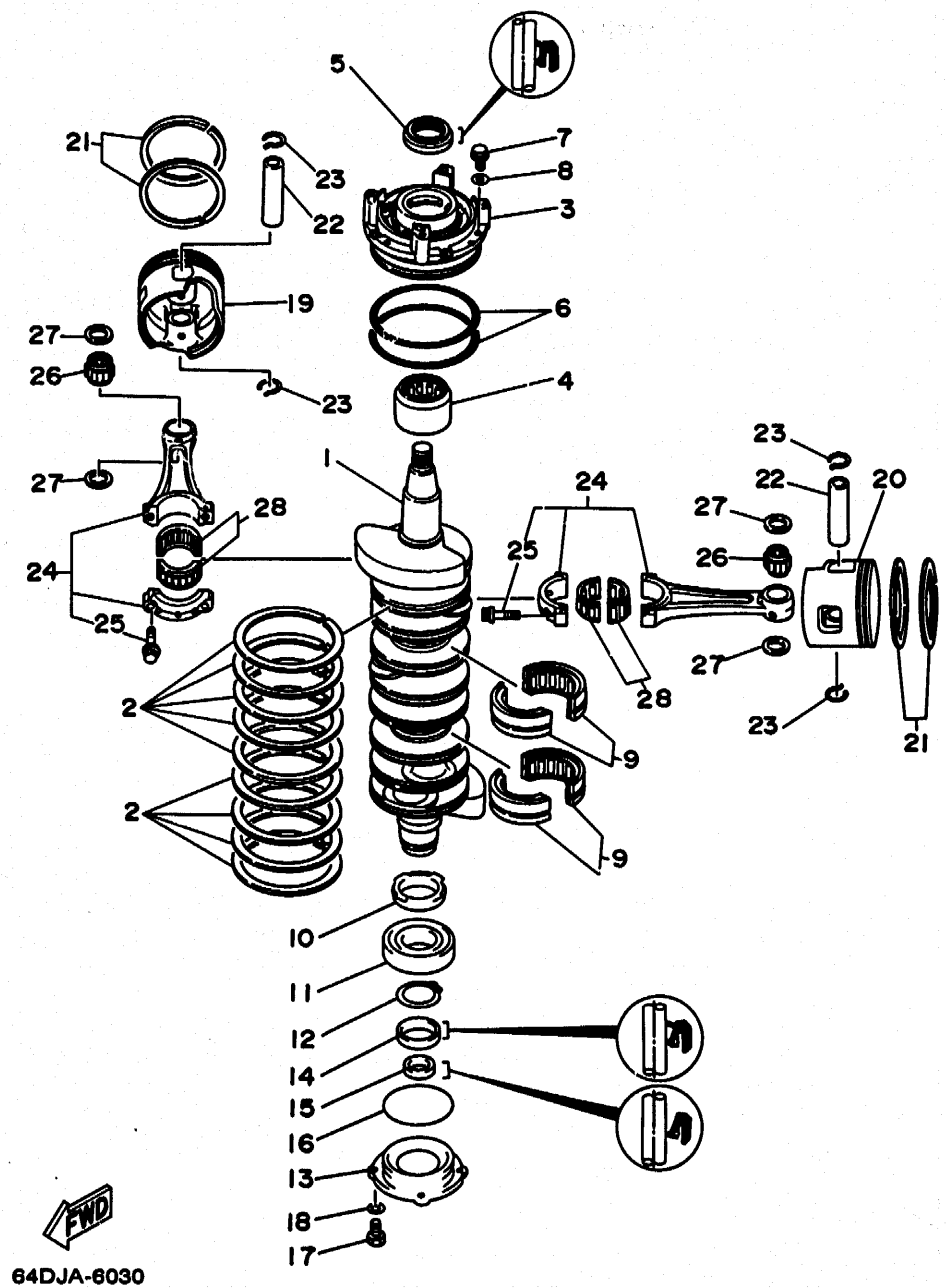
FIG. 2 CYLINDER. CRANKCASE 2 CYLINDRE. CARTER 2

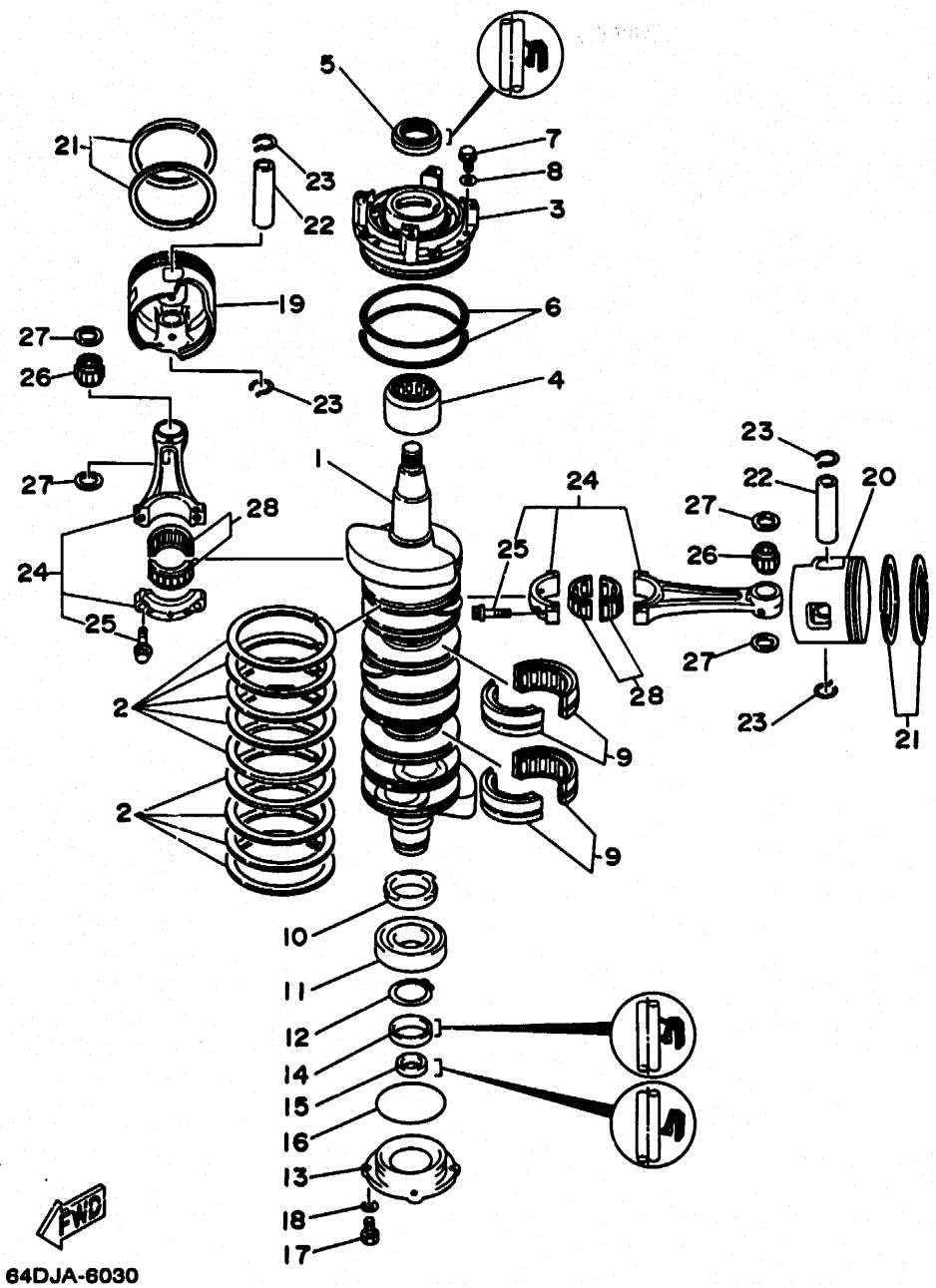
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 90465-13M36 | CLAMP<br>BRIDE | 2 | |
| 30 | 90465-08028 | CLAMP<br>BRIDE | 2 | |
| 31 | 94702-00247 | PLUG, SPARK (NGK BR8HS-10)<br>BOUGIE D'ALLUMAGE (NGK BR8HS-10) | 6 | |




64DJA-6030

FIG. 3 CRANKSHAFT. PISTON — VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6G5-11411-01 | CRANKSHAFT<br>VILEBREQUIN COMPLET | 1 | |
| 2 | 6E5-11447-00 | SEAL, CRANK<br>JOINT, VILEBREQUIN | 9 | |
| 3 | 6R3-15163-00-94 | HOUSING, BEARING 1<br>LOGEMENT, ROULEMENT 1 | 1 | |
| 4 | 93311-940U3 | BEARING, CYLINDRICAL<br>ROULEMENT | 1 | |
| 5 | 93102-40M38 | OIL SEAL<br>JOINT SPY | 1 | |
| 6 | 93211-04384 | O-RING<br>JOINT TORIQUE | 2 | |
| 7 | 97013-06020 | BOLT<br>BOULON | 3 | |
| 8 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 3 | |
| 9 | 93310-954U1 | BEARING, CYLINDRICAL<br>ROULEMENT | 2 | |
| 10 | 6R3-11536-00 | GEAR, DRIVE<br>PIGNON SECONDAIRE | 1 | |
| 11 | 93306-208U0 | BEARING<br>ROULEMENT | 1 | |
| 12 | 93410-40M03 | CIRCLIP<br>CLIPS | 1 | |
| 13 | 6G5-15359-00-94 | HOUSING, OIL SEAL<br>LOGEMENT, BAGUE D'ETANCHEITE | 1 | |
| 14 | 93102-35M13 | OIL SEAL<br>JOINT SPY | 1 | |
| 15 | 93101-22M15 | OIL SEAL<br>JOINT SPY | 1 | |
| 16 | 93210-74M35 | O-RING<br>JOINT TORIQUE | 1 | |
| 17 | 97095-06020 | BOLT<br>BOULON | 4 | |
| 18 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | |
| 19 | 64D-11631-00-90 | PISTON (STD)<br>PISTON (STD) | 3 | |
| | 64D-11635-00 | PISTON (0.25MM O/S)<br>PISTON (0.25MM O/S) | 3 | AP |
| | 64D-11636-00 | PISTON (0.50MM O/S)<br>PISTON (0.50MM O/S) | 3 | AP |
| 20 | 64D-11642-00-90 | PISTON 2 (STD)<br>PISTON 2 (STD) | 3 | |
| | 64D-11645-00 | PISTON 2 (0.25MM O/S)<br>PISTON 2 (0.25MM O/S) | 3 | AP |
| | 64D-11646-00 | PISTON 2 (0.50MM O/S)<br>PISTON 2 (0.50MM O/S) | 3 | AP |
| 21 | 64D-11603-00 | PISTON RING SET (STD)<br>JUE DE SEGMENTS (STD) | 6 | |
| | 64D-11604-00 | PISTON RING SET (0.25MM O/S)<br>JUE DE SEGMENTS (0.25MM O/S) | 6 | AP |
| | 64D-11605-00 | PISTON RING SET (0.50MM O/S)<br>JUE DE SEGMENTS (0.50MM O/S) | 6 | AP |
| 22 | 6R5-11633-10 | PIN, PISTON<br>AXE, PISTON | 6 | |




64DJA-6030

FIG. 3 CRANKSHAFT. PISTON — VILEBREQUIN. PISTON

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 23 | 6R5-11634-10 | CLIP, PISTON PIN<br>AGRAFE, AXE DE PISTON | 12 | |
| 24 | 6R5-11650-10 | CONNECTING ROD ASSY<br>BIELLE COMPLETTE | 6 | |
| 25 | 90109-08M61 | .BOLT<br>.BOULON | 2 | |
| 26 | 93310-323V6 | BEARING, CYLINDRICAL<br>ROULEMENT | 6 | |
| 27 | 90201-23M01 | WASHER, PLATE<br>RONDELLE, PLATE | 12 | |
| 28 | 93310-836V2 | BEARING, CYLINDRICAL<br>ROULEMENT | 6 | |

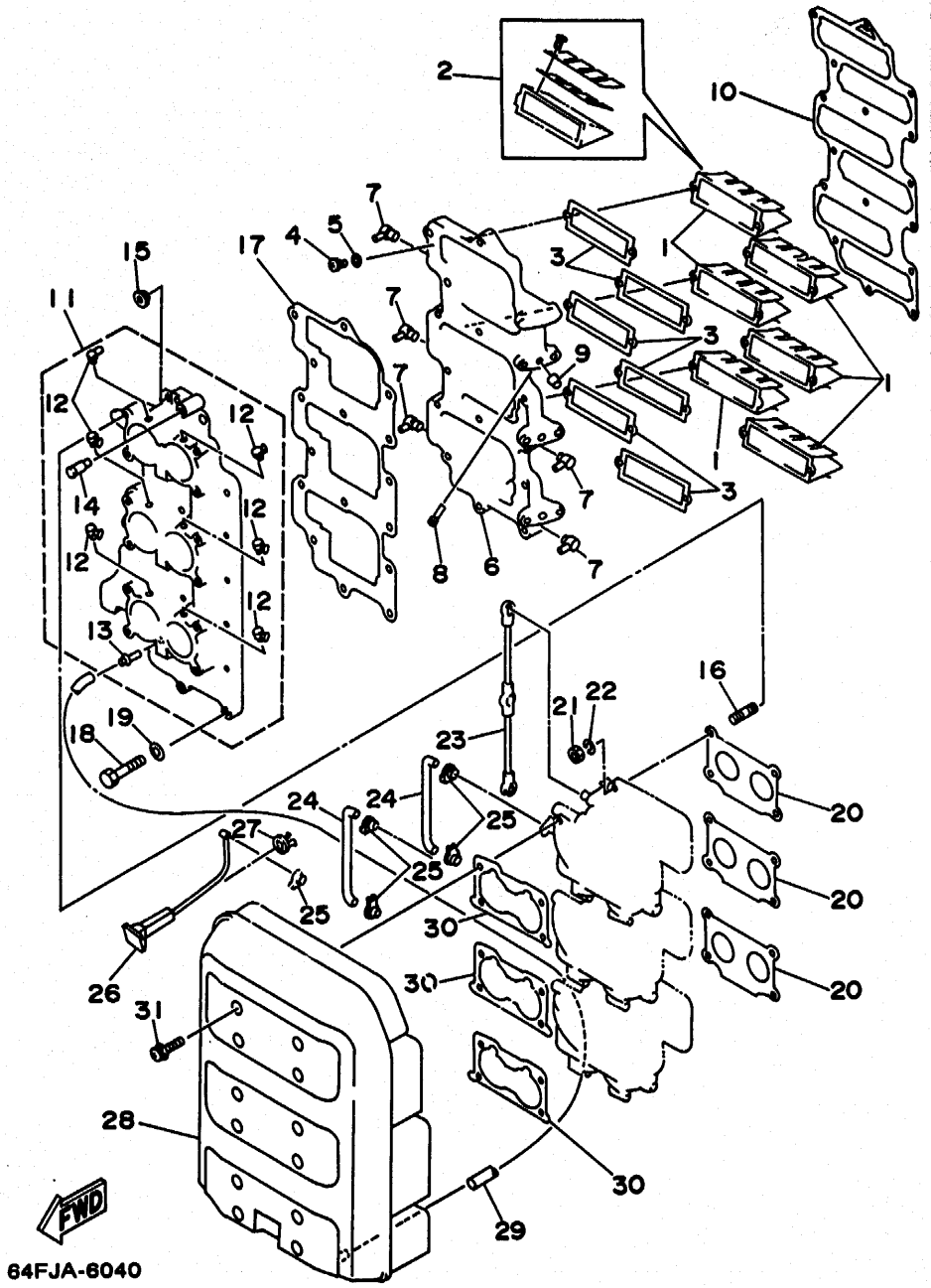



**FIG. 4 INTAKE** **ADMISSION**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6K7-13610-00 | REED VALVE ASSY<br>CLAPET COMPLET | 6 | |
| 2 | 6E5-W0004-00 | .REED SET<br>.JEU DE CLAPETS | 1 | |
| 3 | 6K7-13621-A1 | GASKET, VALVE SEAT<br>JOINT, SIEGE DE CLAPET | 6 | |
| 4 | 98580-05016 | SCREW, PAN HEAD<br>VIS | 12 | |
| 5 | 92990-05600 | WASHER, PLATE<br>RONDELLE, PLATE | 12 | |
| 6 | 64E-13624-00-94 | PLATE, REED VALVE<br>PLAQUE DE CLAPET | 1 | |
| 7 | 6H4-11372-00 | NIPPLE, HOSE<br>RACCORD, TUYAU | 5 | |
| 8 | 6R5-14485-00 | PIPE, JOINT<br>DURITE | 1 | |
| 9 | 90336-08M06 | PLUG, TAPER<br>PLOT, CONIQUE | 1 | |
| 10 | 6K7-13646-A2 | GASKET, MANIFOLD 2<br>JOINT, TUBULURE 2 | 1 | |
| 11 | 64E-13641-00-94 | MANIFOLD 1<br>TUBULURE 1 | 1 | |
| 12 | 6E5-13552-00 | .NOZZLE<br>.GICLEUR | 6 | |
| 13 | 624-14485-00 | .PIPE, JOINT<br>.DURITE | 1 | |
| 14 | 6K7-81338-01 | .CLAMP, LEAD<br>.COLLIER, FIL | 1 | |
| 15 | 90480-10M28 | GROMMET<br>PASSE-FIL | 6 | |
| 16 | 90116-06M30 | BOLT, STUD<br>GOUJON | 12 | |
| 17 | 64E-13645-A0 | GASKET, MANIFOLD 1<br>JOINT, TUBULURE 1 | 1 | |
| 18 | 97013-06050 | BOLT<br>BOULON | 16 | |
| 19 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 16 | |
| 20 | 6E5-14198-A2 | GASKET<br>JOINT | 3 | |
| 21 | 95380-06600 | NUT<br>ECROU | 12 | |
| 22 | 92995-06100 | WASHER, SPRING<br>RONDELLE, GROWER | 12 | |
| 23 | 6G5-41217-01 | ROD, ACCEL. LEVER<br>TIGE, LEVIER ACCELERATION | 1 | |
| 24 | 6E5-41256-01 | ROD, CHOKE 1<br>TRINGLE 1, STARTER | 2 | |
| 25 | 661-41262-02 | JOINT, CHOKE LEVER<br>RACCORD, LEVIER DE STARTER | 5 | |
| 26 | 61H-41271-10 | KNOB, CHOKE<br>BOUTON DE STARTER | 1 | |
| 27 | 689-41273-00 | GROMMET<br>PASSE-FIL | 1 | |
| 28 | 64D-14440-00 | SILENCER ASSY, INTAKE<br>SIENCIEUX D'ADMISSION | 1 | |

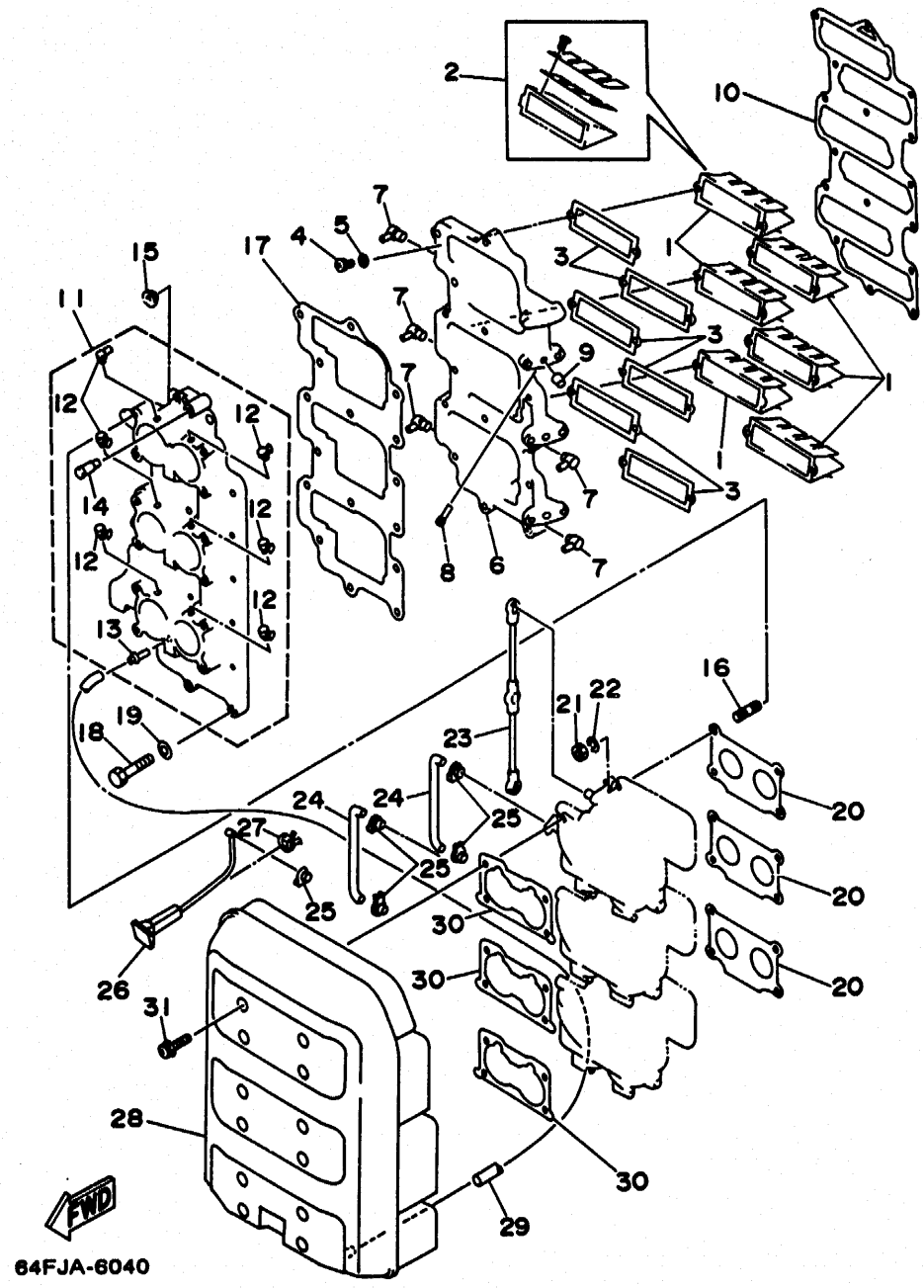



**FIG. 4 INTAKE** **ADMISSION**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 90445-07MA3 | HOSE<br>DURITE | 1 | |
| 30 | 6K7-14483-00 | GASKET<br>JOINT | 3 | |
| 31 | 90159-06M08 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 12 | |

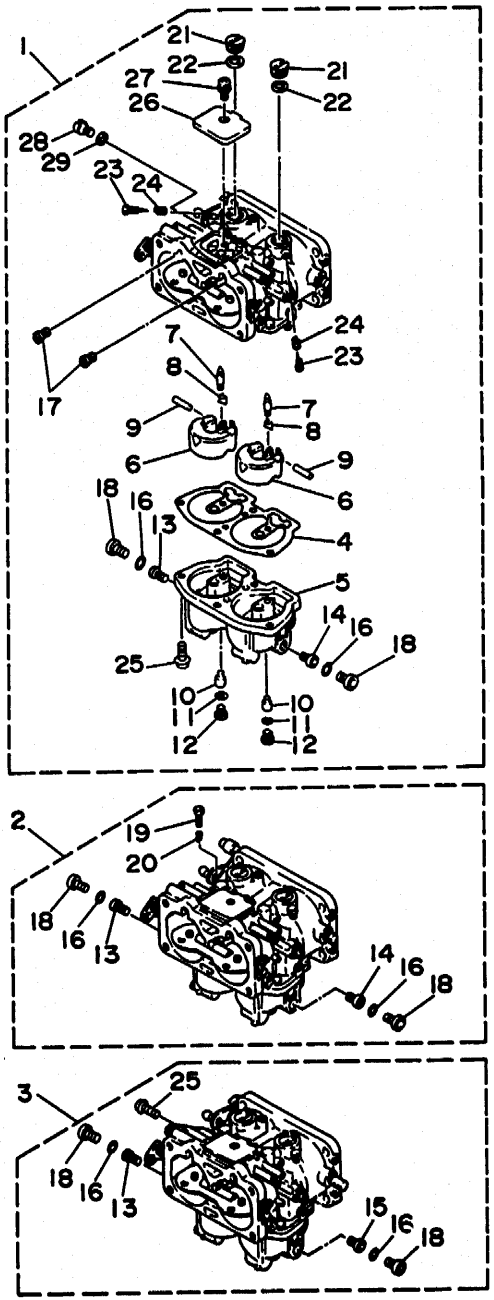



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**FIG. 5 CARBURETOR — CARBURATEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64F-14301-00 | CARBURETOR ASSY 1<br>CARBURATEUR COMPLET 1 | 1 | |
| 2 | 64F-14302-00 | CARBURETOR ASSY 2<br>CARBURATEUR COMPLET 2 | 1 | |
| 3 | 64F-14303-00 | CARBURETOR ASSY 3<br>CARBURATEUR COMPLET 3 | 1 | |
| 4 | 64D-14384-00 | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 3 | |
| 5 | 64D-14381-00 | .BODY, FLOAT CHAMBER<br>.CORPS, CUVE DE FLOTTEUR | 3 | |
| 6 | 6E5-14385-02 | .FLOAT<br>.FLOTTEUR | 6 | |
| 7 | 6E5-14546-00 | .VALVE, NEEDLE<br>.POINTEAU | 6 | |
| 8 | 6E5-14159-00 | .CLIP<br>.JONC | 6 | |
| 9 | 6E5-14386-02 | .PIN, FLOAT<br>.AXE, FLOTTEUR | 6 | |
| 10 | 64D-1492F-40 | .JET, AIR SLOW (#80)<br>.GICLEUR, AIR (#80) | 6 | |
| 11 | 61U-14959-00 | .GASKET<br>.JOINT | 6 | |
| 12 | 64D-14394-00 | .VALVE, DRAIN<br>.SOUPAPE, VIDANGE | 6 | |
| 13 | 64D-1492E-79 | .JET, MAIN (#158)<br>.GICLEURPRINCIPAL (#158) | 3 | |
| 14 | 64D-1492E-80 | .JET, MAIN (#160)<br>.GICLEURPRINCIPAL (#160) | 2 | |
| 15 | 64D-1492E-82 | .JET, MAIN (#164)<br>.GICLEURPRINCIPAL (#164) | 1 | |
| 16 | 6E5-14398-01 | .GASKET<br>.JOINT | 6 | |
| 17 | 61A-1492H-12 | .JET, SLOW AIR BLEED (#60)<br>.GICLEUR, AIR (#60) | 6 | |
| 18 | 61A-14383-01 | .SCREW, DRAIN<br>.BOUCHON, PURGE | 6 | |
| 19 | 6E5-14321-00 | .SCREW, THROTTLE<br>.VIS, ACCELERATEUR | 1 | CENTER |
| 20 | 6J8-14334-00 | .SPRING, THROTTLE<br>.RESSORT, ACCELERATEUR | 1 | CENTER |
| 21 | 6E5-14328-01 | .PLUG<br>.PLOT | 6 | |
| 22 | 6E5-14979-00 | .GASKET<br>.JOINT | 6 | |
| 23 | 6E5-14323-03 | .SCREW, AIR ADJUSTING<br>.VIS DE DOSEUR D'AIR | 6 | |
| 24 | 6E5-14223-00 | .SPRING, AIR ADJUSTING<br>.RESSORT, DOSAGE DE L'AIR | 6 | |
| 25 | 97980-05116 | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE | 13 | |
| 26 | 6E5-14527-01 | .PLATE<br>.PLAQUE | 3 | |
| 27 | 97980-05108 | .SCREW, WITH WASHER<br>.VIS, AVEC RONDELLE | 3 | |
| 28 | 6E5-14324-00 | .SCREW, FLAT HEAD<br>.VIS TETE PLATE | 3 | |

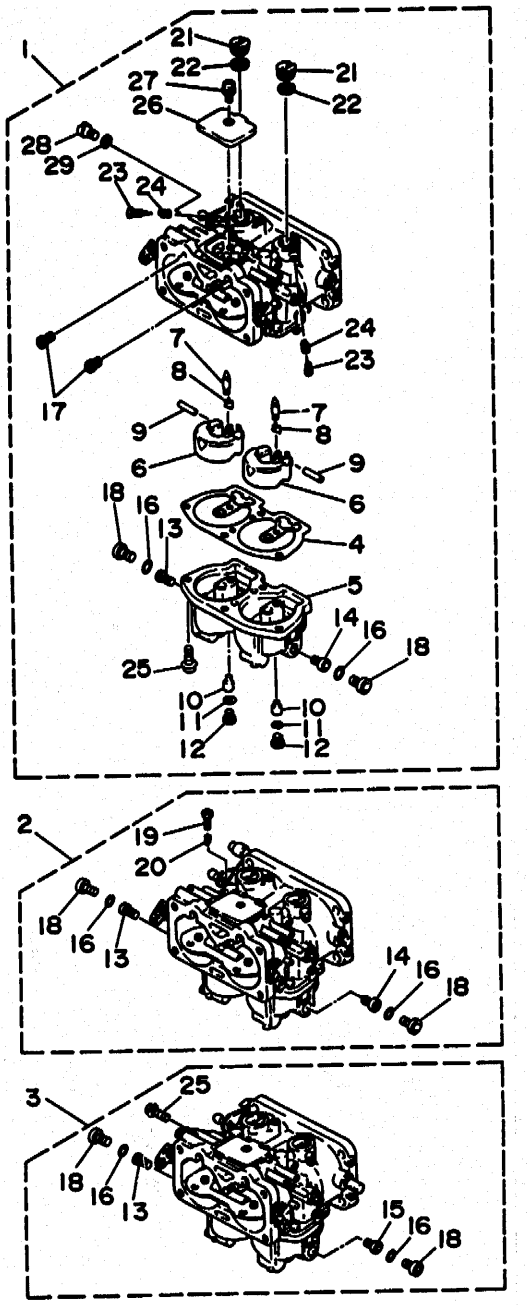


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**FIG. 5 CARBURETOR** **CARBURATEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 6J8-14995-00 | .GASKET<br>.JOINT | 3 | |

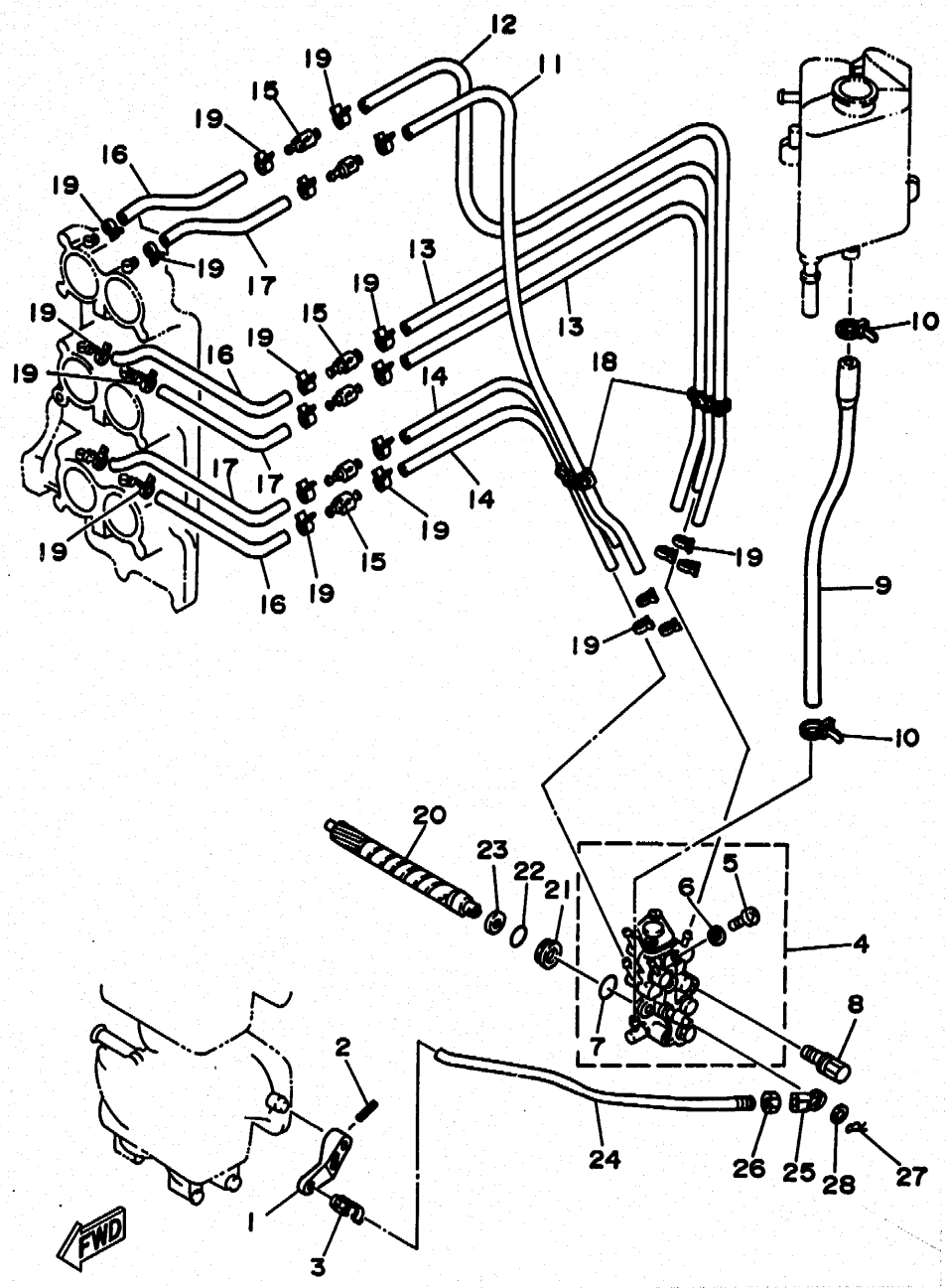


**FIG. 6 OIL PUMP** — **POMPE A HUILE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6E5-14276-01 | LEVER<br>LEVIER | 1 | |
| 2 | 91690-30016 | PIN, SPRING<br>AGRAFFE | 1 | |
| 3 | 6R5-41237-00 | JOINT, LINK<br>RACCORD | 1 | |
| 4 | 6R5-13200-10 | OIL INJECTION PUMP ASSY<br>VIEUX | 1 | |
| 5 | 716-24444-00 | .SCREW<br>.VIS | 1 | |
| 6 | 1YU-13187-00 | .GASKET, BREATHER BOLT<br>.JOINT, BOULON DE RENIFLARD | 1 | |
| 7 | 93210-19MA7 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 8 | 90109-06M40 | BOLT<br>BOULON | 2 | |
| 9 | 6R3-13416-00 | PIPE, OIL 1<br>DURITE A HUILE | 1 | |
| 10 | 90465-11M10 | CLAMP<br>BRIDE | 2 | |
| 11 | 90445-07M77 | HOSE<br>DURITE | 1 | |
| 12 | 90445-07M85 | HOSE<br>DURITE | 1 | |
| 13 | 90445-07M72 | HOSE<br>DURITE | 2 | |
| 14 | 90445-07M02 | HOSE<br>DURITE | 2 | |
| 15 | 6R3-13183-10 | VALVE, CHECK<br>S'OUPAPE DE RATANUE | 6 | |
| 16 | 90445-07M87 | HOSE<br>DURITE | 3 | |
| 17 | 90445-07M07 | HOSE<br>DURITE | 3 | |
| 18 | 90464-07M05 | CLAMP<br>BRIDE | 2 | |
| 19 | 90468-07M02 | CLIP<br>JONC | 24 | |
| 20 | 6R3-11537-00 | GEAR, DRIVEN<br>PIGNON SECONDAIRE | 1 | |
| 21 | 6R3-13117-00 | COLLAR, DISTANCE<br>ENTRETOISE | 1 | |
| 22 | 93210-13595 | O-RING<br>JOINT TORIQUE | 1 | |
| 23 | 90202-08M44 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 24 | 6R5-41241-00 | ROD, LINK<br>BIELLETTE | 1 | |
| 25 | 6H1-41237-00 | JOINT, LINK<br>RACCORD | 1 | |
| 26 | 95380-05600 | NUT<br>ECROU | 1 | |
| 27 | 90468-05M03 | CLIP<br>JONC | 1 | |
| 28 | 90202-05088 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |

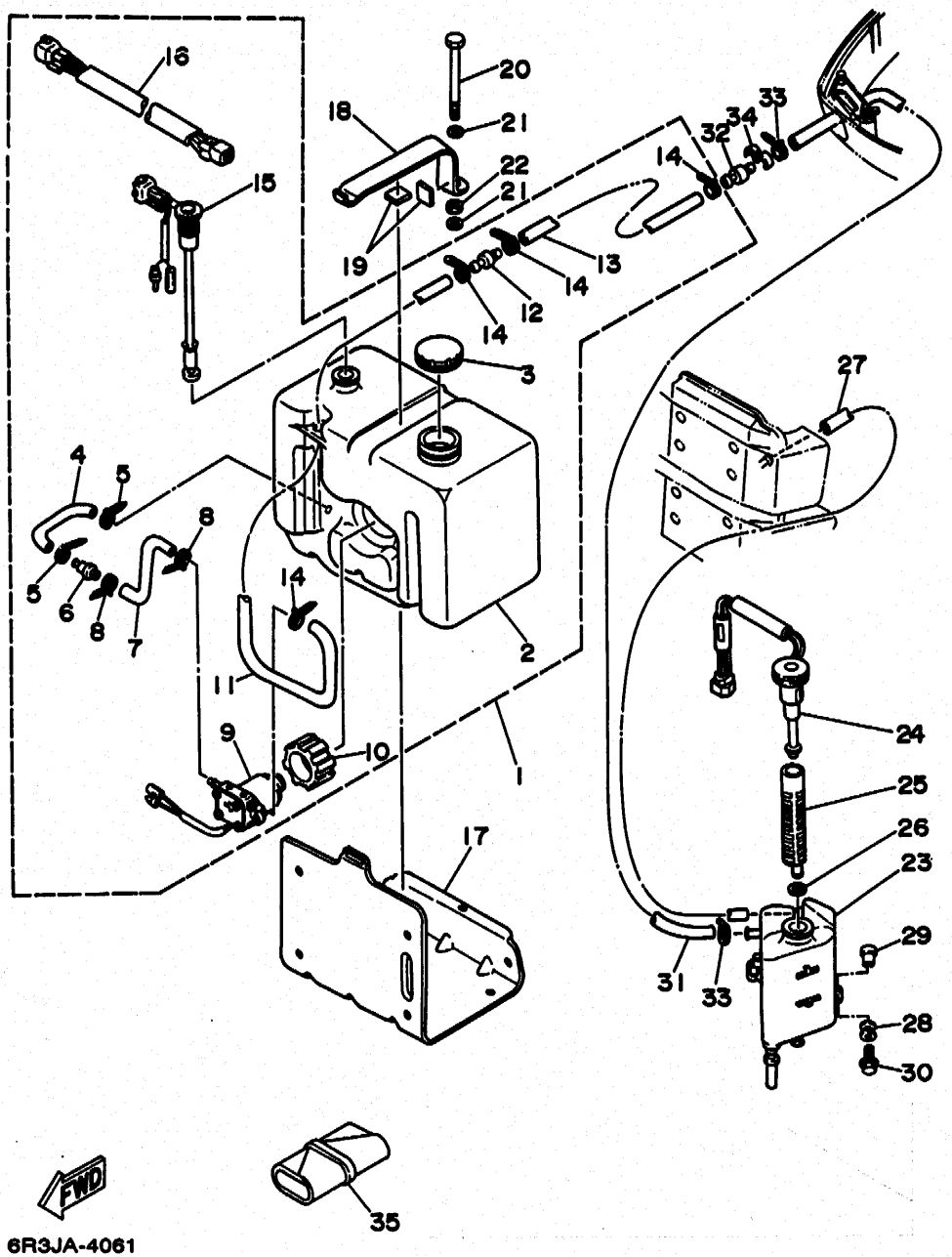


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**FIG. 7 OIL TANK** **RESERVOIR A PETROLE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6E5-21708-08 | OIL TANK SUB ASSY<br>RESERVOIR A PETROLE (ENS.) | 1 | |
| 2 | 6E5-21733-02 | .SUB TANK, OIL<br>.RESERVOIR A HUILE SECOURS | 1 | |
| 3 | 6E5-21770-03 | .OIL TANK CAP ASSY<br>.CABOCHON DE RESERVOIR A HUILE | 1 | |
| 4 | 6E5-24322-00 | .PIPE 11<br>.DURITE | 1 | |
| 5 | 90465-11M10 | .CLAMP<br>.BRIDE | 2 | |
| 6 | 646-24251-02 | .STRAINER 1<br>.FILTRE 1 | 1 | |
| 7 | 6E5-24319-01 | .PIPE, OIL<br>.DURITE A HUILE | 1 | |
| 8 | 90465-11M10 | .CLAMP<br>.BRIDE | 2 | |
| 9 | 6E5-81900-01 | .OIL FEED PUMP ASSY<br>.VIEUX | 1 | |
| 10 | 6E5-81922-00 | .GROMMET<br>.OEILLET CAOUTCHOUC | 1 | |
| 11 | 6E5-24321-01 | .PIPE 10<br>.DURITE | 1 | |
| 12 | 6E5-24379-00 | .PIPE, JOINT 4<br>.DURITE RACCORDEMENT | 1 | |
| 13 | 90445-11M81 | .HOSE (L:3000)<br>.DURITE (L:3000) | 1 | |
| 14 | 90465-11M10 | .CLAMP<br>.BRIDE | 4 | |
| 15 | 6E5-85720-04 | .OIL LEVEL GAUGE ASSY<br>.JAUGE A HUILE CPLT | 1 | |
| 16 | 6R3-85721-30 | .WIRE, LEAD<br>.FIL, SECONDAIRE | 1 | |
| 17 | 6E5-21734-01-33 | HOLDER, OIL SUB TANK<br>SUPPORT, RESERV AUXIL A HUILE | 1 | |
| 18 | 6E5-21798-01-33 | BRACKET, DAMPER<br>SUPPORT, AMORTISSEUR | 1 | |
| 19 | 6E5-21746-00 | DAMPER<br>AMORTISSEUR | 2 | |
| 20 | 97080-06100 | BOLT<br>BOULON | 1 | |
| 21 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 22 | 95380-06600 | NUT<br>ECROU | 1 | |
| 23 | 6E5-21750-05 | OIL TANK ASSY<br>RESERVOIR A HUILE | 1 | |
| 24 | 6R3-85730-02 | OIL LEVEL GAUGE ASSY<br>VIEUX | 1 | |
| 25 | 6E5-13411-00 | STRAINER, OIL<br>FILTRE, HUILE | 1 | |
| 26 | 6E5-13414-00 | GASKET, STRAINER COVER<br>JOINT, COUVERCLE DE FILTRE | 1 | |
| 27 | 90445-05M02 | HOSE<br>DURITE | 1 | |
| 28 | 6A0-82317-00 | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 3 | |

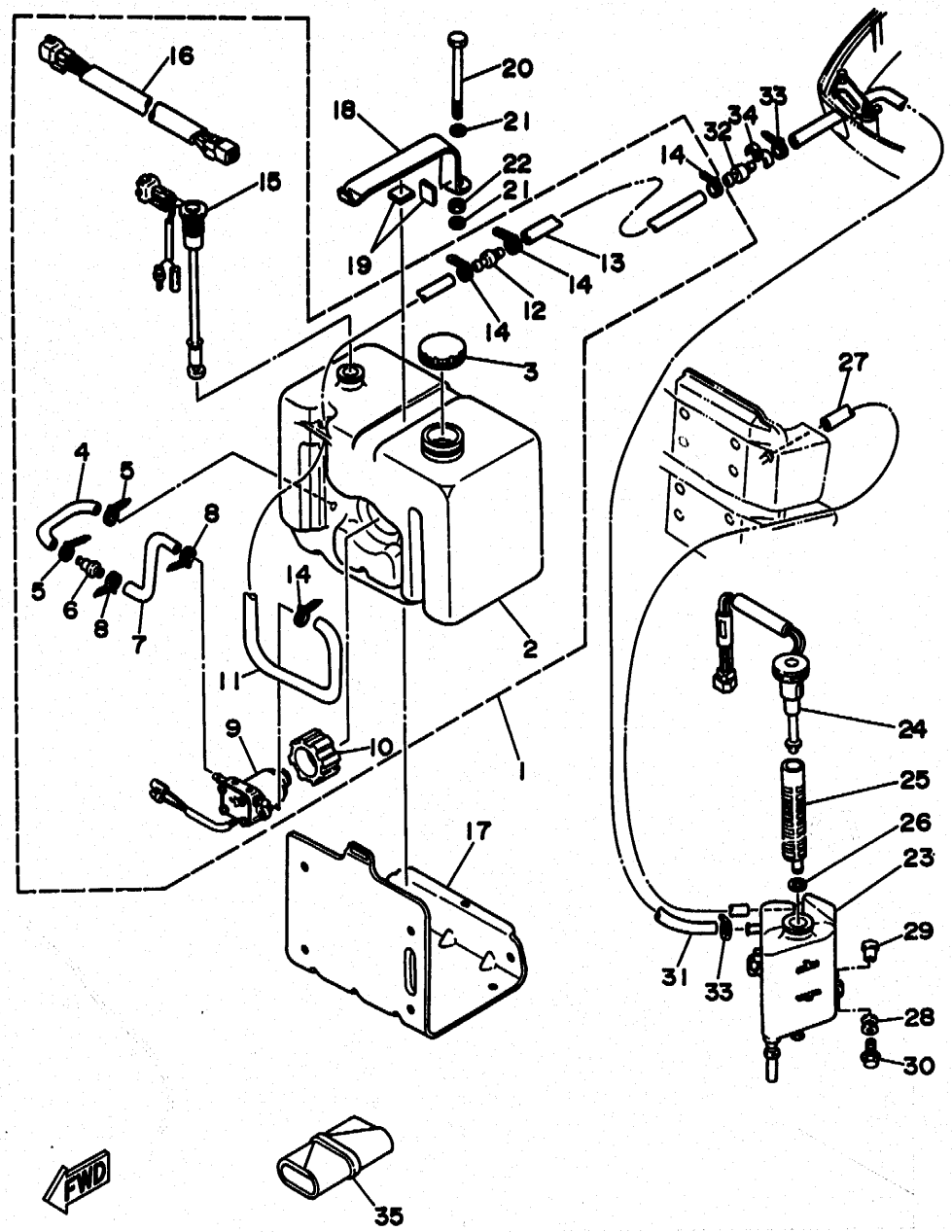


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**FIG. 7 OIL TANK** — **RESERVOIR A PETROLE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 624-42542-00 | PIPE<br>TUYAU | 3 | |
| 30 | 90119-06M65 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3 | |
| 31 | 6R3-24323-01 | PIPE 12<br>DURITE | 1 | |
| 32 | 6E5-24379-00 | PIPE, JOINT 4<br>DURITE RACCORDEMENT | 1 | |
| 33 | 90465-11M10 | CLAMP<br>BRIDE | 2 | |
| 34 | 90464-13M34 | CLAMP<br>BRIDE | 1 | |
| 35 | 656-W2810-02 | TOOL KIT<br>TROUSSE A OUTILS | 1 | |

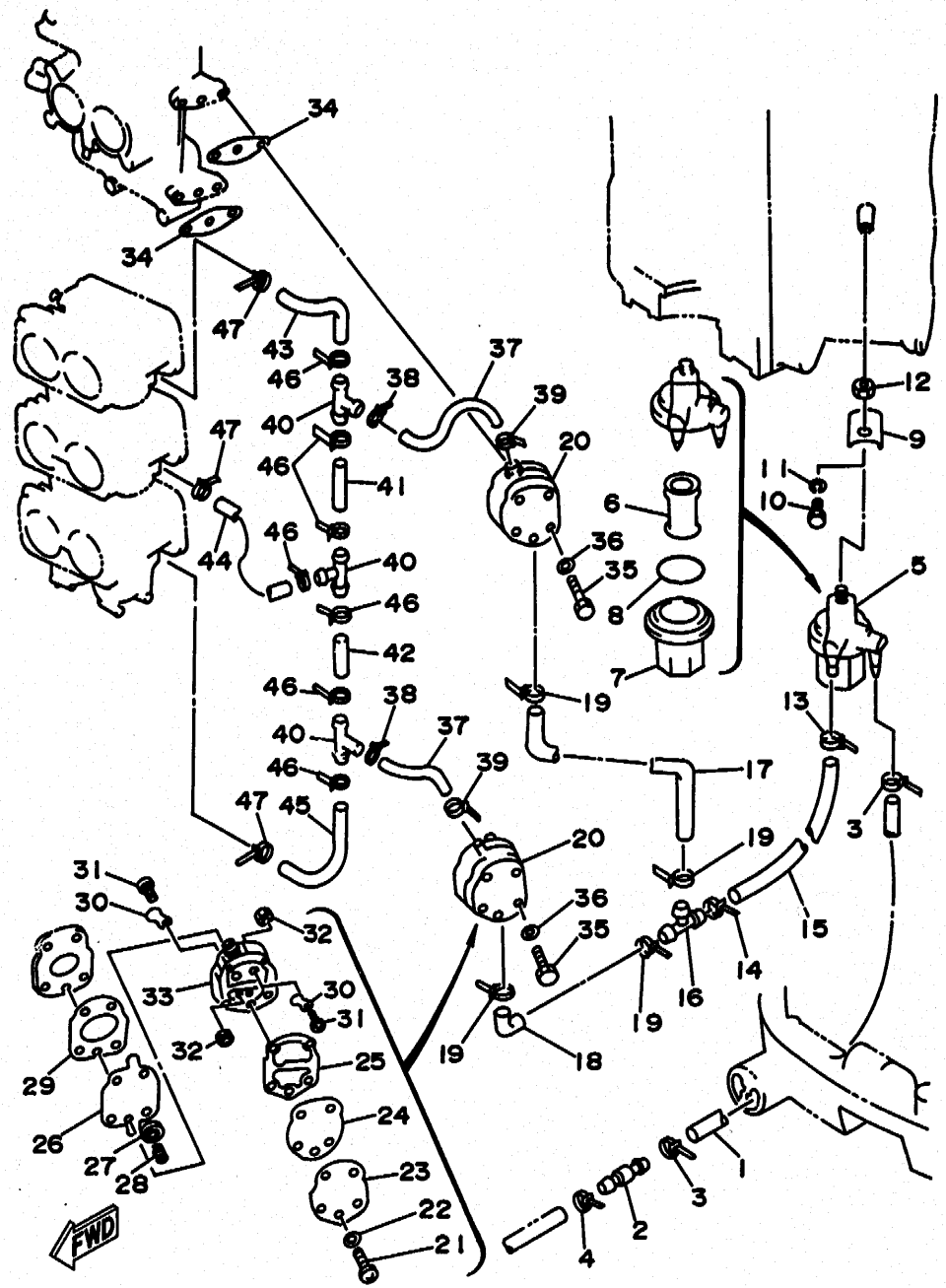


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**FIG. 8 FUEL** **CARBURANT**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6R3-24313-01 | PIPE 3<br>DURITE 3 | 1 | |
| 2 | 6R3-24377-00 | PIPE, JOINT 3<br>DURITE RACCORDEMENT | 1 | |
| 3 | 90465-11M10 | CLAMP<br>BRIDE | 2 | |
| 4 | 90465-11M10 | CLAMP<br>BRIDE | 1 | |
| 5 | 6R3-24560-00 | FILTER ASSY<br>ENS FILTRE | 1 | |
| 6 | 61N-24563-00 | .ELEMENT, FILTER<br>.ELEMENT, FILTRE | 1 | |
| 7 | 61N-24521-00 | .CUP, FILTER<br>.CUVETTE, FILTRE | 1 | |
| 8 | 93210-32738 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 9 | 648-24566-01 | BRACKET, FILTER<br>SUPPORT, FILTRE | 1 | |
| 10 | 97313-06014 | BOLT<br>BOULON | 1 | |
| 11 | 92995-06100 | WASHER, SPRING<br>RONDELLE, GROWER | 1 | |
| 12 | 95380-08600 | NUT<br>ECROU | 1 | |
| 13 | 90465-11M10 | CLAMP<br>BRIDE | 1 | |
| 14 | 90465-11M10 | CLAMP<br>BRIDE | 1 | |
| 15 | 6G5-24314-00 | PIPE 4<br>DURITE 4 | 1 | |
| 16 | 6E5-24378-00 | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4 | 1 | |
| 17 | 6K7-24315-00 | PIPE 5<br>DURITE 5 | 1 | |
| 18 | 6E5-24315-00 | PIPE 5<br>DURITE 5 | 1 | |
| 19 | 90465-11M10 | CLAMP<br>BRIDE | 4 | |
| 20 | 6E5-24410-03 | FUEL PUMP ASSY<br>POMPE A ESSENCE | 2 | |
| 21 | 98580-05035 | .SCREW, PAN HEAD<br>.VIS | 3 | |
| 22 | 92990-05600 | .WASHER, PLATE<br>.RONDELLE, PLATE | 3 | |
| 23 | 6E5-24413-00 | .BODY 2<br>.CORPS 2 | 1 | |
| 24 | 6E5-24471-00 | .DIAPHRAGM<br>.DIAPHRAGME | 1 | |
| 25 | 6E5-24435-00 | .GASKET, BODY 2<br>.JOINT, CORPS 2 | 1 | |
| 26 | 6E5-24411-00 | .DIAPHRAGM<br>.DIAPHRAGME | 1 | |
| 27 | 648-24424-00 | .SEAT, SPRING<br>.SIEGE, RESSORT | 1 | |
| 28 | 6E5-24423-00 | .SPRING, DIAPHRAGM<br>.RESSORT, DIAPHRAGME | 1 | |

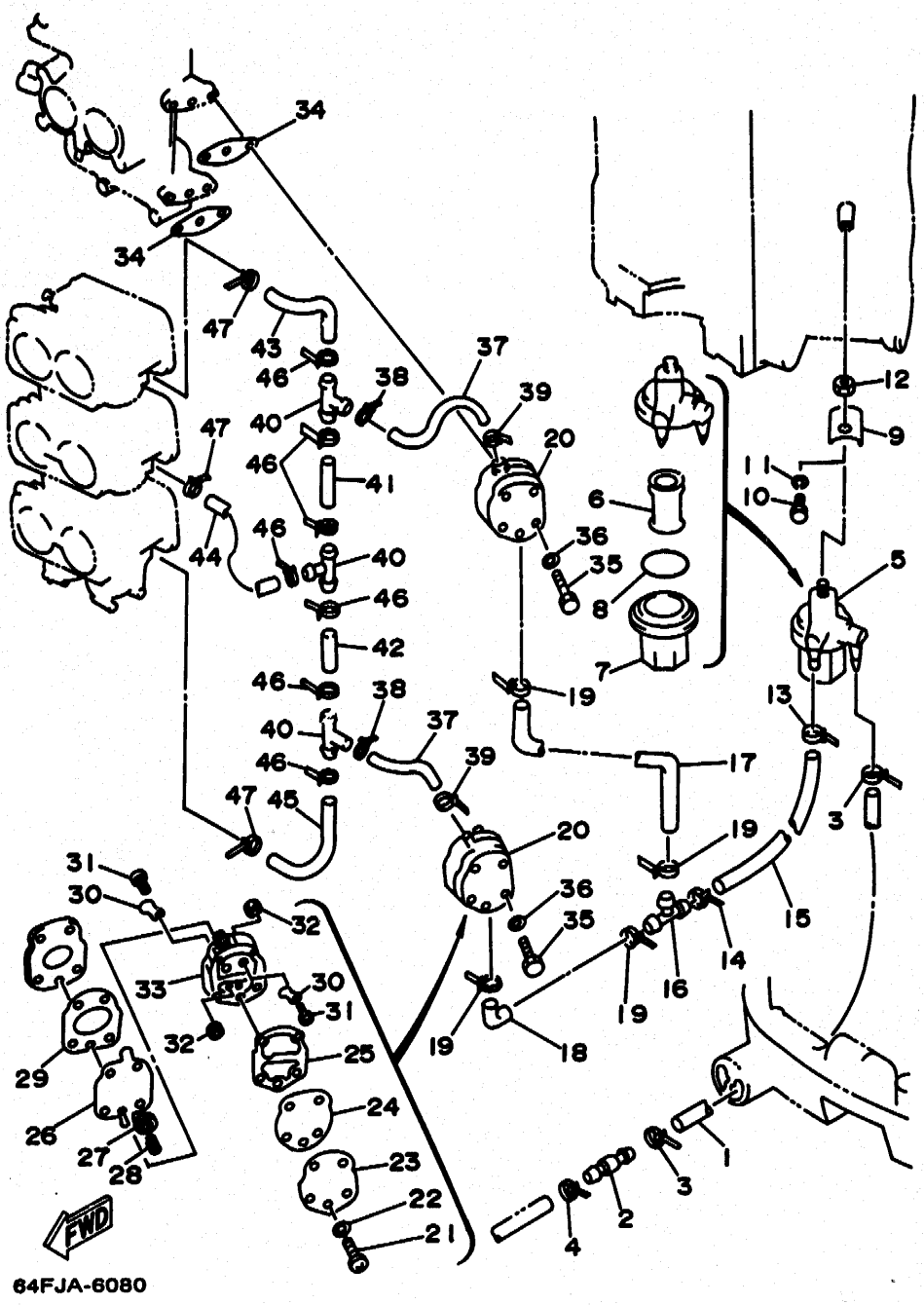


**FIG. 8 FUEL** **CARBURANT**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 6E5-24434-02 | .GASKET, BODY<br>.JOINT, CORPS | 1 | |
| 30 | 6A0-24421-01 | .VALVE, CHECK<br>.SOUPAPE, RETENUE | 4 | |
| 31 | 6A0-14325-00 | .SCREW, PAN HEAD<br>.VIS TETE CONIQUE | 4 | |
| 32 | 95380-03600 | .NUT<br>.ECROU | 4 | |
| 33 | 6E5-24412-02 | .BODY 1<br>.CORPS 1 | 1 | |
| 34 | 650-24431-A0 | GASKET, FUEL PUMP 1<br>JOINT 1 DE POMPE A ESSENCE | 2 | |
| 35 | 97095-06050 | BOLT<br>BOULON | 4 | |
| 36 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | |
| 37 | 6G5-24316-10 | PIPE 6<br>DURITE 6 | 2 | |
| 38 | 90465-11M10 | CLAMP<br>BRIDE | 2 | |
| 39 | 90465-11M10 | CLAMP<br>BRIDE | 2 | |
| 40 | 6E5-24378-00 | PIPE, JOINT 4<br>DURITE RACCORDEMENT 4 | 3 | |
| 41 | 90445-13M03 | HOSE<br>DURITE | 1 | |
| 42 | 90445-13M02 | HOSE<br>DURITE | 1 | |
| 43 | 6K7-24317-00 | PIPE 7<br>DURITE 7 | 1 | |
| 44 | 6K7-24318-00 | PIPE, OVERFLOW<br>DURITE, REFOULEMENT | 1 | |
| 45 | 6K7-24319-00 | PIPE, OIL<br>DURITE A HUILE | 1 | |
| 46 | 90465-11M10 | CLAMP<br>BRIDE | 7 | |
| 47 | 90465-11M10 | CLAMP<br>BRIDE | 3 | |

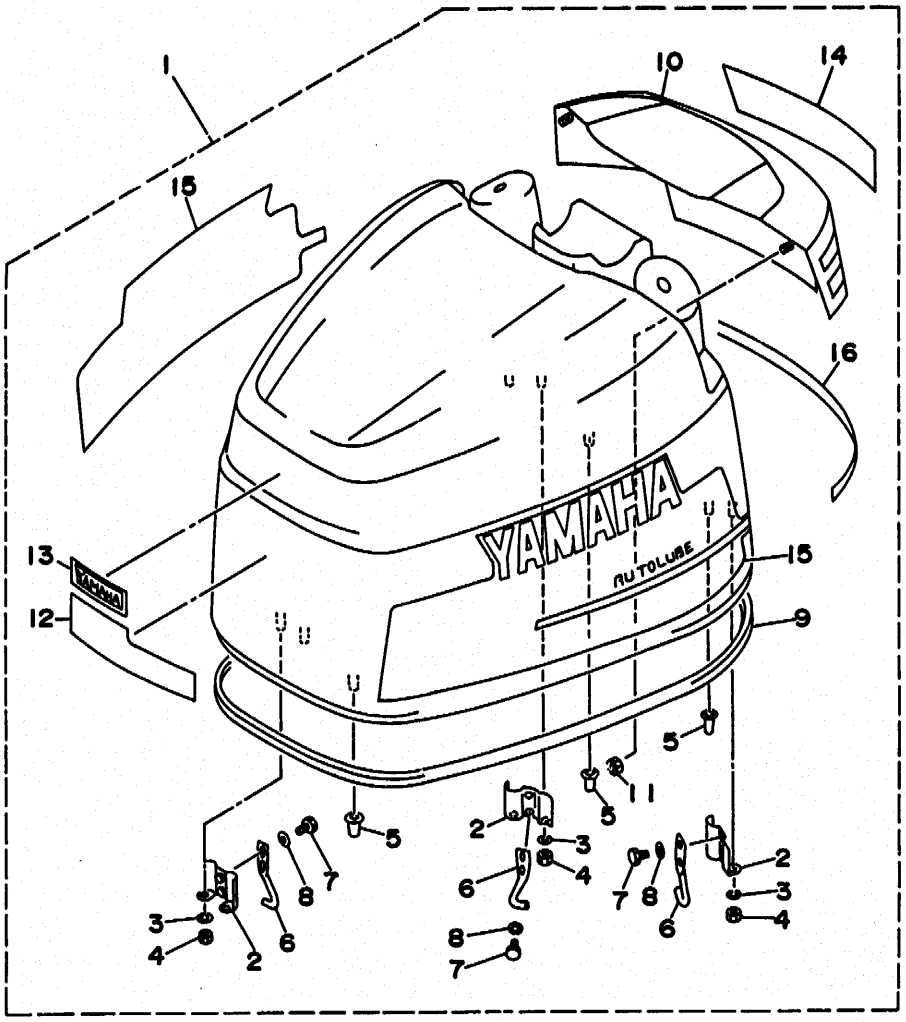


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**FIG. 9 TOP COWLING** **CAPOT SUPERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64F-42610-A0-4D | TOP COWLING ASSY<br>CAPOT (ENS.) | 1 | |
| 2 | 6R3-42647-00 | .HOLDER, CLAMP BAND<br>.SUPPORT, SANDOW DE SERRAGE | 3 | |
| 3 | 92995-06100 | .WASHER, SPRING<br>.RONDELLE, GROWER | 6 | |
| 4 | 95380-06600 | .NUT<br>.ECROU | 6 | |
| 5 | 6R3-42662-00 | .DAMPER<br>.AMORTISSEUR | 3 | |
| 6 | 64D-42814-00 | .HOOK, CLAMP<br>.CROCHET DE BRIDE | 3 | |
| 7 | 97095-06012 | .BOLT<br>.BOULON | 6 | |
| 8 | 92990-06600 | .WASHER, PLATE<br>.RONDELLE, PLATE | 6 | |
| 9 | 64D-42615-00 | .SEAL<br>.JOINT | 1 | |
| 10 | 64D-42613-00-4D | .MOLDING, AIR DUCT<br>.MANCHON A AIR | 1 | |
| 11 | 90179-06M24 | .NUT<br>.ECROU | 4 | |
| 12 | 64F-42677-40 | .GRAPHIC, FRONT<br>.ADHESIF, AVANT | 1 | |
| 13 | 64D-42677-A0 | .GRAPHIC, FRONT<br>.ADHESIF, AVANT | 1 | |
| 14 | 64F-42687-00 | .EMBLEM, REAR<br>.EMBLEME, ARRIERE | 1 | |
| 15 | 64D-W0070-A0 | .GRAPHIC SET<br>.JEU DIEMBLEMES | 1 | |
| 16 | 64D-4267A-A0 | .GRAPHIC, REAR 2<br>.ADHESIF, ARRIERE 2 | 1 | |

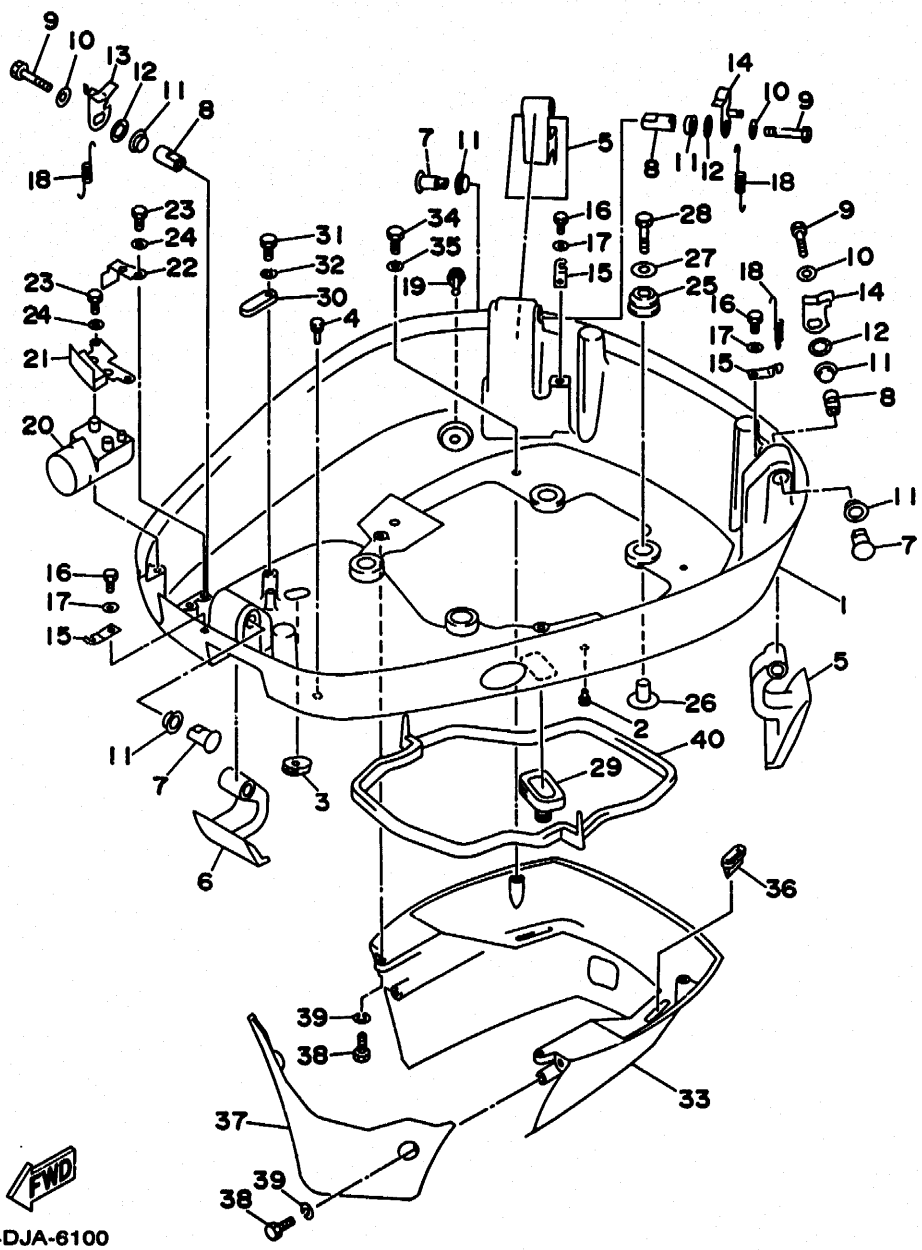


**FIG. 10 BOTTOM COWLING** **CAPOT INFERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64D-42711-00-8D | COWLING, BOTTOM<br>CUVETTE | 1 | |
| 2 | 90480-06M19 | GROMMET<br>PASSE-FIL | 1 | |
| 3 | 61A-42727-00 | GROMMET<br>PASSE-FIL | 1 | |
| 4 | 6H4-42748-00 | GROMMET<br>PASSE-FIL | 1 | |
| 5 | 64D-42815-00-4D | LEVER, CLAMP<br>LEVIER, PRESSE | 2 | |
| 6 | 64D-42816-00-4D | LEVER, CLAMP<br>LEVIER, PRESSE | 1 | |
| 7 | 64D-42835-00 | PIN, SET 1<br>GOUPILLE, ELASTIQUE | 3 | |
| 8 | 64D-42836-00 | PIN, SET<br>GOUPILLE, ELASTIQUE | 3 | |
| 9 | 97095-06040 | BOLT<br>BOULON | 3 | |
| 10 | 90201-06M02 | WASHER, PLATE<br>RONDELLE, PLATE | 3 | |
| 11 | 90386-15M73 | BUSH<br>DOUILLE | 6 | |
| 12 | 90206-15M18 | WASHER, WAVE<br>RONDELLE, ONDULEE | 3 | |
| 13 | 64D-42818-00 | LEVER, CLAMP<br>LEVIER, PRESSE | 1 | |
| 14 | 64D-42818-10 | LEVER, CLAMP<br>LEVIER, PRESSE | 2 | |
| 15 | 64D-43144-00 | HOOK, SPRING<br>CROCHET | 3 | |
| 16 | 97090-06012 | BOLT<br>BOULON | 3 | |
| 17 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 3 | |
| 18 | 90506-16M34 | SPRING, TENSION<br>RESSORT, TENSION | 3 | |
| 19 | 6E5-44391-00 | NIPPLE, HOSE<br>RACCORD D'ESSENCE | 1 | |
| 20 | 64D-42725-20 | GROMMET<br>PASSE-FIL | 1 | |
| 21 | 64D-42738-00-5B | PLATE, FITTING<br>ETRIER | 1 | |
| 22 | 64D-42738-10-5B | PLATE, FITTING<br>ETRIER | 1 | |
| 23 | 97095-06016 | BOLT<br>BOULON | 3 | |
| 24 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 3 | |
| 25 | 90480-22M15 | GROMMET<br>PASSE-FIL | 4 | |
| 26 | 90387-08M37 | COLLAR<br>COLLERETTE | 4 | |
| 27 | 90201-08M54 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | |
| 28 | 97075-08035 | BOLT<br>BOULON | 4 | |

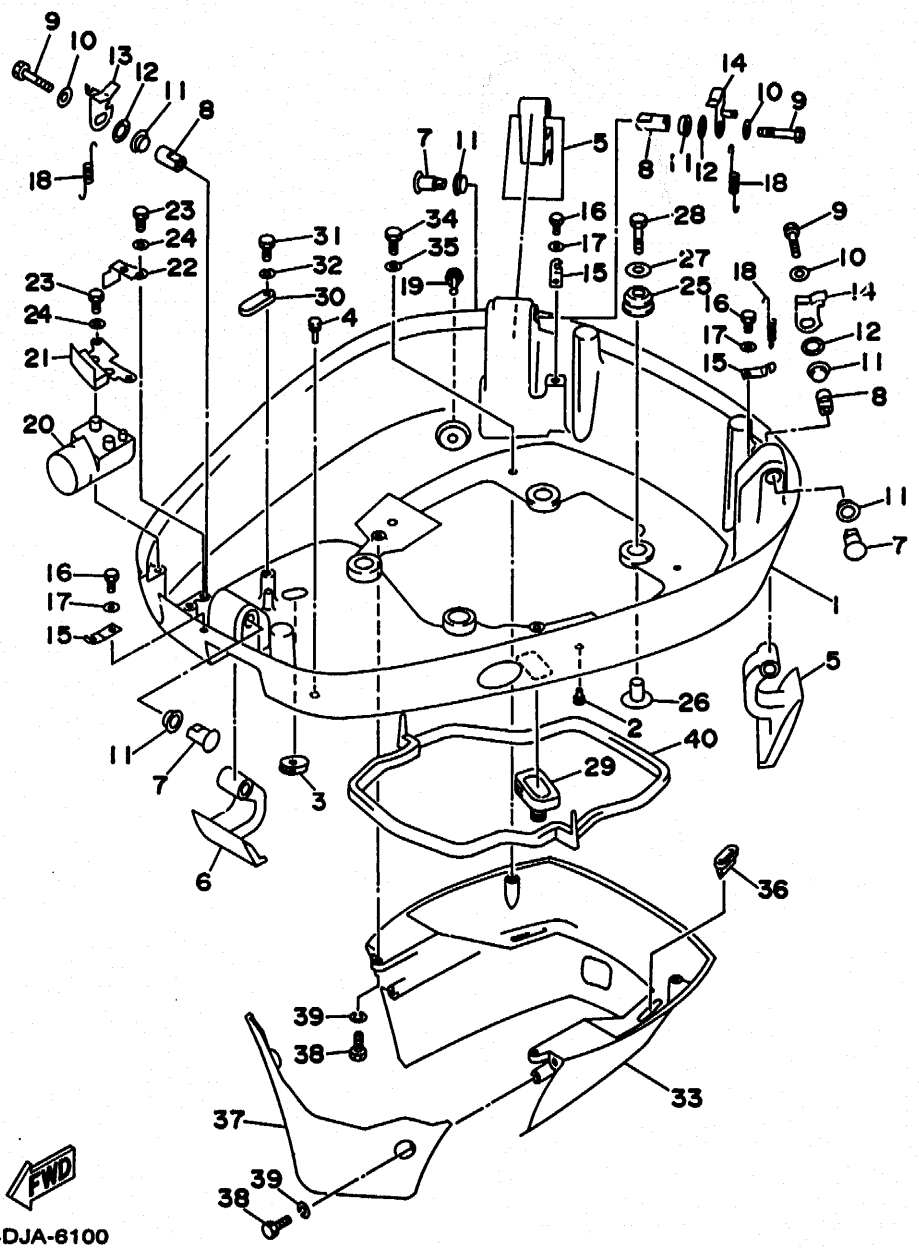


**FIG. 10 BOTTOM COWLING** **CAPOT INFERIEUR**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 688-42726-10 | GROMMET<br>PASSE-FIL | 1 | |
| 30 | 6E5-82588-00 | PLATE<br>PLAQUE | 1 | |
| 31 | 97095-06020 | BOLT<br>BOULON | 1 | |
| 32 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 33 | 6R3-42741-02-8D | APRON<br>CAPOT LATERAL | 1 | |
| 34 | 97095-06020 | BOLT<br>BOULON | 2 | |
| 35 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 36 | 64D-42717-00 | RUBBER, SEAL 2<br>JOINT EN CAOUTCHOUC 2 | 2 | |
| 37 | 6R3-42771-01-8D | APRON<br>CAPOT LATERAL | 1 | |
| 38 | 97095-06020 | BOLT<br>BOULON | 4 | |
| 39 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | |
| 40 | 6E5-42716-10 | RUBBER, SEAL 1<br>JOINT EN CAOUTCHOUC 1 | 1 | |

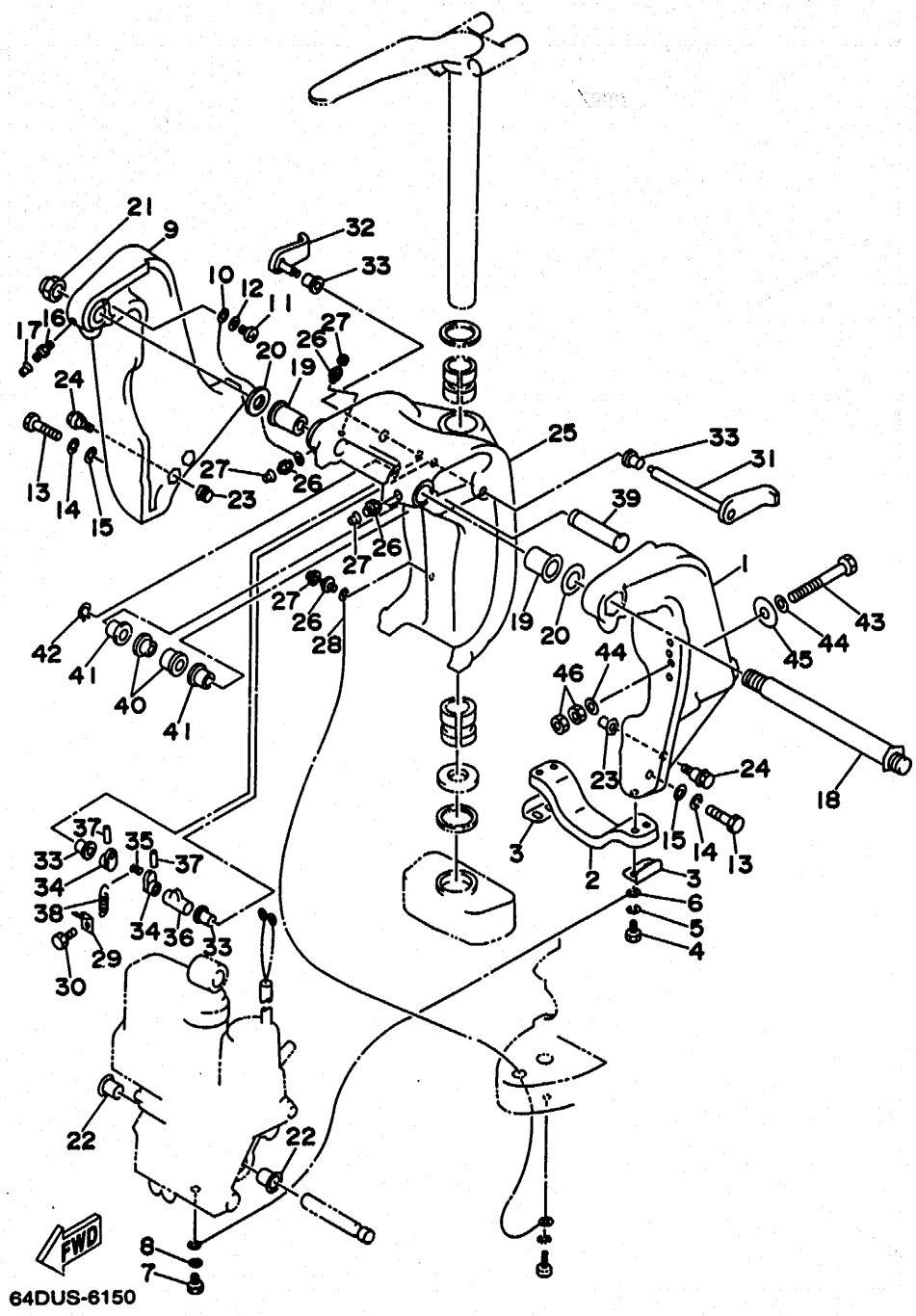


**FIG. 11 BRACKET 1** **SUPPORT 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6G5-43111-02-8D | BRACKET, CLAMP<br>PRESSE | 1 | |
| 2 | 6G5-45251-01 | ANODE<br>ANODE | 1 | |
| 3 | 6G5-44526-00 | PLATE<br>PLAQUE | 2 | |
| 4 | 97095-06030 | BOLT<br>BOULON | 4 | |
| 5 | 92995-06100 | WASHER, SPRING<br>RONDELLE, GROWER | 4 | |
| 6 | 6E5-82148-00 | WIRE, LEAD 4<br>FIL 4 | 1 | |
| 7 | 97095-06010 | BOLT<br>BOULON | 1 | |
| 8 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 9 | 6G5-43112-02-8D | BRACKET, CLAMP<br>PRESSE | 1 | |
| 10 | 6E5-82148-00 | WIRE, LEAD 4<br>FIL 4 | 1 | |
| 11 | 98580-06012 | SCREW, PAN HEAD<br>VIS | 1 | |
| 12 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 13 | 97095-10050 | BOLT<br>BOULON | 6 | |
| 14 | 92990-10100 | WASHER, SPRING<br>RONDELLE, GROWER | 6 | |
| 15 | 92990-10600 | WASHER, PLATE<br>RONDELLE, PLATE | 6 | |
| 16 | 93700-06M03 | NIPPLE, GREASE<br>PION | 1 | |
| 17 | 663-45119-00 | CAP, GREASE NIPPLE<br>CAPUCHON, GRAISSEUR | 1 | |
| 18 | 6R3-43131-00 | BOLT, CLAMP BRACKET<br>BOULON, PRESSE | 1 | |
| 19 | 90386-25M31 | BUSH<br>DOUILLE | 2 | |
| 20 | 90201-26M59 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 21 | 90185-22M11 | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | 1 | |
| 22 | 90386-18M14 | BUSH<br>DOUILLE | 2 | |
| 23 | 6G5-43164-00 | ROD, TILT LOCK<br>TIGE | 2 | |
| 24 | 90109-12M35 | BOLT<br>BOULON | 2 | |
| 25 | 6G5-43311-00-8D | BRACKET, SWIVEL<br>SUPPORT, PIVOT | 1 | UR LONG |
| | 6G5-43311-20-8D | BRACKET, SWIVEL<br>SUPPORT, PIVOT | 1 | UR ULTRA LONG |
| 26 | 93700-06M03 | NIPPLE, GREASE<br>PION | 5 | |
| 27 | 663-45119-00 | CAP, GREASE NIPPLE<br>CAPUCHON, GRAISSEUR | 5 | |

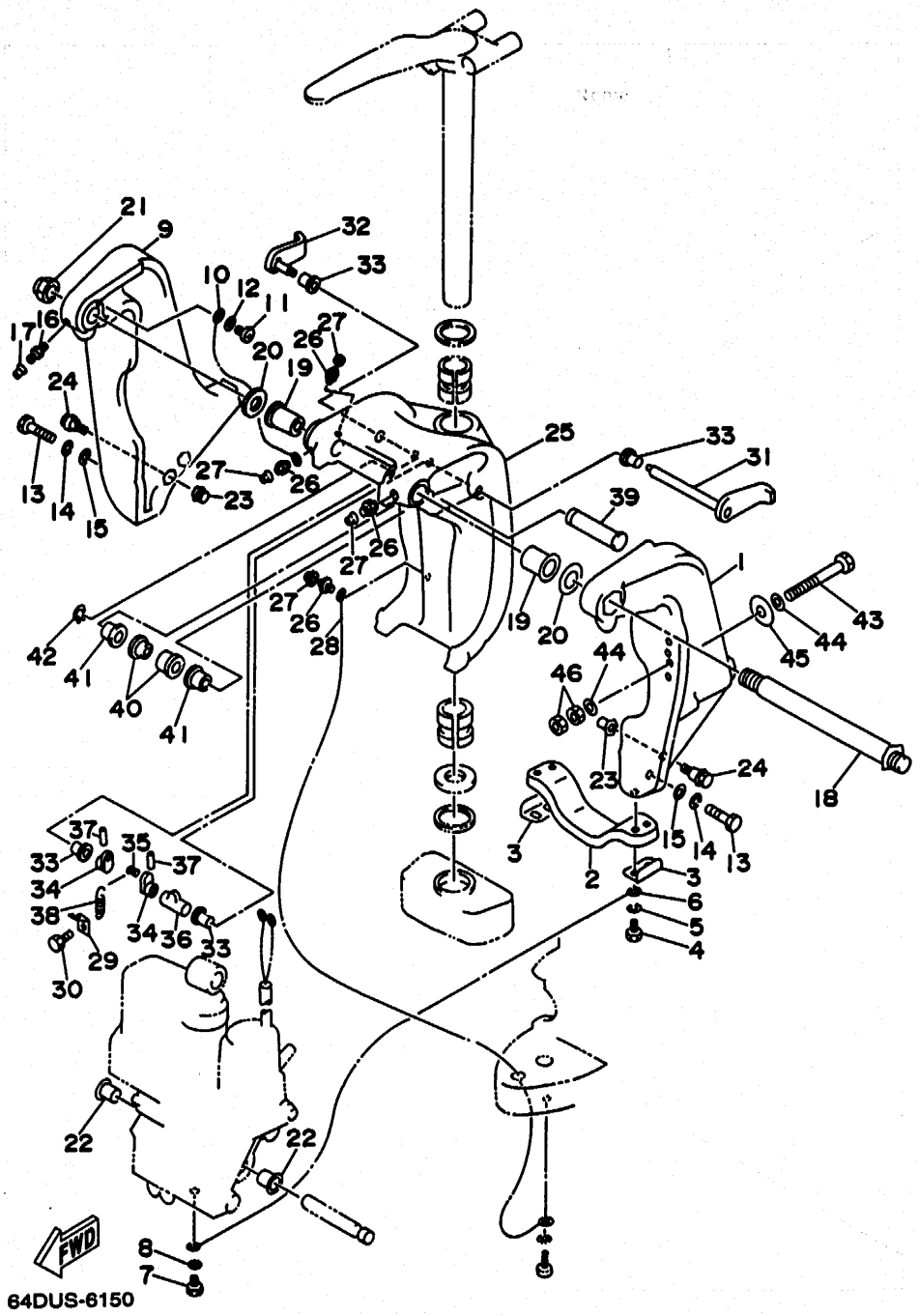


**FIG. 11 BRACKET 1** **SUPPORT 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 28 | 6E5-82147-00 | WIRE, LEAD 4<br>FIL 4 | 1 | UR LONG |
| | 6E5-82147-20 | WIRE, LEAD 4<br>FIL 4 | 1 | UR ULTRA LONG |
| 29 | 6G5-43144-00 | HOOK, SPRING<br>CROCHET | 1 | |
| 30 | 97095-06010 | BOLT<br>BOULON | 1 | |
| 31 | 6G5-43181-02 | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE | 1 | |
| 32 | 6G5-43185-02 | LEVER, TILT STOP<br>LEVIER, VERROUILLAGE RELEVAGE | 1 | |
| 33 | 90386-10M16 | BUSH<br>DOUILLE | 4 | |
| 34 | 6G5-43148-00 | COLLAR, DISTANCE<br>ENTRETOISE | 2 | |
| 35 | 90249-06M19 | PIN<br>GOUPILLE | 1 | |
| 36 | 90387-10M02 | COLLAR<br>COLLERETTE | 1 | |
| 37 | 91690-30020 | PIN, SPRING<br>AGRAFFE | 2 | |
| 38 | 90506-14M24 | SPRING, TENSION<br>RESSORT, TENSION | 1 | |
| 39 | 6E5-43126-02 | PIN, UPPER SHOCK MOUNT<br>AXE, SUPERIEUR AMORTISSEUR | 1 | |
| 40 | 90386-18M63 | BUSH<br>DOUILLE | 2 | |
| 41 | 90386-18M14 | BUSH<br>DOUILLE | 2 | |
| 42 | 93410-18M02 | CIRCLIP<br>CLIPS | 1 | |
| 43 | 90101-12M03 | BOLT (L:115MM)<br>BOULON (L:115MM) | 4 | |
| 44 | 90201-13M01 | WASHER, PLATE<br>RONDELLE, PLATE | 8 | |
| 45 | 90201-12M05 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | |
| 46 | 95380-12600 | NUT<br>ECROU | 8 | |

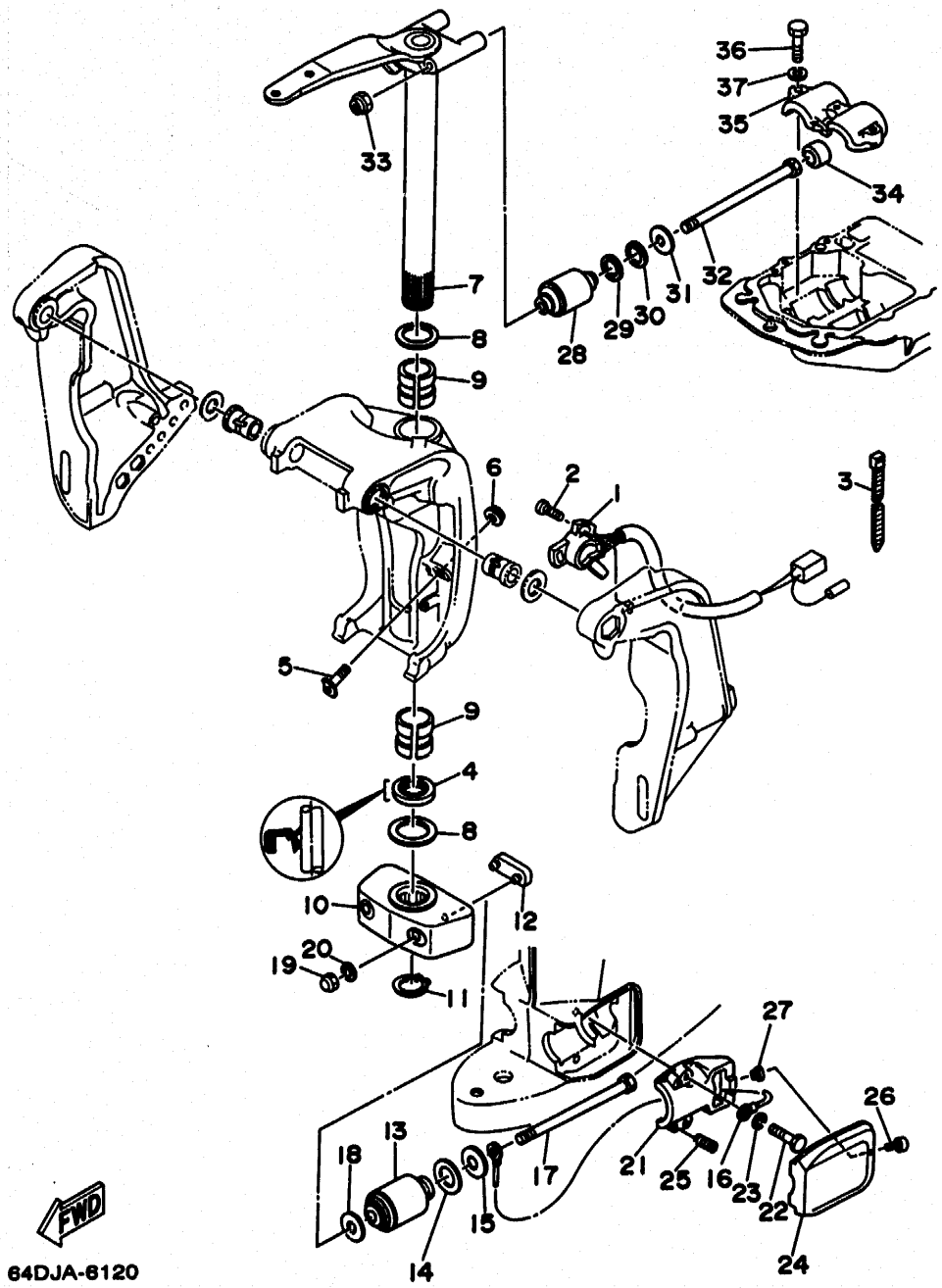


**FIG. 12 BRACKET 2** **SUPPORT 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64D-83672-00 | TRIM SENDER<br>INCLINER RACCORD | 1 | |
| 2 | 97885-06016 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 2 | |
| 3 | 90465-11M10 | CLAMP<br>BRIDE | 3 | |
| 4 | 93109-38M02 | OIL SEAL<br>JOINT SPY | 1 | |
| 5 | 6G5-43376-00 | BOLT, THRUST RECEIVER<br>BOULON | 2 | |
| 6 | 95780-10300 | NUT, FLANGE<br>ECROU | 2 | |
| 7 | 6E5-42510-A0-8D | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.) | 1 | UR LONG |
| | 6E5-42510-B0-8D | STEERING BRACKET ASSY<br>DIRECTION SUPPORT (ENS.) | 1 | UR ULTRA LONG |
| 8 | 90201-38M60 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 9 | 90386-38M32 | BUSH<br>DOUILLE | 2 | |
| 10 | 6G5-44551-01-8D | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFERIEUR | 1 | |
| 11 | 93410-37M04 | CIRCLIP<br>CLIPS | 1 | |
| 12 | 6E5-44575-00 | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFERIEUR | 1 | |
| 13 | 6G5-44555-00-94 | MOUNT DAMPER, LOWER SIDE<br>SILENT-BLOC, INFERIEUR LATERAL | 2 | |
| 14 | 90202-32M19 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 15 | 90201-16M55 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 16 | 6E5-82149-00 | WIRE, LEAD 3<br>FIL 3 | 1 | |
| 17 | 90109-14M34 | BOLT<br>BOULON | 2 | |
| 18 | 90201-15M58 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 19 | 95380-14800 | NUT<br>ECROU | 2 | |
| 20 | 92995-14600 | WASHER<br>RONDELLE | 2 | |
| 21 | 6E5-44552-01-94 | HOUSING, LOWER MOUNT RUBBER<br>BOITIER, SILENT-BLOC INFERIEUR | 2 | |
| 22 | 97095-10045 | BOLT<br>BOULON | 4 | |
| 23 | 92990-10100 | WASHER, SPRING<br>RONDELLE, GROWER | 4 | |
| 24 | 6E5-44553-01-8D | COVER, LOWER MOUNT<br>COUVERCLE, SUSPENSION INFERIEU | 2 | |
| 25 | 90501-16M28 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 4 | |
| 26 | 97885-06016 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 2 | |
| 27 | 90179-06066 | NUT<br>ECROU | 2 | |

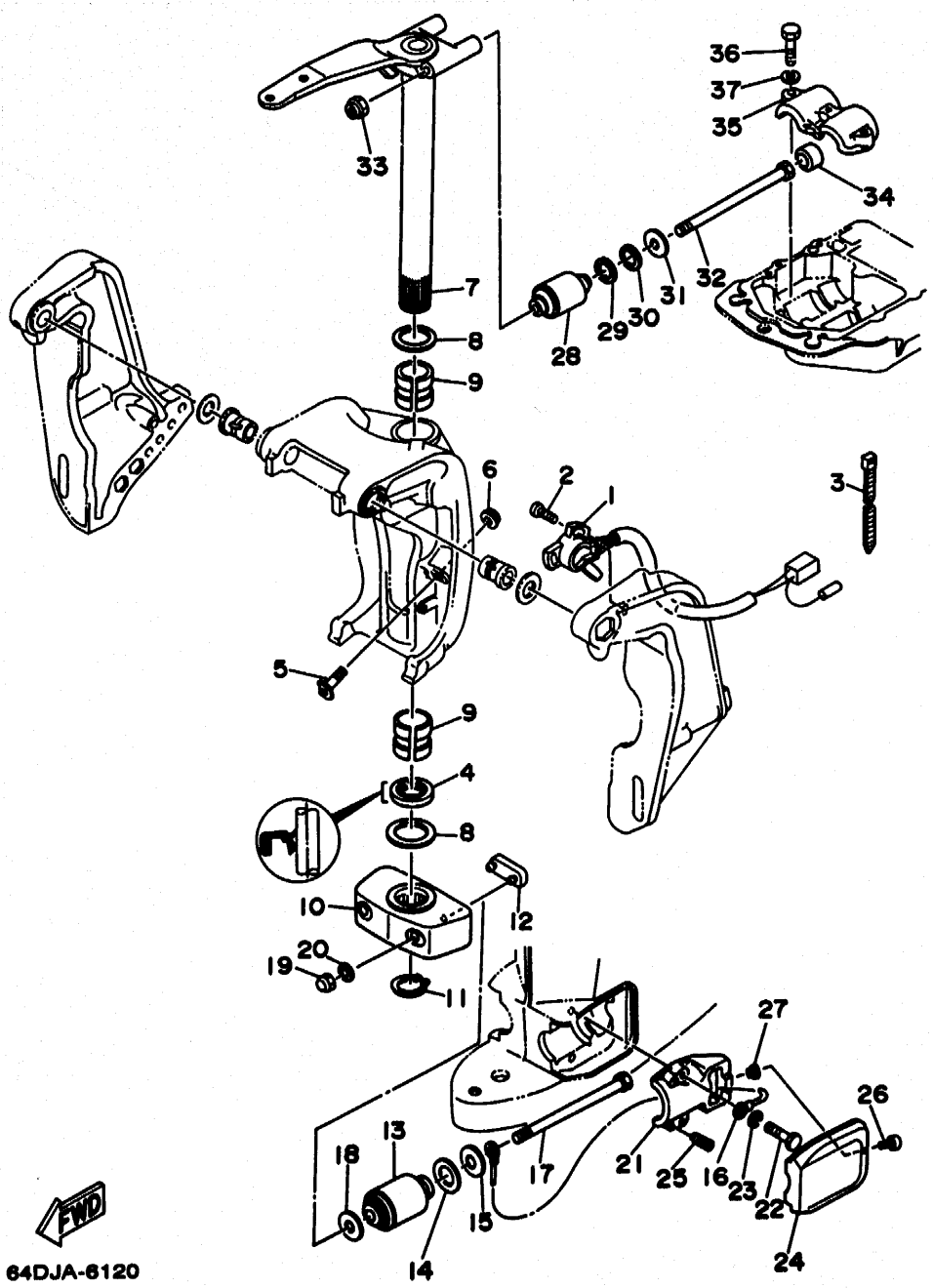


**FIG. 12 BRACKET 2** **SUPPORT 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 28 | 6G5-44514-00-94 | MOUNT DAMPER, UPPER SIDE<br>SILENT-BLOC, SUPERIEUR LATERAL | 2 | |
| 29 | 90201-26M57 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 30 | 90202-26M18 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 31 | 90201-14M56 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 32 | 90109-12M37 | BOLT<br>BOULON | 2 | |
| 33 | 90185-12M12 | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | 2 | |
| 34 | 663-44575-00 | DAMPER, LOWER MOUNT RUBBER<br>SILENT-BLOC, INFERIEUR | 2 | |
| 35 | 6E5-44511-00-5B | COVER, UPPER MOUNT<br>COUVERCLE, SUSPENSION SUPERIEU | 1 | |
| 36 | 97095-10045 | BOLT<br>BOULON | 3 | |
| 37 | 92990-10100 | WASHER, SPRING<br>RONDELLE, GROWER | 3 | |

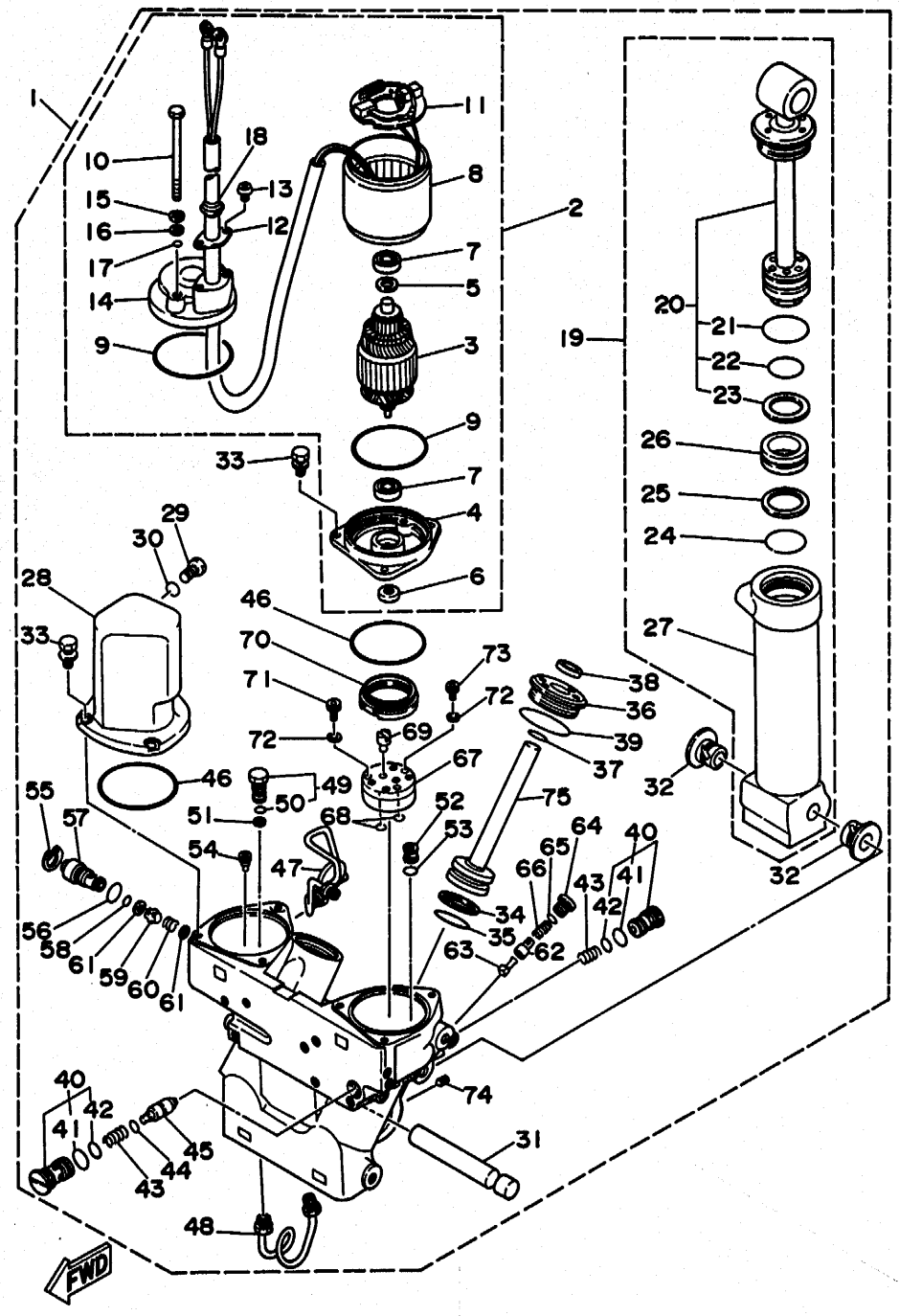


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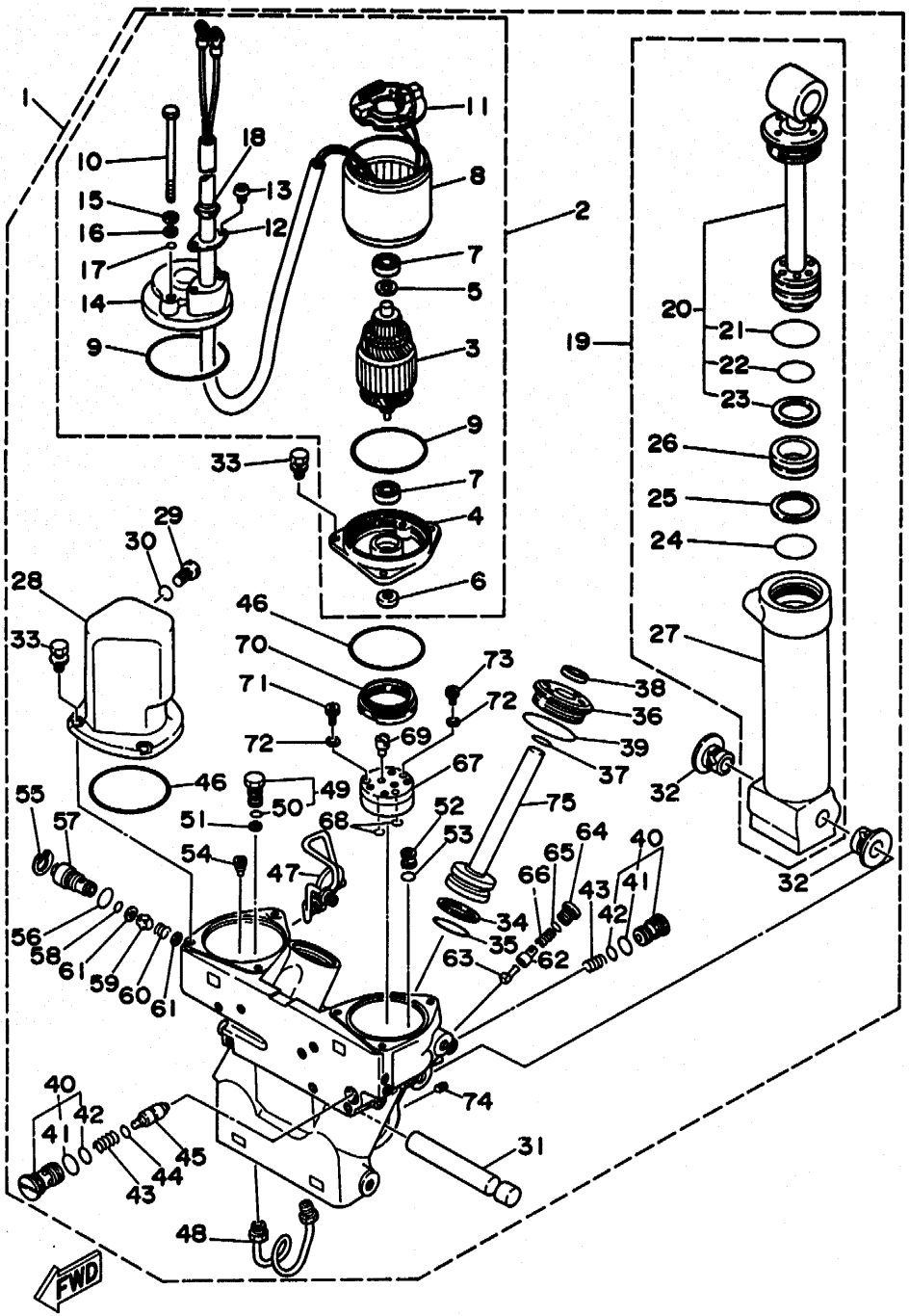
FIG. 13 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6G5-43800-11-4D | POWER TRIM & TILT ASSY<br>PUISSANCE PARER ET INCLINER (ENS.) | 1 | |
| 2 | 6G5-43880-10 | .MOTOR ASSY<br>.MOTEUR (ENS.) | 1 | |
| 3 | 6G5-43805-10 | ..ARMATURE ASSY<br>..INDUIT (ENS.) | 1 | |
| 4 | 6G5-43881-10 | ..FRAME, END<br>..BATI | 1 | |
| 5 | 6G5-4387G-10 | ..WASHER<br>..RONDELLE | 1 | |
| 6 | 93102-08M43 | ..OIL SEAL<br>..JOINT SPY | 1 | |
| 7 | 93300-608U0 | ..BEARING<br>..ROULEMENT | 2 | |
| 8 | 6G5-43804-00 | ..STATOR ASSY<br>..STATOR (ENS.) | 1 | |
| 9 | 6G5-43865-00 | ..O-RING<br>..JOINT TORIQUE | 2 | |
| 10 | 6G5-43887-00 | ..BOLT, THROUGH<br>..BOULON | 2 | |
| 11 | 6G5-43806-10 | ..BRUSH HOLDER ASSY<br>..PORTE-BALAI (ENS.) | 1 | |
| 12 | 6G5-43899-00 | ..PLATE STOPPER<br>..PLAQUETTE | 1 | |
| 13 | 6G5-43886-00 | ..BOLT<br>..BOULON | 2 | |
| 14 | 6G5-43884-00 | ..FRAME, COMMUTATOR END<br>..BATI | 1 | |
| 15 | 6G5-43893-00 | ..WASHER<br>..RONDELLE | 2 | |
| 16 | 6G5-43889-10 | ..PLATE SEAT<br>..PLAQUETTE | 2 | |
| 17 | 6G5-43867-00 | ..O-RING<br>..JOINT TORIQUE | 2 | |
| 18 | 6G5-43885-00 | ..GROMMET<br>..PASSE-FIL | 1 | |
| 19 | 6G5-4380E-01 | .TILT CYLINDER ASSY<br>.INCLINAISON CYLINDRE (ENS.) | 1 | |
| 20 | 6G5-43810-00 | ..PISTON SUB ASSY<br>..PISTON AUXILIAIRE (ENS.) | 1 | |
| 21 | 6E5-43861-00 | ...O-RING<br>...JOINT TORIQUE | 1 | |
| 22 | 6G5-43862-00 | ...O-RING<br>...JOINT TORIQUE | 1 | |
| 23 | 6E5-43872-00 | ...RING, BACK UP<br>...RESSORT | 1 | |
| 24 | 6G5-43862-00 | ..O-RING<br>..JOINT TORIQUE | 1 | |
| 25 | 6E5-43872-00 | ..RING, BACK UP<br>..RESSORT | 1 | |
| 26 | 6E5-43814-02 | ..PISTON, FREE<br>..PISTON | 1 | |
| 27 | 6G5-43813-00 | ..CYLINDER, TILT<br>..CYLINDRE | 1 | |
| 28 | 6G5-43828-00 | .BODY, RESERVOIR<br>.CORPS | 1 | |




6N6JA-4120

**FIG. 13 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 6E5-43829-00 | .PLUG, RESERVOIR<br>.BOUCHON | 1 | |
| 30 | 6E5-43863-00 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 31 | 6G5-43818-00 | .PIN, LOWER SHOCK MOUNT<br>.AXE, INFERIEUR AMORTISSEUR | 1 | |
| 32 | 90386-18M14 | .BUSH<br>.DOUILLE | 2 | |
| 33 | 90119-06M42 | .BOLT, WITH WASHER<br>.BOULON, AVEC RONDELLE | 6 | |
| 34 | 6G5-43874-00 | .RING, BACK UP<br>.RESSORT | 2 | |
| 35 | 6G5-43864-00 | .O-RING<br>.JOINT TORIQUE | 2 | |
| 36 | 6G5-43821-01 | .SCREW, TRIM CYLINDER END<br>.VIS | 2 | |
| 37 | 6E5-43865-00 | .O-RING<br>.JOINT TORIQUE | 2 | |
| 38 | 6E5-43822-01 | .SEAL, TRIM DUST<br>.JOINT | 2 | |
| 39 | 6G5-43861-00 | .O-RING<br>.JOINT TORIQUE | 2 | |
| 40 | 6G5-43802-02 | .VALVE SUB ASSY<br>.CLAPET AUXILIAIRE (ENS.) | 2 | |
| 41 | 6E5-43866-00 | ..O-RING<br>..JOINT TORIQUE | 1 | |
| 42 | 6E5-43867-00 | ..O-RING<br>..JOINT TORIQUE | 1 | |
| 43 | 6G5-43894-01 | .SPRING, SHUTTLE RETURN<br>.RESSORT | 2 | |
| 44 | 6G5-43868-00 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 45 | 6G5-43841-01 | .PISTON, SHUTTLE<br>.PISTON | 1 | |
| 46 | 6E5-43869-00 | .O-RING<br>.JOINT TORIQUE | 2 | |
| 47 | 6G5-43835-00 | .PIPE<br>.TUYAU | 1 | |
| 48 | 6G5-43833-00 | .PIPE<br>.TUYAU | 1 | |
| 49 | 6G5-43809-01 | .SEAT VALVE COMP. 2<br>.SIEGE VALVE COMP. 2 | 1 | |
| 50 | 6E5-43896-00 | ..O-RING<br>..JOINT TORIQUE | 1 | |
| 51 | 6G5-43816-00 | .FILTER 1<br>.FILTRE 1 | 1 | |
| 52 | 6G5-43808-02 | .SEAT VALVE COMP. 1<br>.SIEGE VALVE COMP. 1 | 1 | |
| 53 | 6E5-43883-00 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 54 | 6G5-43803-00 | .CASE VALVE COMP.<br>.CARTER VALVE COMP. | 1 | |
| 55 | 6H1-43875-00 | .RING, SNAP<br>.RESSORT | 1 | |
| 56 | 93210-18M75 | .O-RING<br>.JOINT TORIQUE | 1 | |

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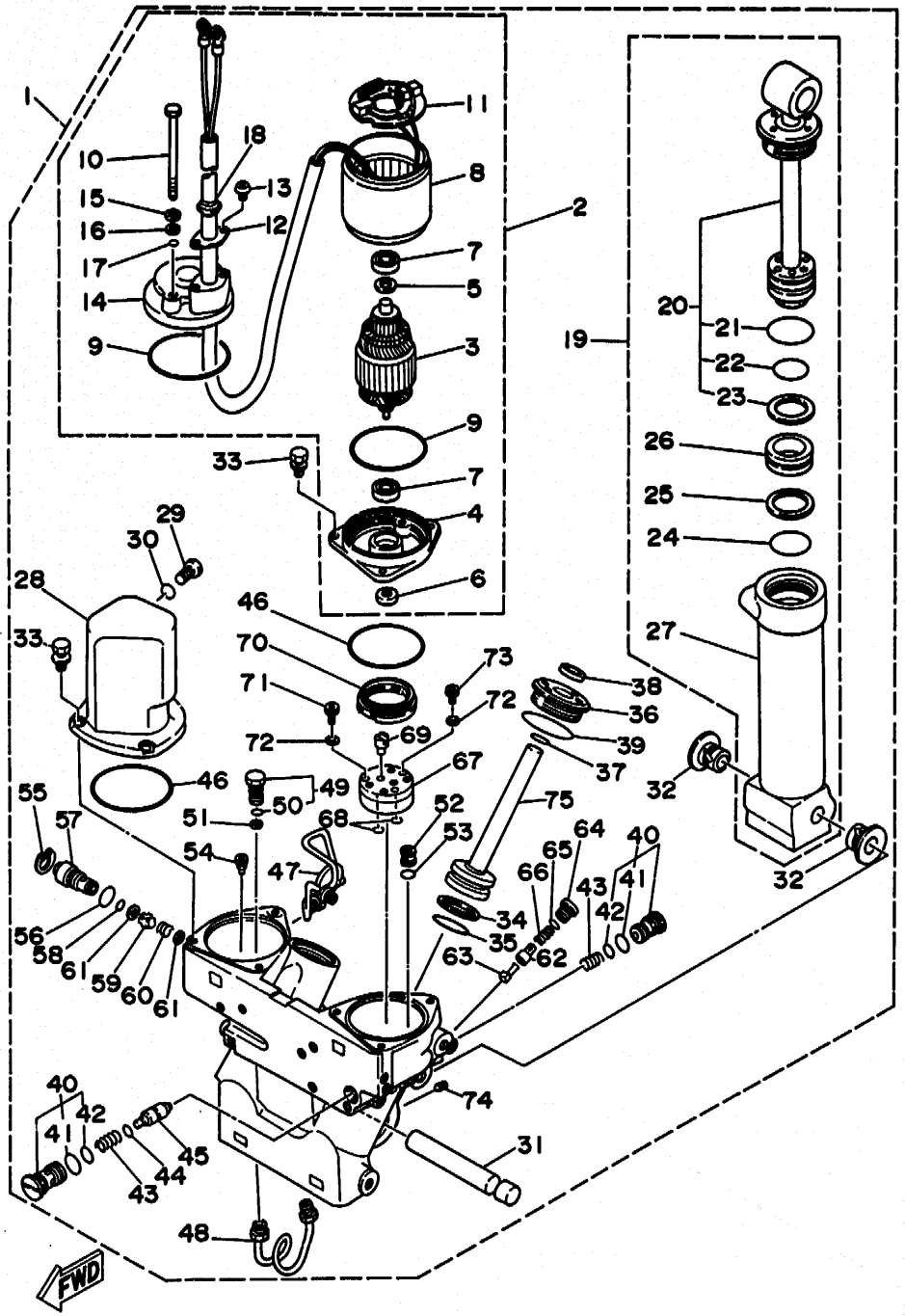



6N6JA-4120

FIG. 13 POWER TRIM & TILT ASSY 1 PUISSANCE PARER ET INCLINER (ENS.) 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 57 | 6G5-43845-00 | .SCREW, MANUAL RELEASE<br>.VIS | 1 | |
| 58 | 93210-10M74 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 59 | 6E5-4382A-00 | .ADAPTOR 1<br>.ADAPTEUR 1 | 1 | |
| 60 | 6E5-43854-01 | .SPRING, MANUAL RELEASE<br>.RESSORT | 1 | |
| 61 | 6E5-43847-00 | .SEAT, MANUAL VALVE<br>.SIEGE | 2 | |
| 62 | 6G5-43849-00 | .PIN, VALVE SUPPORT<br>.GOUPILLE | 1 | |
| 63 | 6G5-4381A-00 | .SHAFT<br>.AXE | 1 | |
| 64 | 6G5-43842-00 | .SCREW, VALVE SEAT<br>.VIS | 1 | |
| 65 | 6G5-43866-00 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 66 | 6E5-43824-01 | .SPRING, COMPRESSION<br>.RESSORT, COMPRESSION | 1 | |
| 67 | 6G5-43830-01 | .GEAR PUMP ASSY<br>.POMPE A PIGNON (ENS.) | 1 | |
| 68 | 6G5-43863-00 | .O-RING<br>.JOINT TORIQUE | 2 | |
| 69 | 6G5-43831-01 | .CONNECTOR, SHAFT<br>.RACCORD | 1 | |
| 70 | 6G5-43817-00 | .FILTER 2<br>.FILTRE 2 | 1 | |
| 71 | 6G5-43878-01 | .BOLT, SOCKET<br>.BOULON | 2 | |
| 72 | 90201-05M00 | .WASHER, PLATE<br>.RONDELLE, PLATE | 3 | |
| 73 | 6G5-43888-01 | .BOLT, SOCKET<br>.BOULON | 1 | |
| 74 | 6G5-43878-10 | .BOLT, SOCKET<br>.BOULON | 1 | |
| 75 | 6G5-43820-01 | .PISTON SUB ASSY<br>.PISTON AUXILIAIRE (ENS.) | 2 | |

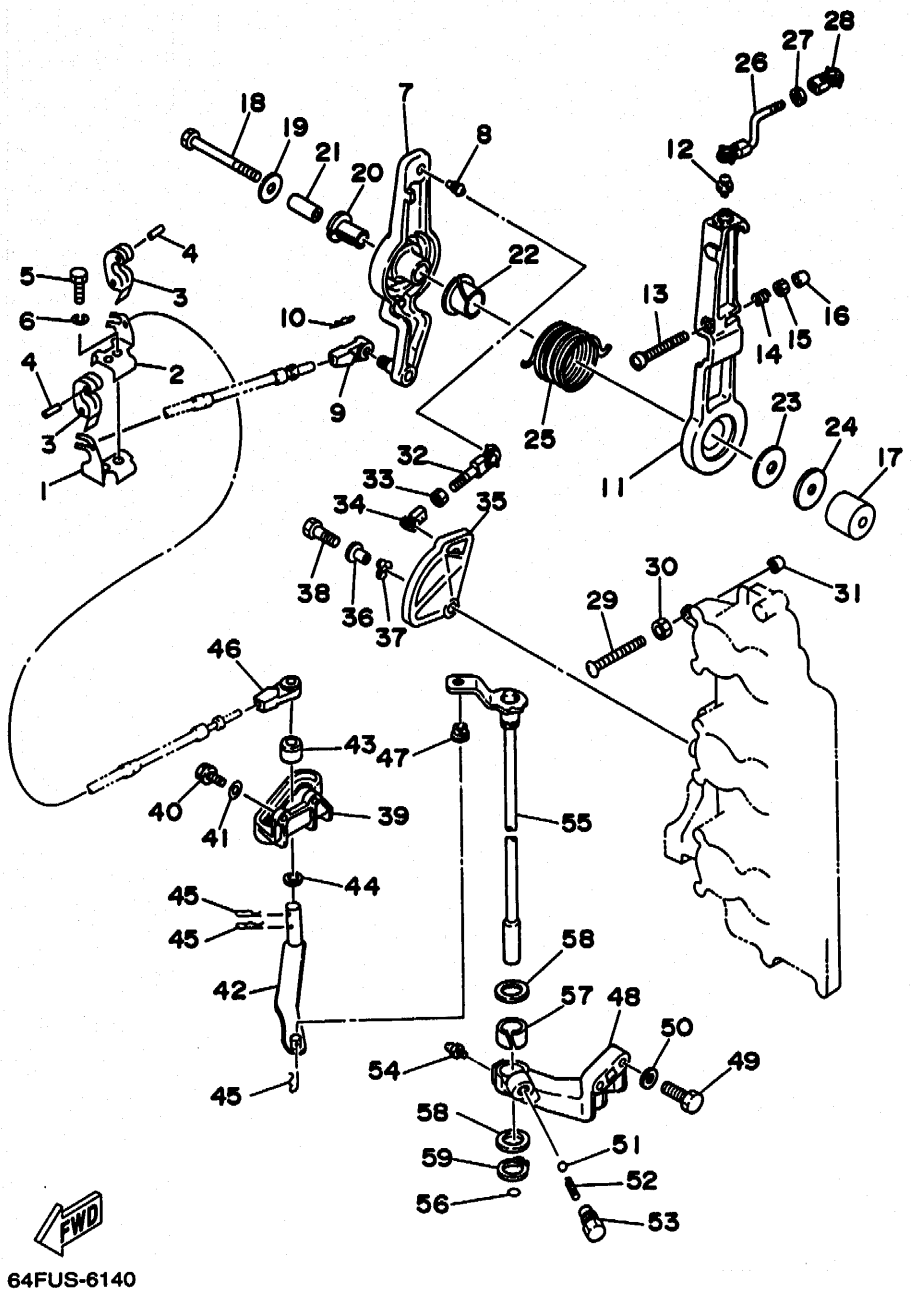
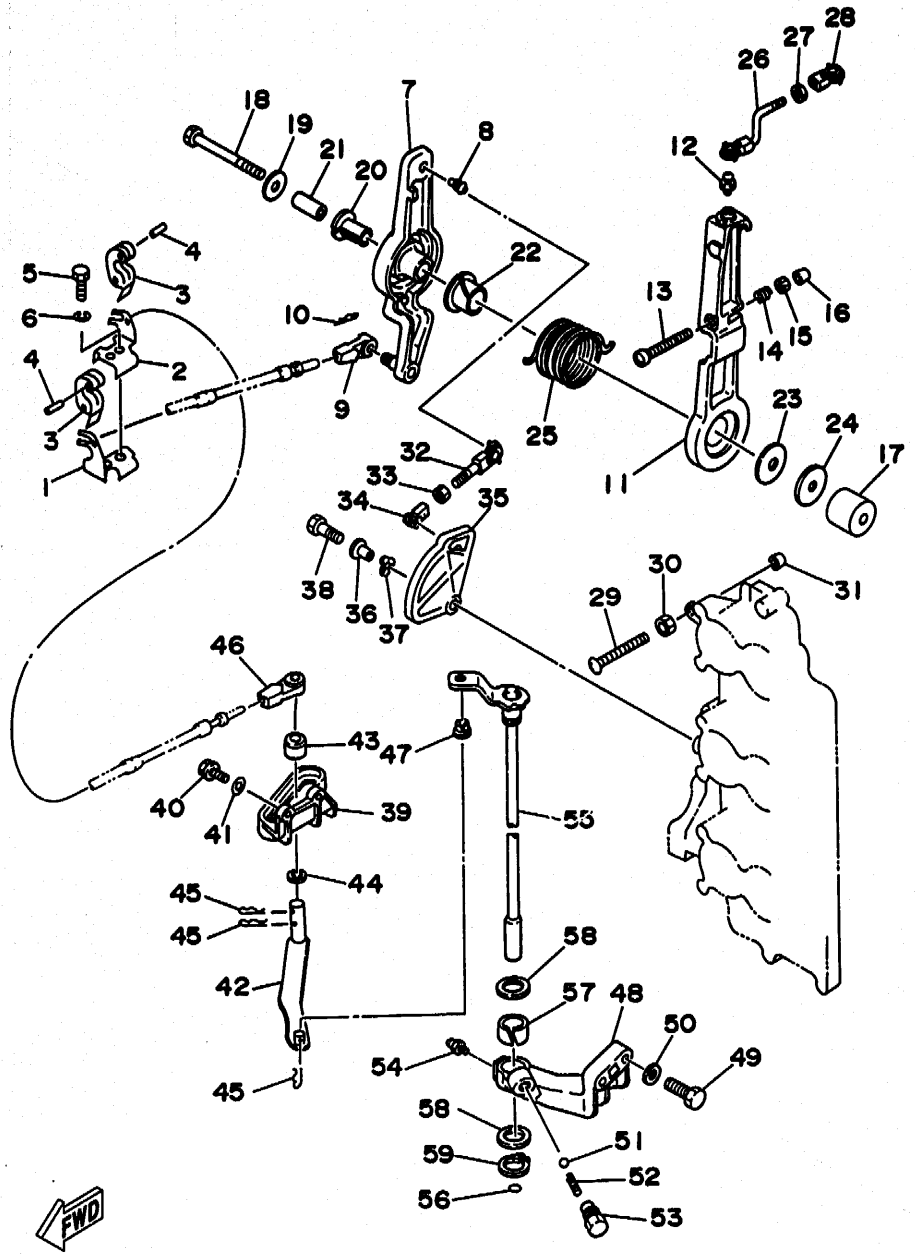



FIG. 14 CONTROL — COMMANDE

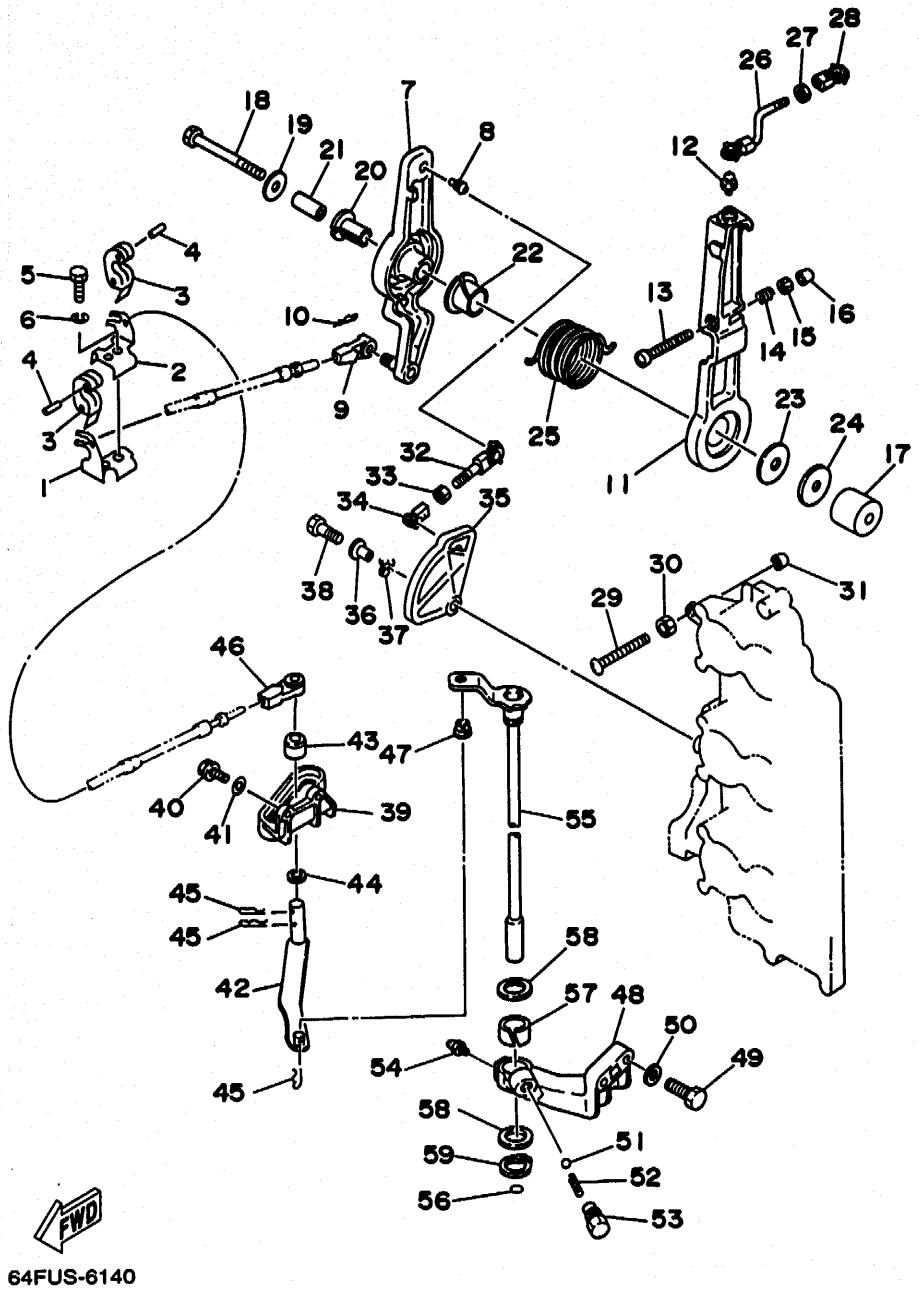
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64D-48531-00 | BRACKET, REMOTE CONTROL 1<br>ETRIER 1, COMMANDE A DISTANCE | 1 | |
| 2 | 64D-48532-00 | BRACKET, REMOTE CONTROL 2<br>ETRIER 2, COMMANDE A DISTANCE | 1 | |
| 3 | 6E5-48538-00 | CLAMP, CABLE 1<br>COLLIER | 2 | |
| 4 | 91690-30012 | PIN, SPRING<br>AGRAFFE | 2 | |
| 5 | 97095-08020 | BOLT<br>BOULON | 1 | |
| 6 | 92995-08100 | WASHER<br>RONDELLE | 1 | |
| 7 | 61H-41632-02-94 | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE | 1 | |
| 8 | 662-41214-01 | JOINT 1<br>RACCORD 1 | 1 | |
| 9 | 6E5-48344-00 | CABLE END, REMOTE CONTROL<br>CHAPE CABLE | 1 | |
| 10 | 90468-18008 | CLIP<br>JONC | 1 | |
| 11 | 6G5-41631-01-94 | LEVER, MAGNETO CONTROL<br>LEVIER, COMMANDE D'AVANCE | 1 | |
| 12 | 663-85518-00 | JOINT, BALL<br>JOINT SPHERIQUE | 1 | |
| 13 | 90157-06M11 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 1 | |
| 14 | 90501-16M12 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | |
| 15 | 95380-06600 | NUT<br>ECROU | 1 | |
| 16 | 688-44194-00 | CAP<br>CAPUCHON | 1 | |
| 17 | 90387-08M17 | COLLAR<br>COLLERETTE | 1 | |
| 18 | 90101-08M14 | BOLT<br>BOULON | 1 | |
| 19 | 90201-08M54 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 20 | 90386-12089 | BUSH<br>DOUILLE | 1 | |
| 21 | 90387-08M16 | COLLAR<br>COLLERETTE | 1 | |
| 22 | 90386-22M13 | BUSH<br>DOUILLE | 1 | |
| 23 | 90202-12092 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 24 | 90201-08M13 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 25 | 90508-29M12 | SPRING, TORSION<br>RESSORT, TORSION | 1 | |
| 26 | 6G5-41636-01 | ROD, MAGNETO CONTROL<br>BIELLETTE, COMMANDE D'AVANCE | 1 | |
| 27 | 95380-05600 | NUT<br>ECROU | 1 | |
| 28 | 6H1-41237-00 | JOINT, LINK<br>RACCORD | 1 | |




64FUS-6140

**FIG. 14 CONTROL** **COMMANDE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 90157-06M07 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 1 | |
| 30 | 95380-06600 | NUT<br>ECROU | 1 | |
| 31 | 688-44194-00 | CAP<br>CAPUCHON | 1 | |
| 32 | 682-41237-50 | JOINT, LINK<br>RACCORD | 1 | |
| 33 | 95380-05600 | NUT<br>ECROU | 1 | |
| 34 | 6H1-41237-00 | JOINT, LINK<br>RACCORD | 1 | |
| 35 | 61H-41213-00 | CAM, ACCEL.<br>CAME, ACCELERATION | 1 | |
| 36 | 90387-06M29 | COLLAR<br>COLLERETTE | 1 | |
| 37 | 90206-10M04 | WASHER, WAVE<br>RONDELLE, ONDULEE | 1 | |
| 38 | 97095-06025 | BOLT<br>BOULON | 1 | |
| 39 | 6E5-44117-00-94 | BRACKET<br>SUPPORT | 1 | |
| 40 | 97013-06020 | BOLT<br>BOULON | 2 | |
| 41 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 42 | 6E5-44121-01 | LEVER, SHIFT ROD<br>LEVIER, TIGE D'INVERSION | 1 | |
| 43 | 6E5-44122-00 | BUSHING, SHIFT ROD LEVER<br>DOUILLE, LEVIER D'EMBRAYAGE | 1 | |
| 44 | 90202-08M20 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 45 | 90468-18008 | CLIP<br>JONC | 3 | |
| 46 | 6E5-48344-00 | CABLE END, REMOTE CONTROL<br>CHAPE CABLE | 1 | |
| 47 | 90386-06M12 | BUSH<br>DOUILLE | 1 | |
| 48 | 6E5-44118-01-94 | BRACKET<br>SUPPORT | 1 | |
| 49 | 97013-08030 | BOLT<br>BOULON | 2 | |
| 50 | 92990-08600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 51 | 93501-04M02 | BALL<br>BILLE | 1 | |
| 52 | 90501-12082 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | |
| 53 | 648-42715-00 | BUSHING<br>COUSSINET | 1 | |
| 54 | 93700-06M03 | NIPPLE, GREASE<br>PION | 1 | |
| 55 | 6E5-44120-03 | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE | 1 | UR LONG |
| | 6E5-44120-23 | HANDLE GEAR SHIFT ASSY<br>LEVIER D'EMBRAYAGE | 1 | UR ULTRA LONG |




64FUS-6140

FIG. 14 CONTROL — COMMANDE

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 56 | 93210-09350 | O-RING<br>JOINT TORIQUE | 1 | |
| 57 | 90386-16M66 | BUSH<br>DOUILLE | 1 | |
| 58 | 90202-16061 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 59 | 99009-16400 | CIRCLIP<br>CIRCLIP | 1 | |

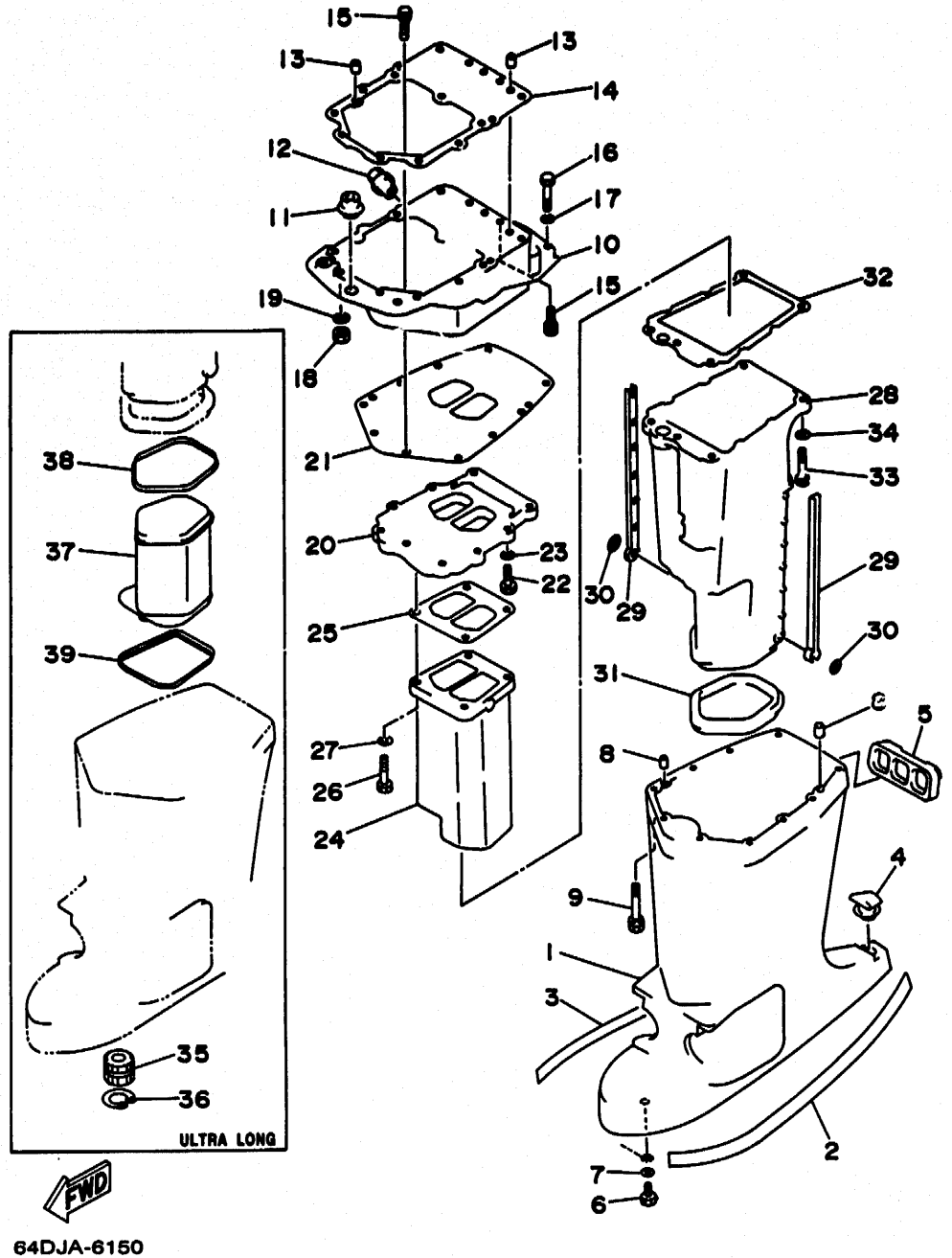



**FIG. 15 UPPER CASING** **FOURREAU**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6E5-45111-01-8D | CASING, UPPER FOURREAU | 1 | UR LONG |
| | 6E5-45111-22-8D | CASING, UPPER FOURREAU | 1 | UR ULTRA LONG |
| 2 | 6R3-42791-A0 | MARK 1 ETIQUETTE 1 | 1 | |
| 3 | 6R3-42792-A0 | MARK ETIQUETTE | 1 | |
| 4 | 6E5-45155-00 | CAP CAPUCHON | 1 | |
| 5 | 6E5-42769-00 | SEAL, RUBBER BOURRELET, CAOUTCHOUC | 1 | |
| 6 | 97095-06010 | BOLT BOULON | 1 | |
| 7 | 92990-06600 | WASHER, PLATE RONDELLE, PLATE | 1 | |
| 8 | 93608-12M05 | PIN, DOWEL AXE | 2 | |
| 9 | 90119-08M78 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 6 | |
| 10 | 6G5-41137-02-94 | GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT | 1 | |
| 11 | 6E5-42724-00 | GROMMET PASSE-FIL | 1 | |
| 12 | 6G5-12581-00 | JOINT, HOSE 1 JOINT DE TUYAU | 1 | |
| 13 | 93608-12M05 | PIN, DOWEL AXE | 2 | |
| 14 | 6G5-45113-A1 | GASKET, UPPER CASING JOINT, TUBE D'ARBRE | 1 | |
| 15 | 90119-08M79 | BOLT, WITH WASHER BOULON, AVEC RONDELLE | 6 | |
| 16 | 97095-08045 | BOLT BOULON | 2 | |
| 17 | 92995-08100 | WASHER RONDELLE | 2 | |
| 18 | 95380-08700 | NUT ECROU | 2 | |
| 19 | 92995-08100 | WASHER RONDELLE | 2 | |
| 20 | 6G5-41131-01-5B | MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT | 1 | |
| 21 | 6G5-45114-A0 | GASKET, UPPER CASING JOINT, TUBE D'ARBRE | 1 | |
| 22 | 97095-08030 | BOLT BOULON | 4 | |
| 23 | 92995-08600 | WASHER RONDELLE | 4 | |
| 24 | 64D-41132-00-5B | MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT | 1 | |
| 25 | 6G5-41134-A0 | GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT | 1 | |
| 26 | 97095-08045 | BOLT BOULON | 4 | |
| 27 | 92995-08600 | WASHER RONDELLE | 4 | |

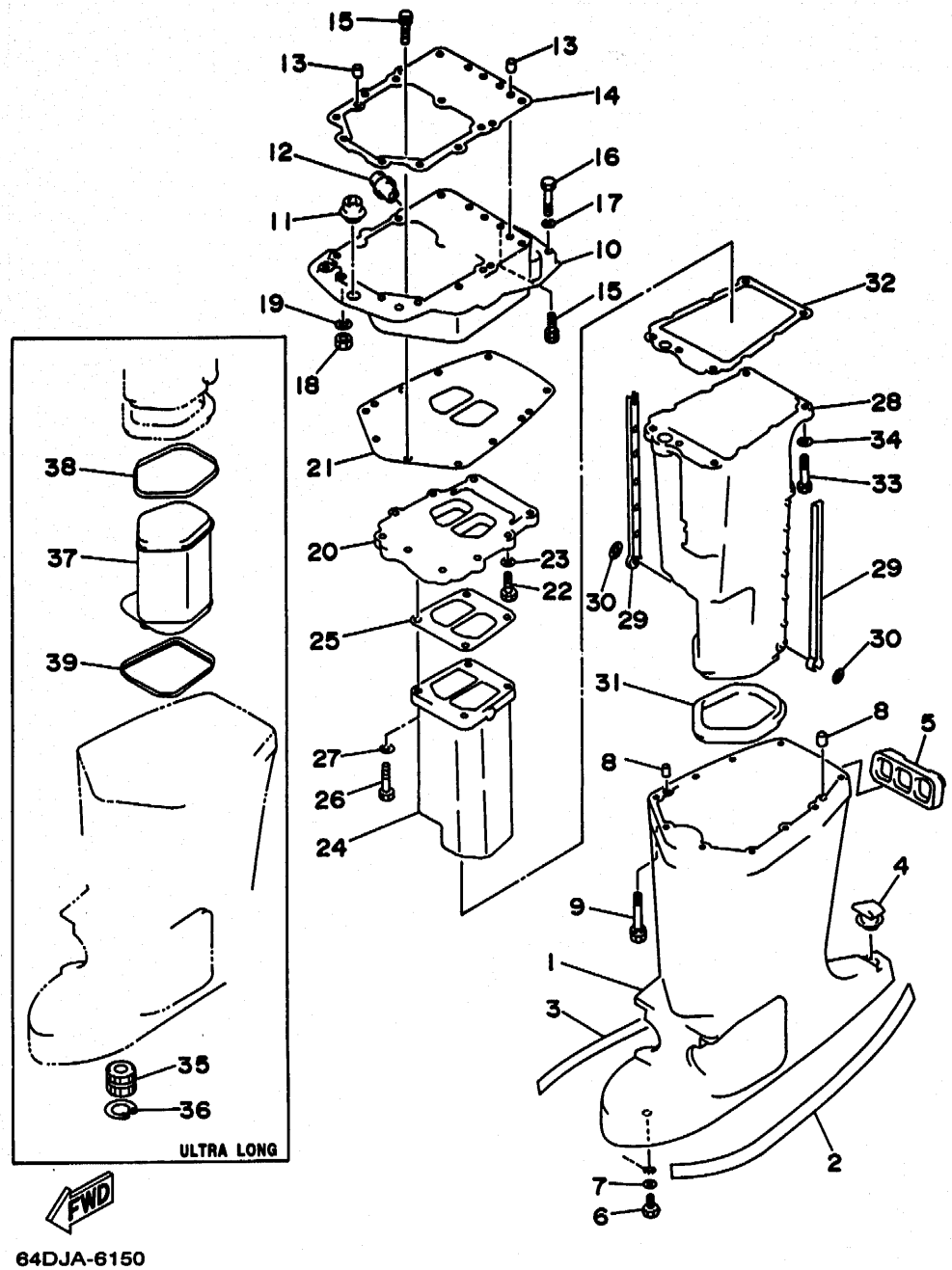



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**FIG. 15 UPPER CASING** **FOURREAU**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 28 | 6E5-14711-01-5B | MUFFLER 1<br>POT D'ECHAPPEMENT 1 | 1 | |
| 29 | 6E5-14737-00 | DAMPER, MUFFLER<br>AMORTISSEUR DE POT D'ECHAPPT | 2 | |
| 30 | 90183-05M02 | NUT, SPRING<br>ECROU, RESSORT | 2 | |
| 31 | 6E5-45123-00 | GASKET, MUFFLER<br>JOINT, POT DE DETENTE | 1 | |
| 32 | 6E5-41135-A0 | GASKET, EXHAUST MANIFOLD<br>JOINT, PIPE D'ECHAPPEMENT | 1 | |
| 33 | 97095-08045 | BOLT<br>BOULON | 5 | |
| 34 | 92995-08600 | WASHER<br>RONDELLE | 5 | |
| 35 | 6E5-45318-00 | BUSHING, DRIVE SHAFT<br>DOUILLE, ARBRE MOTEUR | 1 | ULTRA LONG |
| 36 | 93420-36M01 | CIRCLIP<br>CIRCLIP TYPE R | 1 | ULTRA LONG |
| 37 | 64D-14721-20-5B | MUFFLER 2<br>POT D'ECHAPPEMENT 2 | 1 | ULTRA LONG |
| 38 | 64D-45123-00 | GASKET, MUFFLER<br>JOINT, POT DE DETENTE | 1 | ULTRA LONG |
| 39 | 64D-45375-00 | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC | 1 | ULTRA LONG |

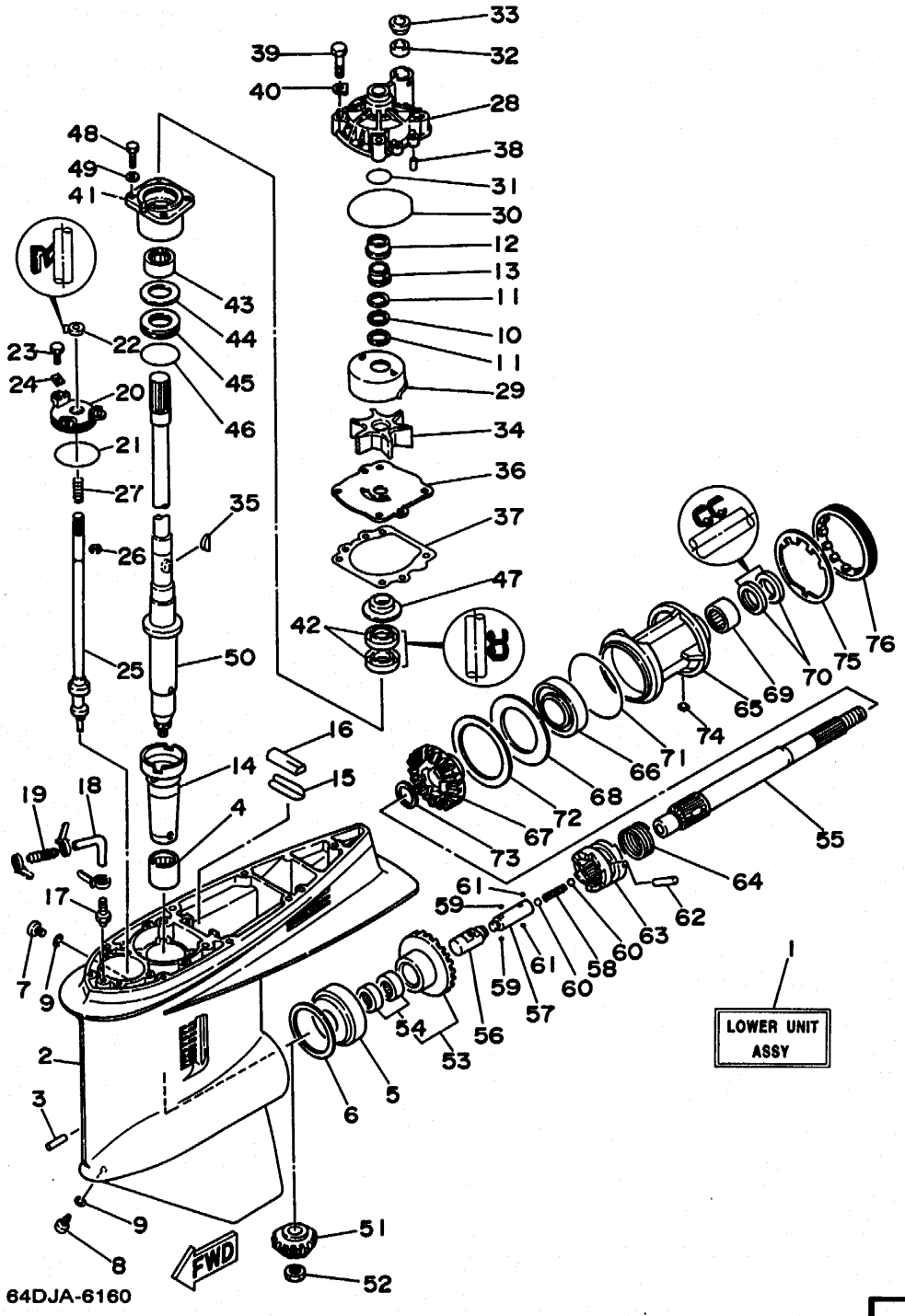


FIG. 16 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64F-45300-00-8D | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)<br>(REF.NO. 2 ~ 76) | 1 | UR LONG |
| | 64F-45300-20-8D | LOWER UNIT ASSY<br>UNITE INFERIEURE (ENS.)<br>(REF.NO. 2 ~ 76) | 1 | UR ULTRA LONG |
| 2 | 6J9-45301-03-8D | CASING, LOWER<br>BEQUILLE | 1 | |
| 3 | 91690-30016 | PIN, SPRING<br>AGRAFFE | 1 | |
| 4 | 93311-928U5 | BEARING, CYLINDRICAL<br>ROULEMENT | 1 | |
| 5 | 93332-000V3 | BEARING<br>ROULEMENT | 1 | |
| 6 | 6G5-45567-01-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1 | UR |
| | 6G5-45567-01-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1 | UR |
| | 6G5-45567-01-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1 | UR |
| | 6G5-45567-01-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1 | UR |
| | 6G5-45567-01-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1 | UR |
| | 6G5-45567-01-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1 | UR |
| | 6G5-45567-01-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 | UR |
| 7 | 90340-08M04 | PLUG, STRAIGHT SCREW<br>PLOT, FILETE DROIT | 1 | |
| 8 | 688-45341-00 | PLUG, DRAIN<br>BOUCHON DE VIDANGE | 1 | |
| 9 | 90430-08020 | GASKET<br>JOINT | 2 | |
| 10 | 90206-22M19 | WASHER, WAVE<br>RONDELLE, ONDULEE | 1 | |
| 11 | 90201-22M01 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 12 | 61A-45527-00 | COLLAR, DRIVE SHAFT<br>ENTRETOISE | 1 | |
| 13 | 61A-45538-00 | SPACER 1<br>ENTRETOISE | 1 | |
| 14 | 6G5-45536-01 | SLEEVE, DRIVE SHAFT<br>MANCHON, ARBRE MOTEUR | 1 | |
| 15 | 663-45376-00-94 | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1 | UR LONG |
| | 64D-45376-00-94 | GUIDE, SEAL DAMPER<br>BUTEE, JOINT CAOUTCHOUC | 1 | UR ULTRA LONG |
| 16 | 688-45375-00 | DAMPER, SEAL<br>BOURRELET, CAOUTCHOUC | 1 | |
| 17 | 6E5-45378-00 | NIPPLE, HOSE<br>RACCORD, TUYAU | 1 | |
| 18 | 90445-07ME8 | HOSE<br>DURITE | 1 | UR LONG |
| | 90445-07ME9 | HOSE<br>DURITE | 1 | UR ULTRA LONG |

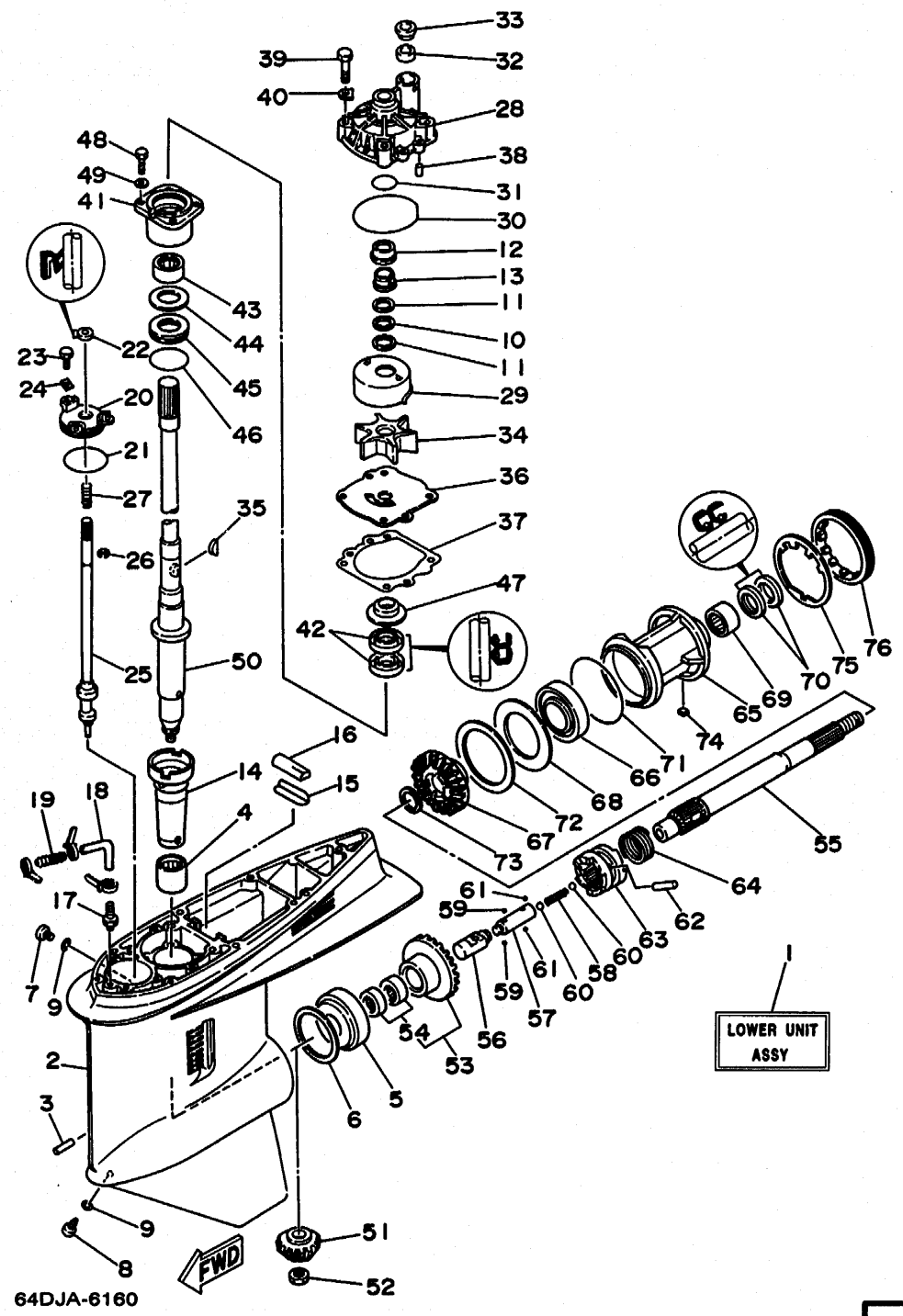


**FIG. 16 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 19 | 6E5-83558-10 | END, NIPPLE<br>RACCORD DE NIPPLE | 1 | |
| 20 | 6E5-45321-00 | PLATE<br>PLAQUETTE | 1 | |
| 21 | 93210-58677 | O-RING<br>JOINT TORIQUE | 1 | |
| 22 | 93106-09014 | OIL SEAL<br>JOINT SPY | 1 | |
| 23 | 97095-06020 | BOLT<br>BOULON | 3 | |
| 24 | 90209-06M04 | WASHER<br>RONDELLE | 3 | |
| 25 | 6G5-44150-01 | SHIFT CAM ASSY<br>CAME D'INVERSION | 1 | |
| 26 | 99001-08600 | CIRCLIP<br>CIRCLIP | 1 | |
| 27 | 90501-11M10 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | |
| 28 | 61A-44311-01 | HOUSING, WATER PUMP<br>CORPS, POMPE A EAU | 1 | |
| 29 | 61A-44322-01 | INSERT, CARTRIDGE<br>CUVETTE | 1 | |
| 30 | 93210-86M38 | O-RING<br>JOINT TORIQUE | 1 | |
| 31 | 93210-37M67 | O-RING<br>JOINT TORIQUE | 1 | |
| 32 | 6E5-44365-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | 1 | |
| 33 | 6E5-44312-00 | COVER, WATER PUMP HOUSING<br>COUVERCLE | 1 | |
| 34 | 6E5-44352-00 | IMPELLER<br>TURBINE | 1 | |
| 35 | 90280-04M05 | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE | 1 | |
| 36 | 6G5-44323-00 | OUTER PLATE, CARTRIDGE<br>PLAQUE EXTERIEURE | 1 | |
| 37 | 6E5-44315-A0 | GASKET, WATER PUMP<br>JOINT, POMPE A EAU | 1 | |
| 38 | 93606-12019 | PIN, DOWEL<br>GOUPILLE | 2 | |
| 39 | 97095-08045 | BOLT<br>BOULON | 4 | |
| 40 | 90209-08M02 | WASHER<br>RONDELLE | 4 | |
| 41 | 6E5-45331-00-94 | HOUSING, BEARING<br>FLASQUE, ROULEMENT | 1 | |
| 42 | 93101-28M16 | OIL SEAL<br>JOINT SPY | 2 | |
| 43 | 93315-430V5 | BEARING, CYLINDRICAL<br>ROULEMENT | 1 | |
| 44 | 6E5-45587-01-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1 | UR |
| | 6E5-45587-01-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1 | UR |
| | 6E5-45587-01-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1 | UR |

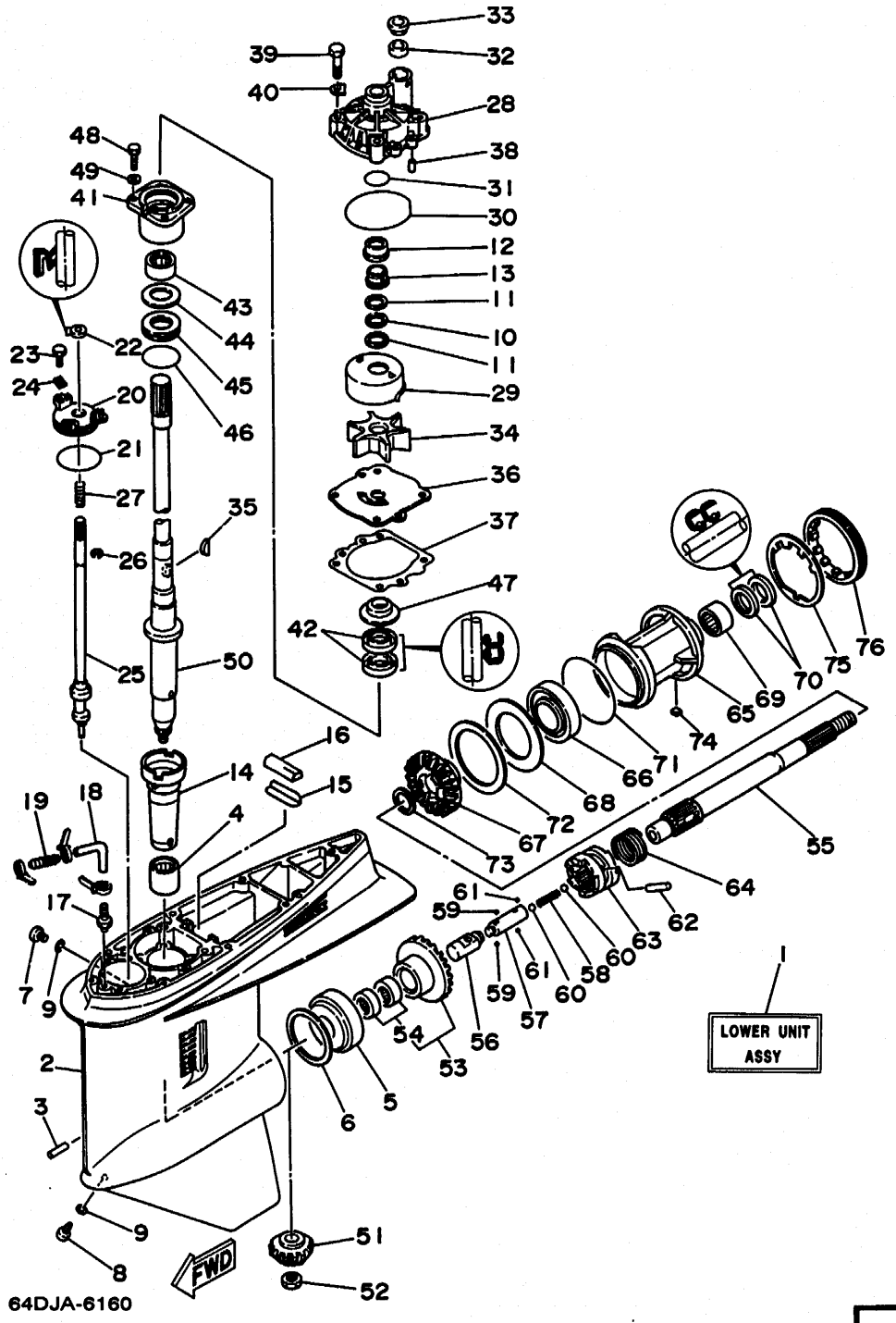


**FIG. 16 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 44 | 6E5-45587-01-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1 | UR |
| | 6E5-45587-01-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1 | UR |
| | 6E5-45587-01-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1 | UR |
| | 6E5-45587-01-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 | UR |
| 45 | 93341-930V2 | BEARING, THRUST<br>CERVEAUX DE DIRECTION | 1 | |
| 46 | 93210-54534 | O-RING<br>JOINT TORIQUE | 1 | |
| 47 | 6E5-45344-00 | COVER, OIL SEAL<br>FLASQE, JOINT D'HUILE | 1 | |
| 48 | 97095-08025 | BOLT<br>BOULON | 4 | |
| 49 | 92995-08600 | WASHER<br>RONDELLE | 4 | |
| 50 | 6G5-45501-01 | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP. | 1 | UR LONG |
| | 6G5-45501-21 | DRIVE SHAFT COMP.<br>ARBRE MOTEUR COMP. | 1 | UR ULTRA LONG |
| 51 | 61H-45551-00 | PINION<br>PIGNON D'ATTAQUE | 1 | |
| 52 | 90170-16M01 | NUT<br>ECROU | 1 | |
| 53 | 61H-45560-00 | GEAR<br>PIGNON | 1 | |
| 54 | 93315-425V3 | .BEARING, CYLINDRICAL<br>.ROULEMENT | 2 | |
| 55 | 6J9-45611-01 | SHAFT, PROPELLER<br>ARBRE, HELICE | 1 | |
| 56 | 6E5-45641-01 | SHIFTER<br>EMBRAYAGE | 1 | |
| 57 | 6E5-45634-01 | SLIDE, SHIFT<br>CONTRE-POUSSOIR | 1 | |
| 58 | 90501-16M37 | SPRING, COMPRESSION<br>RESSORT, COMPRESSION | 1 | |
| 59 | 93507-32031 | BALL<br>BILLE | 2 | |
| 60 | 93511-32027 | BALL<br>BILLES | 2 | |
| 61 | 93503-16010 | BALL<br>BILLE | 2 | |
| 62 | 90250-08M07 | PIN, STRAIGHT<br>GOUPILLE, DROITE | 1 | |
| 63 | 6G5-45631-10 | CLUTCH, DOG<br>CRABOT | 1 | |
| 64 | 6E5-45633-01 | RING, CROSS PIN<br>JONC, GOUPILLE CRABOT | 1 | |
| 65 | 6J9-45332-00-94 | HOUSING, BEARING<br>FLASQUE, ROULEMENT | 1 | |
| 66 | 93306-209U0 | BEARING<br>ROULEMENT | 1 | |
| 67 | 61H-45571-01 | GEAR<br>PIGNON | 1 | |

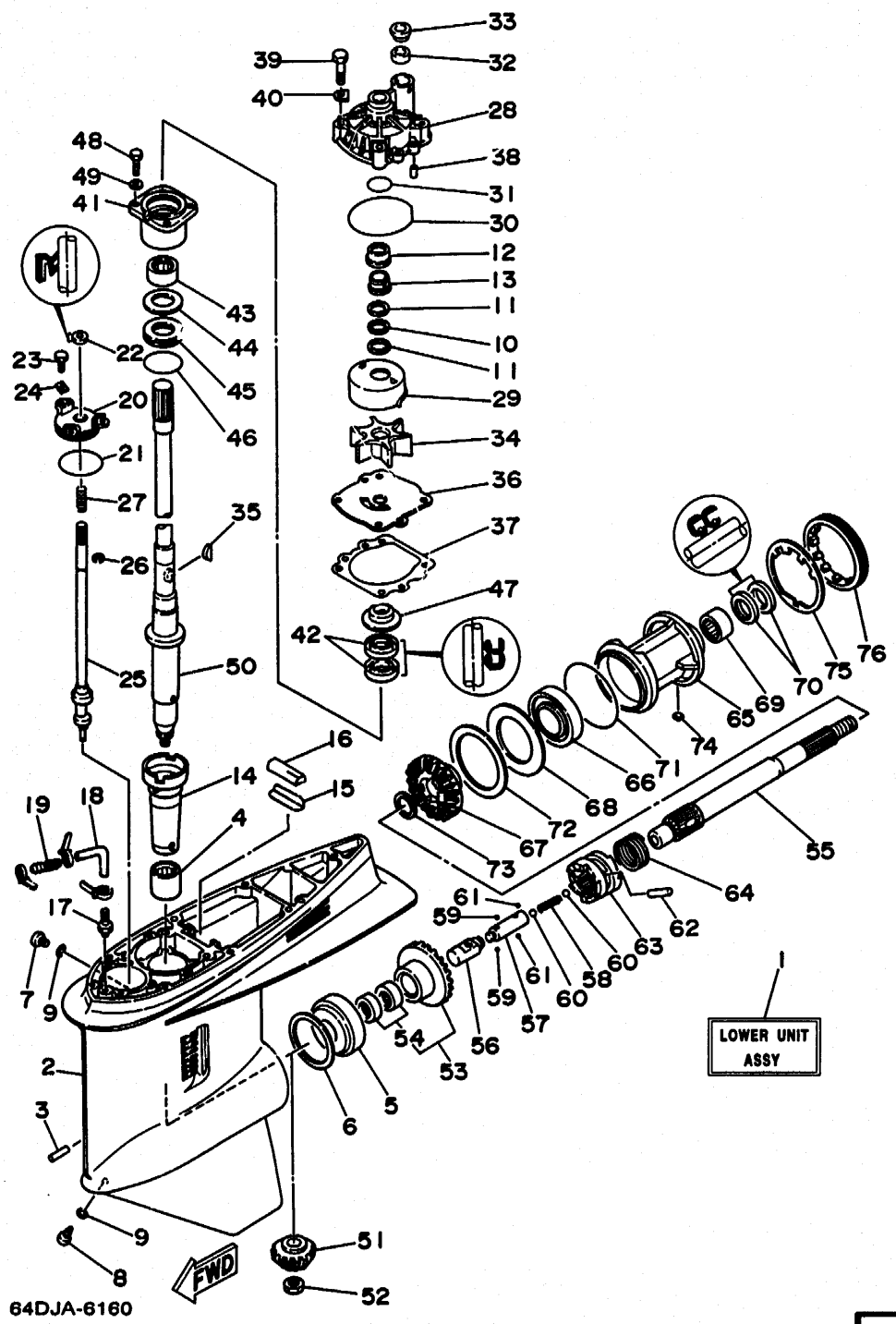


FIG. 16 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | | REMARKS REMARQUES |
|---|---|---|---|---|---|
| 68 | 6G5-45576-00 | WASHER, THRUST<br>RONDELLE DE CALAGE | 1 | | |
| 69 | 93315-430U8 | BEARING, CYLINDRICAL<br>ROULEMENT | 1 | | |
| 70 | 93101-30M17 | OIL SEAL<br>JOINT SPY | 2 | | |
| 71 | 93210-97M55 | O-RING<br>JOINT TORIQUE | 1 | | |
| 72 | 6G5-45577-02-10 | SHIM (T:0.10MM)<br>CALE (T:0.10MM) | 1 | UR | |
| | 6G5-45577-02-12 | SHIM (T:0.12MM)<br>CALE (T:0.12MM) | 1 | UR | |
| | 6G5-45577-02-15 | SHIM (T:0.15MM)<br>CALE (T:0.15MM) | 1 | UR | |
| | 6G5-45577-02-18 | SHIM (T:0.18MM)<br>CALE (T:0.18MM) | 1 | UR | |
| | 6G5-45577-02-30 | SHIM (T:0.30MM)<br>CALE (T:0.30MM) | 1 | UR | |
| | 6G5-45577-02-40 | SHIM (T:0.40MM)<br>CALE (T:0.40MM) | 1 | UR | |
| | 6G5-45577-02-50 | SHIM (T:0.50MM)<br>CALE (T:0.50MM) | 1 | UR | |
| 73 | 90201-30M92 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | | |
| 74 | 90282-04M00 | KEY, STRAIGHT<br>CLAVETTE, DROITE | 1 | | |
| 75 | 6G5-45383-01 | WASHER, CLAW<br>FREIN D'ECROU | 1 | | |
| 76 | 6G5-45384-00 | NUT<br>ECROU | 1 | | |

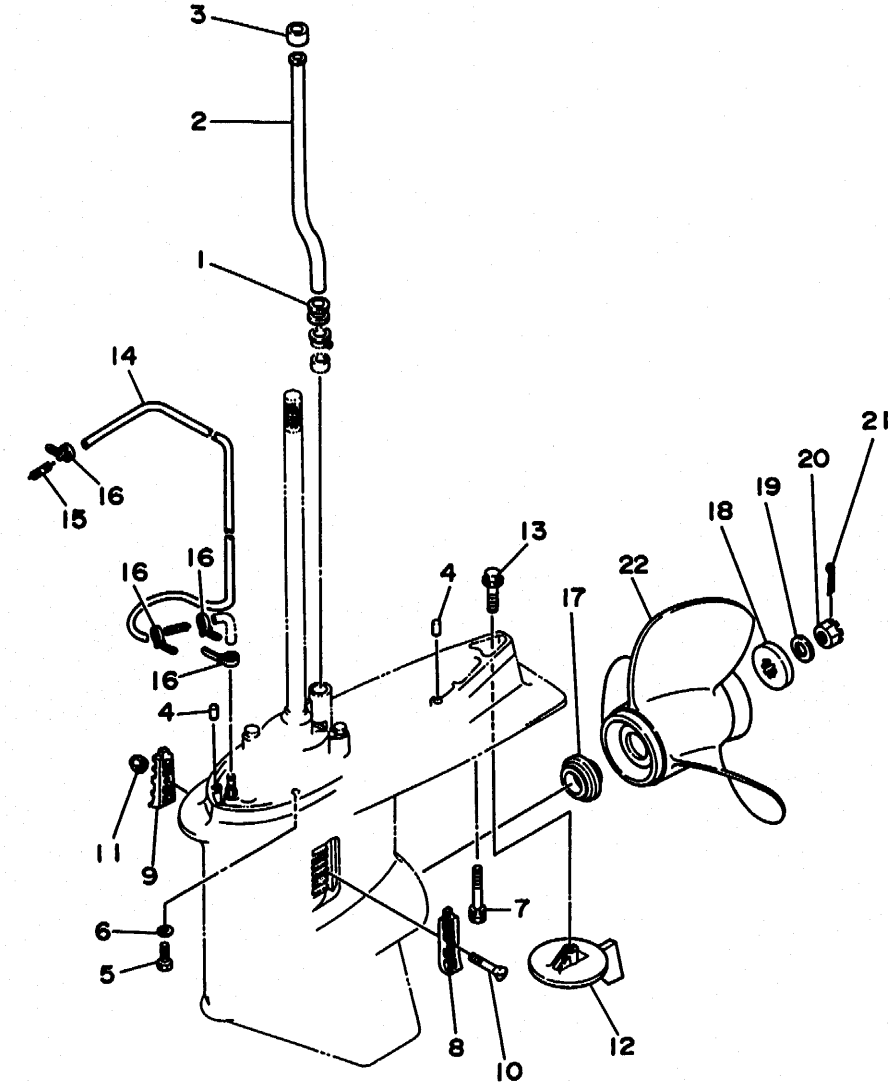


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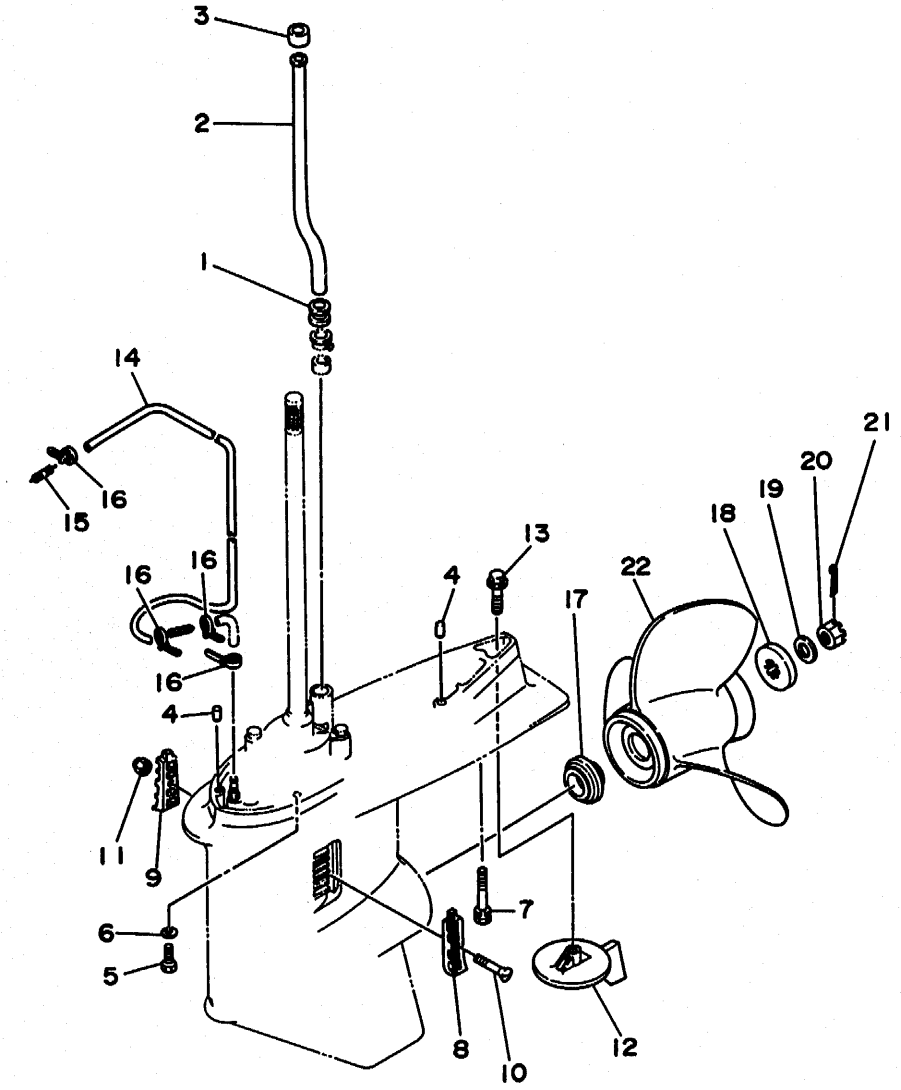
**FIG. 17 LOWER CASING. DRIVE 2 BOITIER D'HELICE, TRANSMISSION 2**

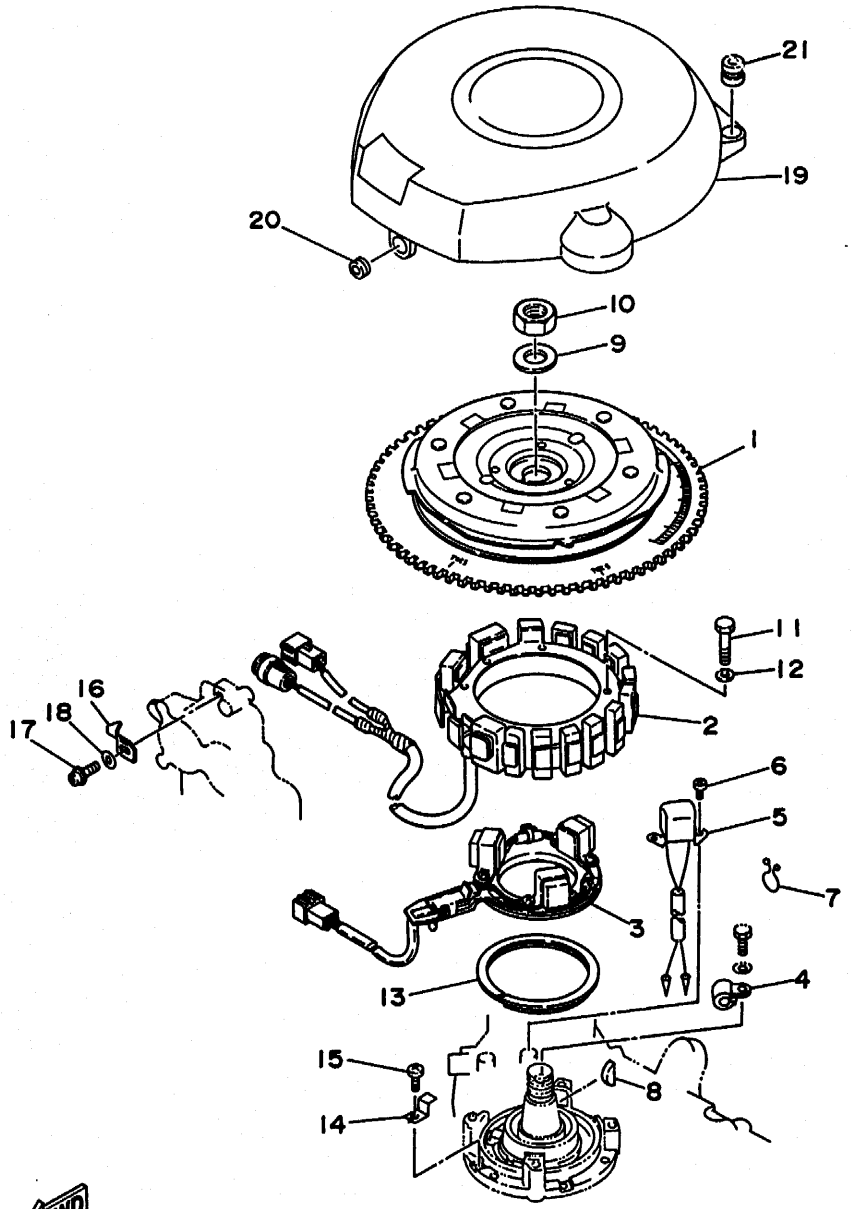
| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6E5-44366-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | 1 | |
| 2 | 6E5-44361-00 | TUBE, WATER<br>TUBE D'EAU | 1 | UR LONG |
| | 6E5-44361-20 | TUBE, WATER<br>TUBE D'EAU | 1 | UR ULTRA LONG |
| 3 | 6E5-44365-00 | DAMPER, WATER SEAL<br>JOINT, TUBE D'EAU | 1 | |
| 4 | 93608-12M05 | PIN, DOWEL<br>AXE | 2 | |
| 5 | 97075-10045 | BOLT<br>BOULON | 6 | |
| 6 | 92990-10100 | WASHER, SPRING<br>RONDELLE, GROWER | 6 | |
| 7 | 90119-10M89 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 1 | |
| 8 | 6J9-45214-00 | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU | 1 | |
| 9 | 6J9-45215-00 | COVER, WATER INLET<br>GRILLE, ENTREE D'EAU | 1 | |
| 10 | 90142-05M04 | SCREW, COUNTERSUNK<br>VIS, TETE NOYEE | 1 | |
| 11 | 90185-05904 | NUT, SELF-LOCKING<br>ECROU, AUTO-BLOCANT | 1 | |
| 12 | 6J9-45371-01 | TAB-TRIM<br>ANODE DERIVE | 1 | |
| 13 | 90105-10M67 | BOLT, WASHER BASED<br>BOULON, AVEC RONDELLE | 1 | |
| 14 | 90445-07M33 | HOSE<br>DURITE | 1 | |
| 15 | 6E5-83558-00 | END, NIPPLE<br>RACCORD DE NIPPLE | 1 | |
| 16 | 90465-11M10 | CLAMP<br>BRIDE | 4 | |
| 17 | 6E5-45987-01 | SPACER<br>ENTRETOISE | 1 | |
| 18 | 688-45997-01 | SPACER<br>ENTRETOISE | 1 | |
| 19 | 92990-18200 | WASHER<br>RONDELLE, PLATE | 1 | |
| 20 | 90171-18M04 | NUT, CASTLE<br>ECROU, CRENELE | 1 | |
| 21 | 91490-40030 | PIN, COTTER<br>GOUPILLE | 1 | |
| 22 | 6G5-45941-00-98 | PROPELLER (3X15-1/4"X15"-M)<br>HELICE (3X15-1/4"X15"-M) | 1 | UR |
| | 6G5-45943-01-98 | PROPELLER (3X13-3/4"X21"-M)<br>HELICE (3X13-3/4"X21"-M) | 1 | UR |
| | 6G5-45945-01-98 | PROPELLER (3X14"X19"-M)<br>HELICE (3X14"X19"-M) | 1 | UR |
| | 6G5-45947-01-98 | PROPELLER (3X14-1/2"X17"-M)<br>HELICE (3X14-1/2"X17"-M) | 1 | UR |
| | 6G5-45949-00-98 | PROPELLER (3X13-1/2"X23"-M)<br>HELICE (3X13-1/2"X23"-M) | 1 | UR |
| | 6G5-45952-00-98 | PROPELLER (3X14-5/8"X16"-M)<br>HELICE (3X14-5/8"X16"-M) | 1 | UR |




64DJA-6170

**FIG. 17 LOWER CASING. DRIVE 2 BOITIER D'HELICE, TRANSMISSION 2**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 22 | 6G5-45930-00-98 | PROPELLER (3X13-3/8"X25"-M)<br>HELICE (3X13-3/8"X25"-M) | 1 UR | |
| | 6G5-45932-00-98 | PROPELLER (3X15-3/4"X13"-M)<br>HELICE (3X15-3/4"X13"-M) | 1 UR | |
| | 6G5-45970-02-98 | PROPELLER (3X15-1/4"X15"-M)<br>HELICE (3X15-1/4"X15"-M) | 1 UR | |
| | 6G5-45972-02-98 | PROPELLER (3X13-3/4"X21"-M)<br>HELICE (3X13-3/4"X21"-M) | 1 UR | |
| | 6G5-45974-03-98 | PROPELLER (3X13-3/4"X19"-M2)<br>HELICE (3X13-3/4"X19"-M2) | 1 UR | |
| | 6G5-45976-01-98 | PROPELLER (3X13-3/8"X23"-M)<br>HELICE (3X13-3/8"X23"-M) | 1 UR | |
| | 6G5-45978-02-98 | PROPELLER (3X13-3/4"X17"-M)<br>HELICE (3X13-3/4"X17"-M) | 1 UR | |




64FJA-6180

**FIG. 18 GENERATOR** **GENERATRICE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64D-85550-00 | ROTOR ASSY<br>ROTOR CPLT | 1 | |
| 2 | 6R3-85510-00 | STATOR ASSY<br>STATOR CPLT | 1 | |
| 3 | 64D-85580-00 | COIL, PULSER<br>BOBINE, PULSEUR | 1 | |
| 4 | 90465-08028 | CLAMP<br>BRIDE | 1 | |
| 5 | 6R5-85895-01 | CRANK POSITION SENDER<br>SONDE, REGLAGE DE VILEBREQUIN | 1 | |
| 6 | 98580-05012 | SCREW, PAN HEAD<br>VIS | 2 | |
| 7 | 90464-16039 | CLAMP<br>BRIDE | 1 | |
| 8 | 90280-05049 | KEY, WOODRUFF<br>CLAVETTE, DEMI-LUNE | 1 | |
| 9 | 90201-21M18 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 10 | 90170-20137 | NUT<br>ECROU | 1 | |
| 11 | 97013-06070 | BOLT<br>BOULON | 4 | |
| 12 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | |
| 13 | 688-41611-00 | RETAINER, MAGNETO BASE<br>FLASQUE, PLATEAU D'AVANCE | 1 | |
| 14 | 688-41612-00 | RETAINER, MAGNETO BASE<br>FLASQUE, PLATEAU D'AVANCE | 4 | |
| 15 | 97880-06018 | SCREW, PAN HEAD<br>VIS, TETE TRONCONIQUE | 4 | |
| 16 | 6E5-81332-00 | PLATE, TIMING<br>PLATEAU, ALLUMAGE | 1 | |
| 17 | 97985-06210 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 1 | |
| 18 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 19 | 64D-81337-00 | COVER, FLYWHEEL<br>COUVERCLE, VOLANT | 1 | |
| 20 | 90480-13M24 | GROMMET<br>PASSE-FIL | 1 | |
| 21 | 663-82317-01 | DAMPER, IGNITION COIL<br>AMORTISSEUR, BOBINE D'ALLUM | 2 | |

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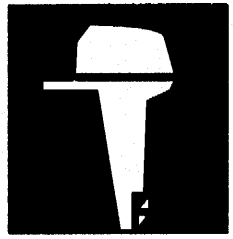
YAMAHA



# PARTS CATALOGUE
# CATALOGUE DE PIECES DETACHEES

# 225DETO'96 (64F)

2U64F-300F1

YAMAHA GENUINE Parts & Accessories

A1

# FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

225DETO'96 (64F)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

| | | | |
|---|---|---|---|
| "UR" | Use specified parts number. | "M" | Manual start model |
| "UN" | Use as many as needed. | "E" | Electric start model |
| "AP" | Alternate Parts | "PTT" | Power Trim & Tilt model |
| "LM" | Local Made | "H/T" | Hydro Tilt model |
| | (Parts need to be ordered locally) | "M/T" | Manual Tilt model |
| "O/S" | Over Size | "T.H/D" | Tiller Handle model |

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

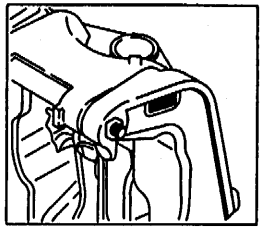
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

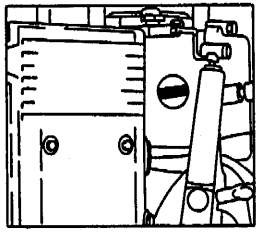
EXAMPLE

| PART NO. | DESCRIPTION | Q'TY | REMARKS |
|---|---|---|---|
| 6E0-85500-70 | C.D.I. MAGNETO ASSY | 1 | |
| 6E0-85550-70 | . ROTOR ASSY | 1 | |
| 6E0-15723-00-94 | . . PULLY, STARTER | 1 | |

5. Applicable Serial No. and Color Code

| | |
|---|---|
| Engine Serial No. | 225DETO L : 450101 ~<br>UL : 550101 ~ |





| Color Code | Color Name | Abbreviation |
|---|---|---|
| 4D | DARK BLUISH GRAY METALLIC 2 | DBNM2 |

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

# AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

| 225DETO '96 (64F) |
|---|

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
   Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations
   Dans ce catalogue, les abréviations suivantes sont utilisées:

| | |
|---|---|
| "UR" | Utiliser le numéro des pièces. |
| "UN" | Utiliser autant que nécessaire. |
| "AP" | Pièces de substitution |
| "OS" | Cote Réparation |
| "LM" | Fabrication locale (les pièces doivent être commandées localement.) |
| "M" | Modèle à démarrage manuel |
| "E" | Modèle à démarrage électrique |
| "PTT" | Modèle à assiette et relevage assistés |
| "H/T" | Modèle à relevage hydraulique |
| "M/T" | Modèle à relevage manuel |
| "T.H/D" | Modèle à commande par barre franche |

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

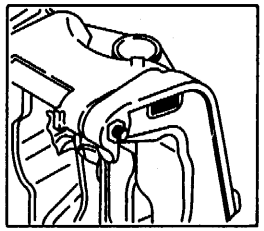
   EXEMPLE ENS CARBURATEUR
   . GICLEUR, ralenti
   . PUITS D'AIGUILLE

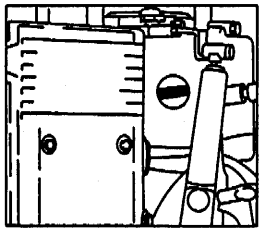
4. Nombre de pièces composant un ensemble
   Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

| Référence | Description | Qté | Remarques |
|---|---|---|---|
| 6E0-85500-70 | MAGNETO C.D.I CPLT | 1 | |
| 6E0-85550-70 | . ROTOR CPLT | 1 | |
| 6E0-15723-00-94 | . . POULIE DE DEMARREUR | 1 | |

5. Applications No de série et code couleur correspondants

| | |
|---|---|
| No de série du moteur | 225DETO L : 450101 ~<br>UL : 550101 ~ |





| Code couleur | Nom de couleur | Abréviation |
|---|---|---|
| 4D | DARK BLUISH GRAY METALLIC 2 | DBNM2 |

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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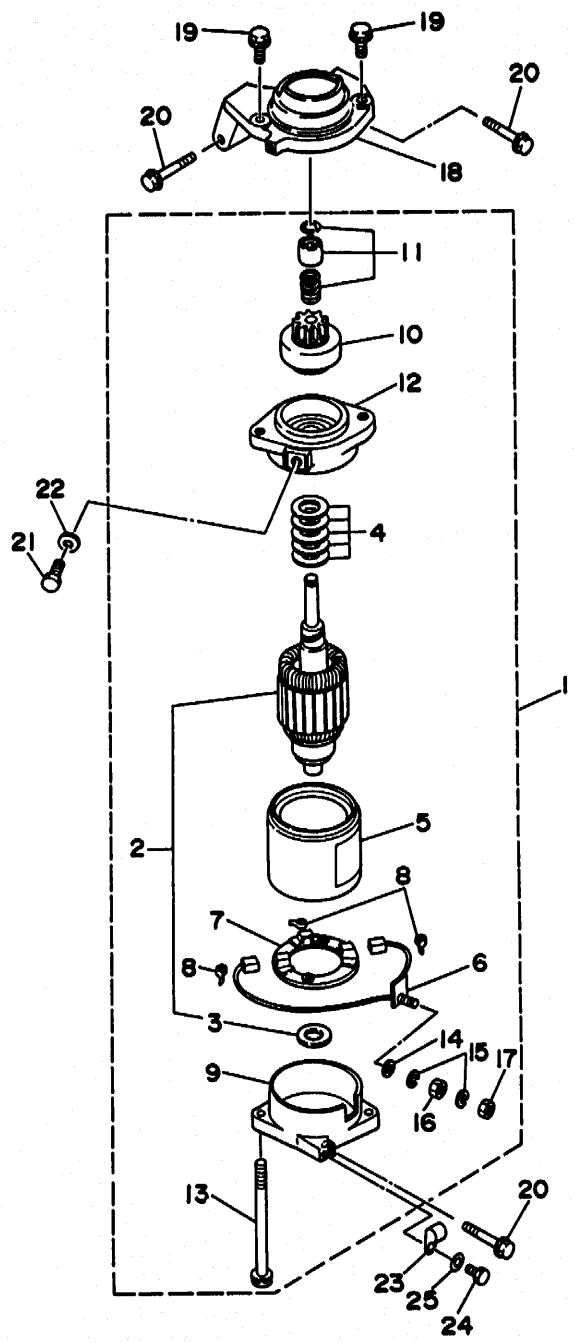


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**FIG. 19 STARTING MOTOR** **DEMARREUR ELECTRIQUE**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 61H-81800-01 | STARTING MOTOR ASSY<br>DEMARREUR ELECTRIQUE COMPLET | 1 | |
| 2 | 61A-81850-09 | .ARMATURE ASSY<br>.INDUIT | 1 | |
| 3 | 61A-81824-00 | ..WASHER 2<br>..RONDELLE 2 | 1 | |
| 4 | 61A-81809-00 | .WASHER KIT<br>.JEU DE RONDELLES | 1 | |
| 5 | 6K7-81810-10 | .STATOR ASSY<br>.STATOR COMPLET | 1 | |
| 6 | 6K7-81801-10 | .BRUSH SET<br>.CHARBON | 1 | |
| 7 | 61A-81840-00 | .BRUSH HOLDER ASSY<br>.SUPPORT DE CHARBON | 1 | |
| 8 | 6E5-81813-10 | .SPRING, BRUSH<br>.RESSORT, DE CHARBON | 3 | |
| 9 | 61A-81820-00 | .REAR BRACKET ASSY<br>.SUPPORT ARRIERE COMPLET | 1 | |
| 10 | 61H-81807-00 | .GEAR ASSY, STARTING MOTOR<br>.PIGNON, DEMARREUR ELECTRIQUE | 1 | |
| 11 | 61H-81857-00 | .RETAINER<br>.ARRETOIR | 1 | |
| 12 | 61A-81830-00 | .FRONT BRACKET ASSY<br>.SUPPORT AVANT | 1 | |
| 13 | 6K7-81826-10 | .BOLT<br>.BOULON | 2 | |
| 14 | 6E5-8182E-10 | .WASHER<br>.RONDELLE | 1 | |
| 15 | 6E5-8182F-10 | .WASHER<br>.RONDELLE | 2 | |
| 16 | 6E5-8182A-10 | .NUT<br>.ECROU | 1 | |
| 17 | 6E5-8182K-10 | .NUT<br>.ECROU | 1 | |
| 18 | 6K7-81822-00-94 | BRACKET, STARTING MOTOR<br>SUPPORT, DEMARREUR ELECTRIQUE | 1 | |
| 19 | 90119-08M76 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 2 | |
| 20 | 90119-08M77 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3 | |
| 21 | 97095-08016 | BOLT<br>BOULON | 1 | |
| 22 | 92995-08600 | WASHER<br>RONDELLE | 1 | |
| 23 | 90465-08028 | CLAMP<br>BRIDE | 1 | |
| 24 | 97095-06012 | BOLT<br>BOULON | 1 | |
| 25 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |

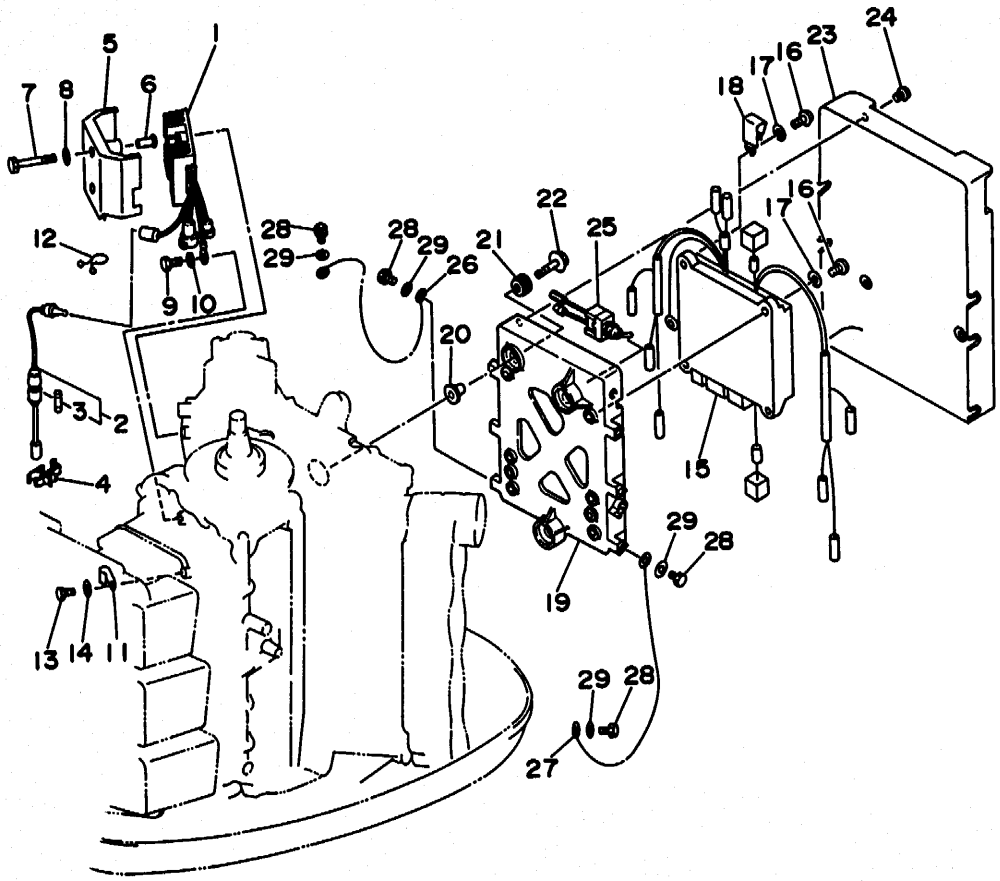


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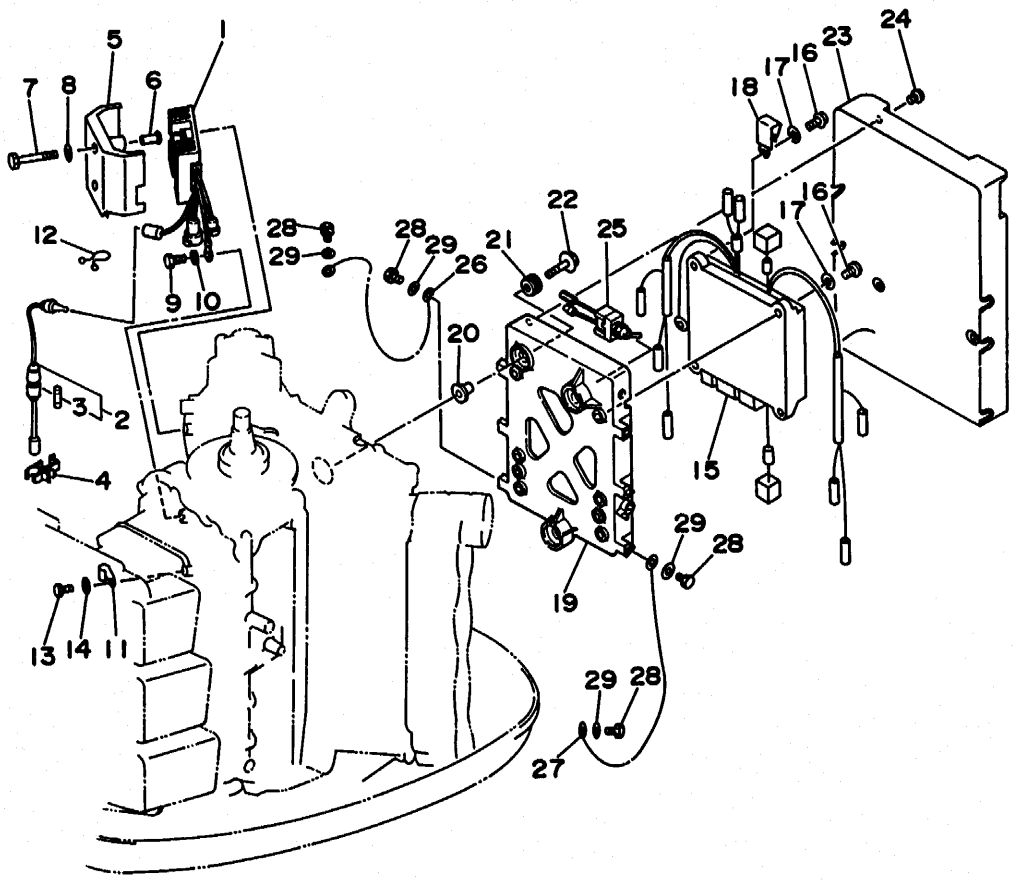
**FIG. 20 ELECTRICAL 1** **PARTIE ELECTRIQUE 1**

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6R3-81960-10 | RECTIFIER & REGULATOR ASSY<br>REDRESSEUR REGULATEUR CPLT | 1 | |
| 2 | 6R3-82150-00 | FUSE HOLDER ASSY<br>SUPPORT DE FUSIBLE | 1 | |
| 3 | 705-82151-00 | .FUSE (30A)<br>.FUSIBLE (30A) | 1 | |
| 4 | 6G5-82152-00 | HOLDER, FUSE<br>SUPPORT, FUSIBLE | 1 | |
| 5 | 64D-81942-00 | COVER<br>COUVERCLE | 1 | |
| 6 | 90387-06M66 | COLLAR<br>COLLERETTE | 2 | |
| 7 | 97013-06055 | BOLT<br>BOULON | 2 | |
| 8 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 9 | 97013-06012 | BOLT<br>BOULON | 1 | |
| 10 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 11 | 90465-08M51 | CLAMP<br>BRIDE | 1 | |
| 12 | 90464-16039 | CLAMP<br>BRIDE | 1 | |
| 13 | 97013-06012 | BOLT<br>BOULON | 1 | |
| 14 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 15 | 64E-85540-00 | C.D.I. UNIT ASSY<br>BLOC C.D.I. | 1 | |
| 16 | 98580-06020 | SCREW, PAN HEAD<br>VIS | 4 | |
| 17 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 4 | |
| 18 | 90465-08M33 | CLAMP<br>BRIDE | 1 | |
| 19 | 6R3-85542-03-4D | BRACKET<br>SUPPORT | 1 | |
| 20 | 90387-06M03 | COLLAR<br>COLLERETTE | 3 | |
| 21 | 90480-09M12 | GROMMET<br>PASSE-FIL | 3 | |
| 22 | 90119-06M60 | BOLT, WITH WASHER<br>BOULON, AVEC RONDELLE | 3 | |
| 23 | 64D-85537-00 | COVER<br>COUVERCLE | 1 | |
| 24 | 90159-06M11 | SCREW, WITH WASHER<br>VIS, AVEC RONDELLE | 4 | |
| 25 | 6R3-8259E-00 | SWITCH ASSY<br>COMMUTATEUR | 1 | |
| 26 | 662-82519-00 | WIRE, EARTH LEAD<br>FIL, MASSE | 1 | |
| 27 | 6R3-82519-00 | WIRE, EARTH LEAD<br>FIL, MASSE | 1 | |
| 28 | 97095-06012 | BOLT<br>BOULON | 5 | |

FIG. 20 ELECTRICAL 1 PARTIE ELECTRIQUE 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 5 | |

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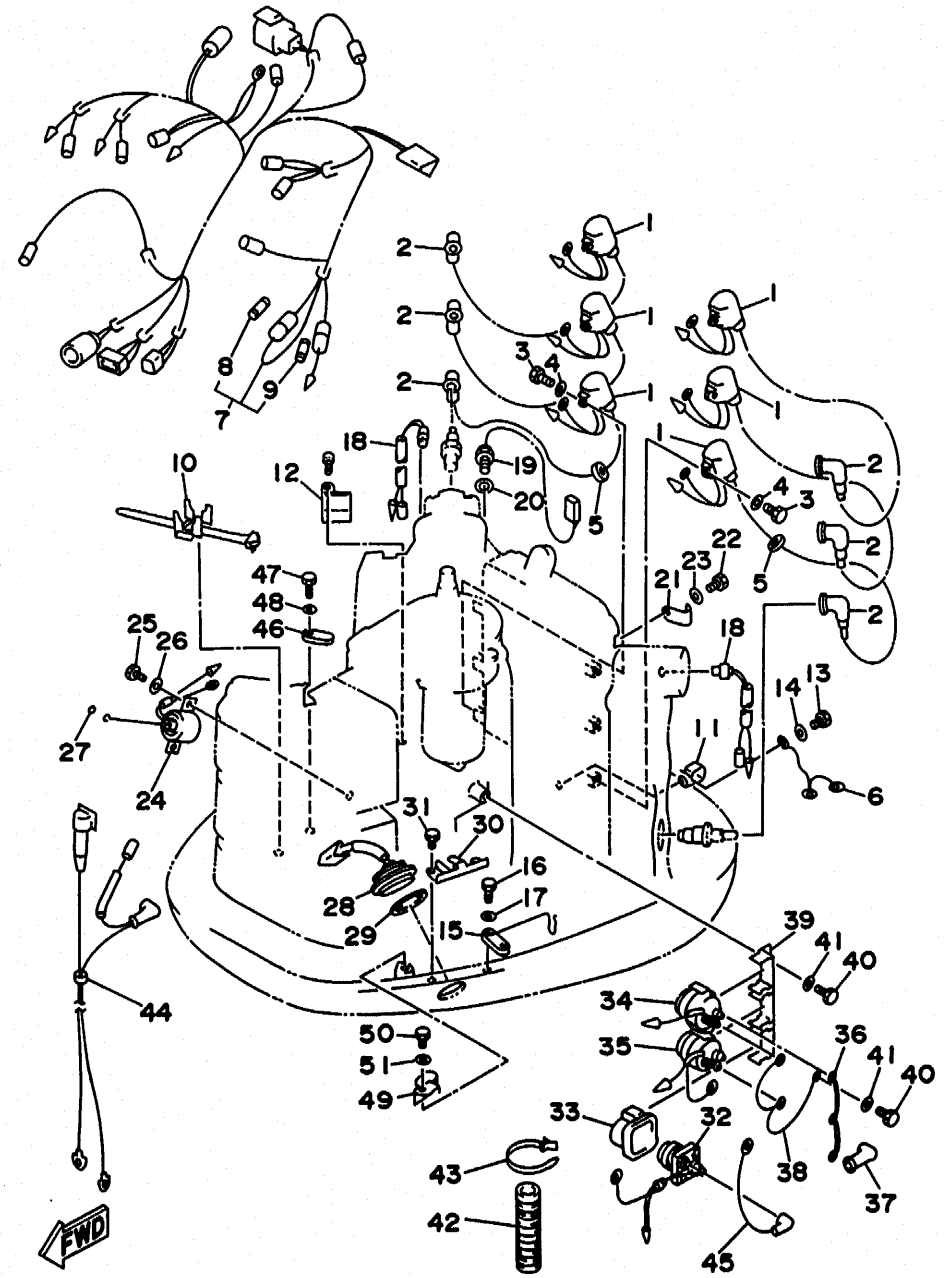


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FIG. 21 ELECTRICAL 2 PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6R3-85570-01 | IGNITION COIL ASSY<br>BOBINE D'ALLUMAGE (ENS.) | 6 | |
| 2 | 6E3-82370-20 | PLUG CAP ASSY<br>ANTIPARASITE | 6 | |
| 3 | 97095-06020 | BOLT<br>BOULON | 6 | |
| 4 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 6 | |
| 5 | 90480-25161 | GROMMET<br>PASSE-FIL | 2 | |
| 6 | 6E5-82531-00 | WIRE, LEAD<br>FIL | 1 | |
| 7 | 64D-82590-00 | WIRE HARNESS ASSY<br>FAISCEAU DE FILS COMPLET | 1 | |
| 8 | 682-82151-00 | .FUSE (20A)<br>.FUSIBLE (20A) | 1 | |
| 9 | 705-82151-00 | .FUSE (30A)<br>.FUSIBLE (30A) | 1 | |
| 10 | 688-82594-00 | CLAMP<br>BRIDE | 1 | |
| 11 | 90465-08M33 | CLAMP<br>BRIDE | 1 | |
| 12 | 90465-10M14 | CLAMP<br>BRIDE | 1 | |
| 13 | 97095-06012 | BOLT<br>BOULON | 1 | |
| 14 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 15 | 6K7-82588-00 | PLATE<br>PLAQUE | 1 | |
| 16 | 97095-06020 | BOLT<br>BOULON | 1 | |
| 17 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 18 | 688-82560-10 | THERMO SWITCH ASSY<br>THERMO-CONTACT COMPLET | 2 | |
| 19 | 61A-85790-00 | THERMOSENSOR ASSY<br>SENSITOMETRE | 1 | |
| 20 | 92990-10600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 21 | 90465-08028 | CLAMP<br>BRIDE | 1 | |
| 22 | 97095-06012 | BOLT<br>BOULON | 1 | |
| 23 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 24 | 64E-86110-00 | SOLENOID<br>SOLENOID | 1 | |
| 25 | 97095-06016 | BOLT<br>BOULON | 2 | |
| 26 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 27 | 93210-03261 | O-RING<br>JOINT TORIQUE | 1 | |
| 28 | 6R3-82563-00 | TRIM & TILT SWITCH ASSY<br>INCLINER ET PARER COMMUTATEUR | 1 | |

B2

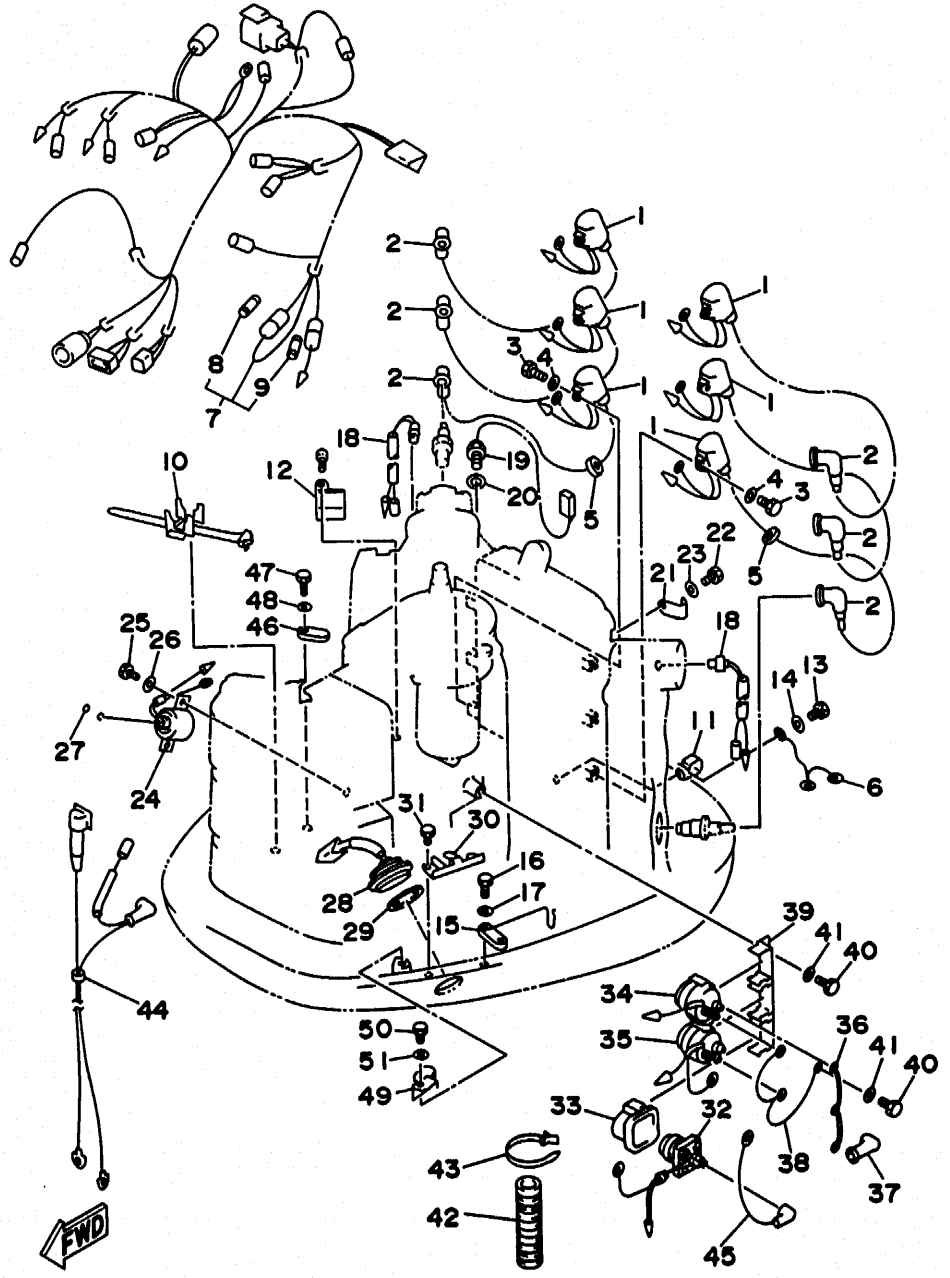


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FIG. 21 ELECTRICAL 2 PARTIE ELECTRIQUE 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 6E5-82587-00 | GASKET<br>JOINT | 1 | |
| 30 | 6R3-83614-00 | BRACKET<br>SUPPORT | 1 | |
| 31 | 97095-06012 | BOLT<br>BOULON | 2 | |
| 32 | 61A-81941-00 | STARTER RELAY ASSY<br>LANCEUR RELAIS (ENS.) | 1 | |
| 33 | 689-81952-10 | HOLDER, RELAY<br>SUPPORT, RELAIS | 1 | |
| 34 | 6E5-81950-00 | RELAY ASSY<br>RELAIS COMPLET | 1 | |
| 35 | 6E5-8195A-00 | RELAY ASSY<br>RELAIS COMPLET | 1 | |
| 36 | 6G5-87149-10 | CONNECTOR<br>RACCORD | 1 | |
| 37 | 6G5-82119-00 | COVER, LEAD WIRE<br>GARNITURE, FIL | 2 | |
| 38 | 6E5-82116-00 | WIRE, MINUS LEAD<br>FIL, NEGATIF | 1 | |
| 39 | 6G5-81948-11 | BRACKET<br>JOINT TORIQUE | 1 | |
| 40 | 97095-06016 | BOLT<br>BOULON | 2 | |
| 41 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 2 | |
| 42 | 6E9-83557-70 | TUBE<br>TUBE | 1 | |
| 43 | 90465-13M36 | CLAMP<br>BRIDE | 1 | |
| 44 | 6R3-82105-02 | WIRE HARNESS<br>FAISCEAU DE FILS | 1 | |
| 45 | 6K7-82117-00 | WIRE, LEAD<br>FIL | 1 | |
| 46 | 6E5-82588-00 | PLATE<br>PLAQUE | 1 | |
| 47 | 97095-06020 | BOLT<br>BOULON | 1 | |
| 48 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |
| 49 | 90465-12M25 | CLAMP<br>BRIDE | 1 | |
| 50 | 97095-06012 | BOLT<br>BOULON | 1 | |
| 51 | 92990-06600 | WASHER, PLATE<br>RONDELLE, PLATE | 1 | |

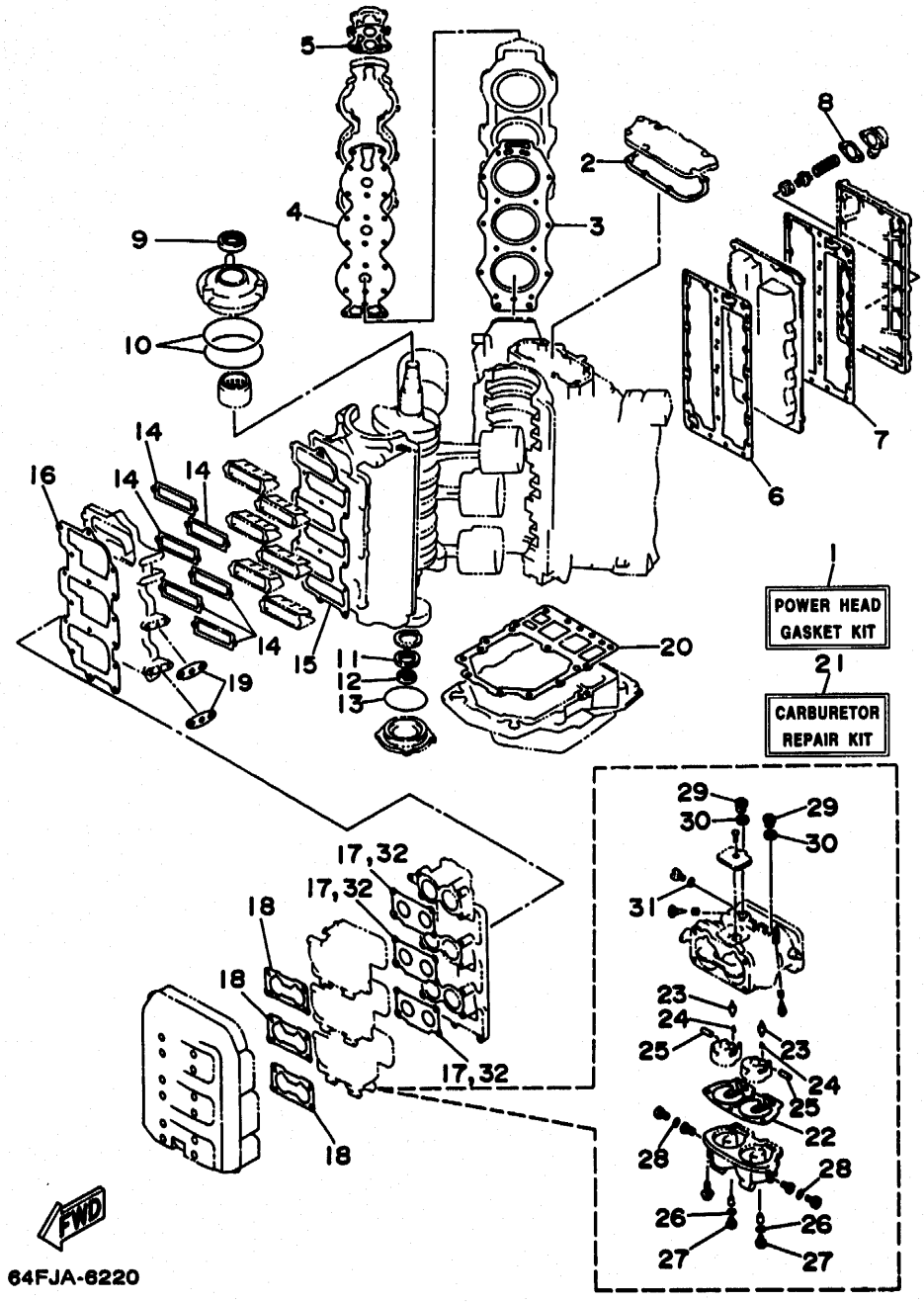


FIG. 22 REPAIR KIT 1 KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 64F-W0001-00 | POWER HEAD GASKET KIT<br>POCHETTE DE JOINTS TETE MOTRICE | 1 | |
| 2 | 6E5-11381-A2 | .GASKET 1<br>.JOINT 1 | 1 | |
| 3 | 6G5-11181-A1 | .GASKET, CYLINDER HEAD 1<br>.JOINT, DE CULASSE 1 | 2 | |
| 4 | 6G5-11193-A0 | .GASKET, HEAD COVER 1<br>.JOINT, COUVERCLE DE CULASSE 1 | 2 | |
| 5 | 688-12414-A1 | .GASKET, COVER<br>.JOINT, COUVERCLE | 2 | |
| 6 | 6G5-41112-A1 | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT | 1 | |
| 7 | 6G5-41112-A1 | .GASKET, EXHAUST INNER COVER<br>.JOINT, PLAQUE D'ECHAPPEMENT | 1 | |
| 8 | 6G5-11382-A1 | .GASKET 2<br>.JOINT 2 | 1 | |
| 9 | 93102-40M38 | .OIL SEAL<br>.JOINT SPY | 1 | |
| 10 | 93211-04384 | .O-RING<br>.JOINT TORIQUE | 2 | |
| 11 | 93102-35M13 | .OIL SEAL<br>.JOINT SPY | 1 | |
| 12 | 93101-22M15 | .OIL SEAL<br>.JOINT SPY | 1 | |
| 13 | 93210-74M35 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 14 | 6K7-13621-A1 | .GASKET, VALVE SEAT<br>.JOINT, SIEGE DE CLAPET | 6 | |
| 15 | 6K7-13646-A2 | .GASKET, MANIFOLD 2<br>.JOINT, TUBULURE 2 | 1 | |
| 16 | 64E-13645-A0 | .GASKET, MANIFOLD 1<br>.JOINT, TUBULURE 1 | 1 | |
| 17 | 6E5-14198-A2 | .GASKET<br>.JOINT | 3 | |
| 18 | 6K7-14483-00 | .GASKET<br>.JOINT | 3 | |
| 19 | 650-24431-A0 | .GASKET, FUEL PUMP 1<br>.JOINT 1 DE POMPE A ESSENCE | 2 | |
| 20 | 6G5-45113-A1 | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE | 1 | |
| 21 | 64D-W0093-00 | CARBURETOR REPAIR KIT<br>KIT DE REPARATION CARBURATEUR | 1 | |
| 22 | 64D-14384-00 | .GASKET, FLOAT CHAMBER<br>.JOINT, CUVE DE FLOTTEUR | 1 | |
| 23 | 6E5-14546-00 | .VALVE, NEEDLE<br>.POINTEAU | 2 | |
| 24 | 6E5-14159-00 | .CLIP<br>.JONC | 2 | |
| 25 | 6E5-14386-02 | .PIN, FLOAT<br>.AXE, FLOTTEUR | 2 | |
| 26 | 61U-14959-00 | .GASKET<br>.JOINT | 2 | |
| 27 | 64D-14394-00 | .VALVE, DRAIN<br>.SOUPAPE, VIDANGE | 2 | |
| 28 | 6E5-14398-01 | .GASKET<br>.JOINT | 2 | |

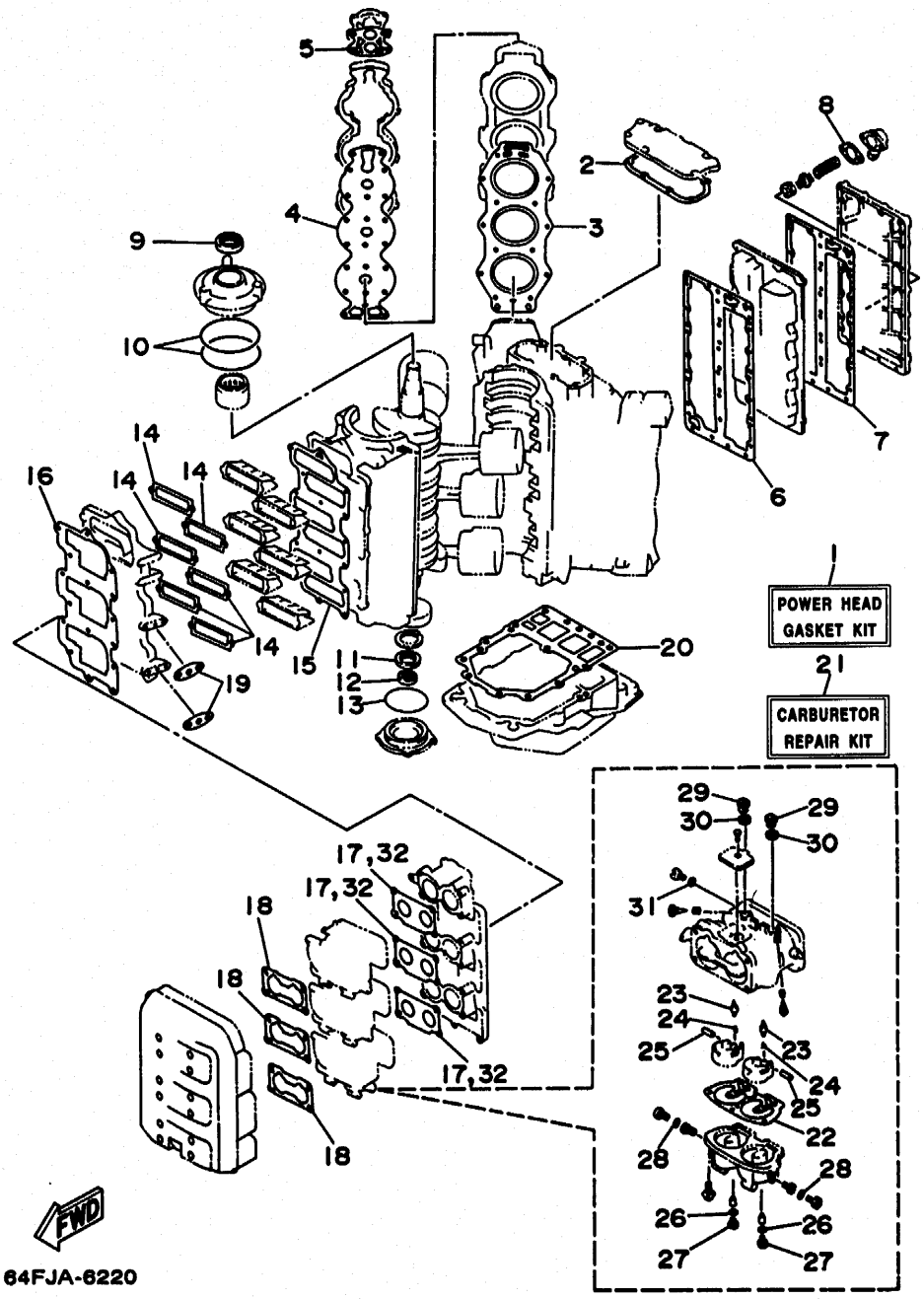


FIG. 22 REPAIR KIT 1 — KITS DE REPARATION 1

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 6E5-14328-01 | .PLUG<br>.PLOT | 2 | |
| 30 | 6E5-14979-00 | .GASKET<br>.JOINT | 2 | |
| 31 | 6J8-14995-00 | .GASKET<br>.JOINT | 1 | |
| 32 | 6E5-14198-A2 | .GASKET<br>.JOINT | 1 | |

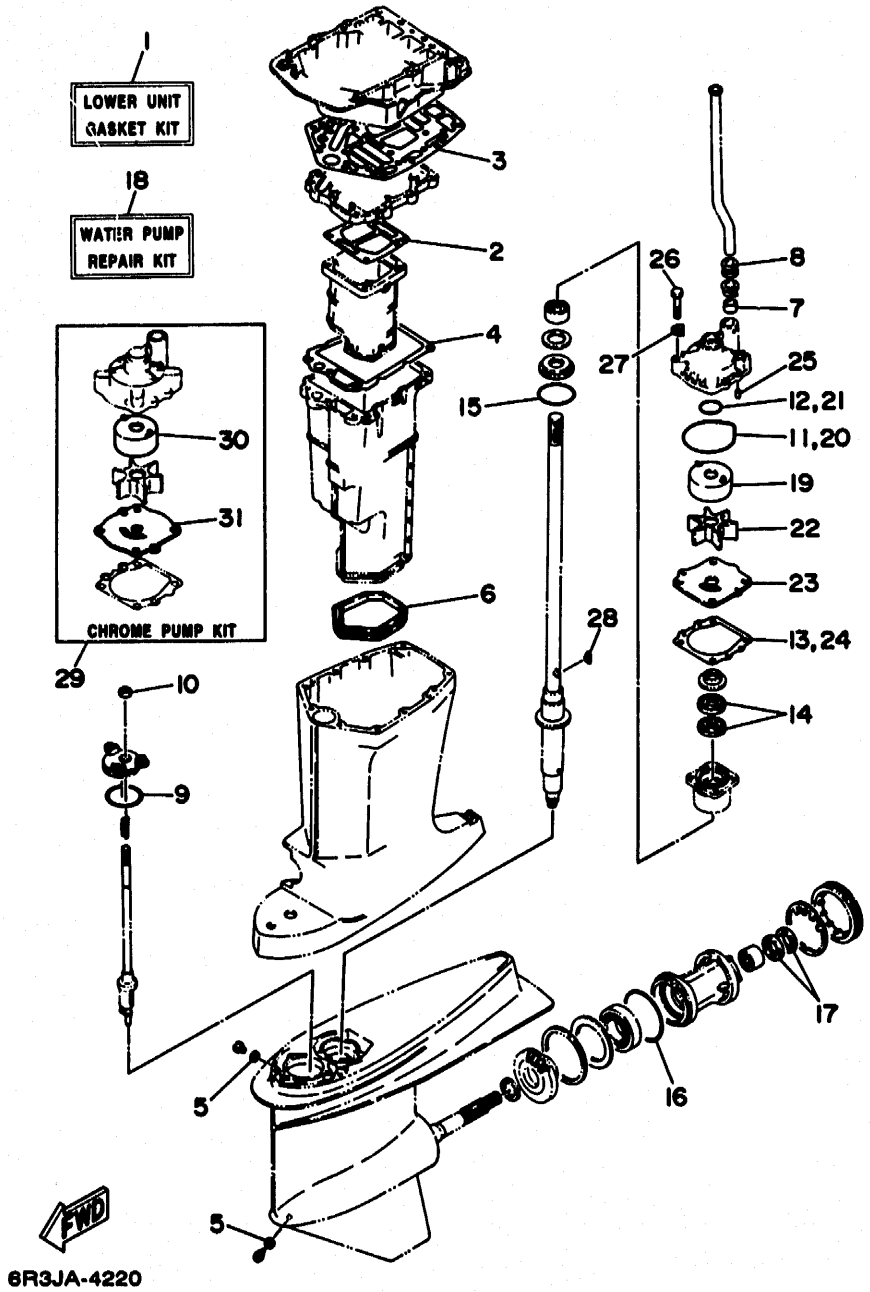


FIG. 23 REPAIR KIT 2 — KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 1 | 6G5-W0001-C1 | LOWER UNIT GASKET KIT<br>POCHETTE DE JOINTS EMBASE | 1 | |
| 2 | 6G5-41134-A0 | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1 | |
| 3 | 6G5-45114-A0 | .GASKET, UPPER CASING<br>.JOINT, TUBE D'ARBRE | 1 | |
| 4 | 6E5-41135-A0 | .GASKET, EXHAUST MANIFOLD<br>.JOINT, PIPE D'ECHAPPEMENT | 1 | |
| 5 | 90430-08020 | .GASKET<br>.JOINT | 2 | |
| 6 | 6E5-45123-00 | .GASKET, MUFFLER<br>.JOINT, POT DE DETENTE | 1 | |
| 7 | 6E5-44365-00 | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU | 1 | |
| 8 | 6E5-44366-00 | .DAMPER, WATER SEAL<br>.JOINT, TUBE D'EAU | 1 | |
| 9 | 93210-58677 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 10 | 93106-09014 | .OIL SEAL<br>.JOINT SPY | 1 | |
| 11 | 93210-86M38 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 12 | 93210-37M67 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 13 | 6E5-44315-A0 | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU | 1 | |
| 14 | 93101-28M16 | .OIL SEAL<br>.JOINT SPY | 2 | |
| 15 | 93210-54534 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 16 | 93210-97M55 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 17 | 93101-30M17 | .OIL SEAL<br>.JOINT SPY | 2 | |
| 18 | 61A-W0078-A1 | WATER PUMP REPAIR KIT<br>KIT DE REPARATION DE LA POMPE | 1 | |
| 19 | 61A-44322-01 | .INSERT, CARTRIDGE<br>.CUVETTE | 1 | |
| 20 | 93210-86M38 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 21 | 93210-37M67 | .O-RING<br>.JOINT TORIQUE | 1 | |
| 22 | 6E5-44352-00 | .IMPELLER<br>.TURBINE | 1 | |
| 23 | 6G5-44323-00 | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE | 1 | |
| 24 | 6E5-44315-A0 | .GASKET, WATER PUMP<br>.JOINT, POMPE A EAU | 1 | |
| 25 | 93606-12019 | .PIN, DOWEL<br>.GOUPILLE | 2 | |
| 26 | 97095-08045 | .BOLT<br>.BOULON | 4 | |
| 27 | 90209-08M02 | .WASHER<br>.RONDELLE | 4 | |
| 28 | 90280-04M05 | .KEY, WOODRUFF<br>.CLAVETTE, DEMI-LUNE | 1 | |

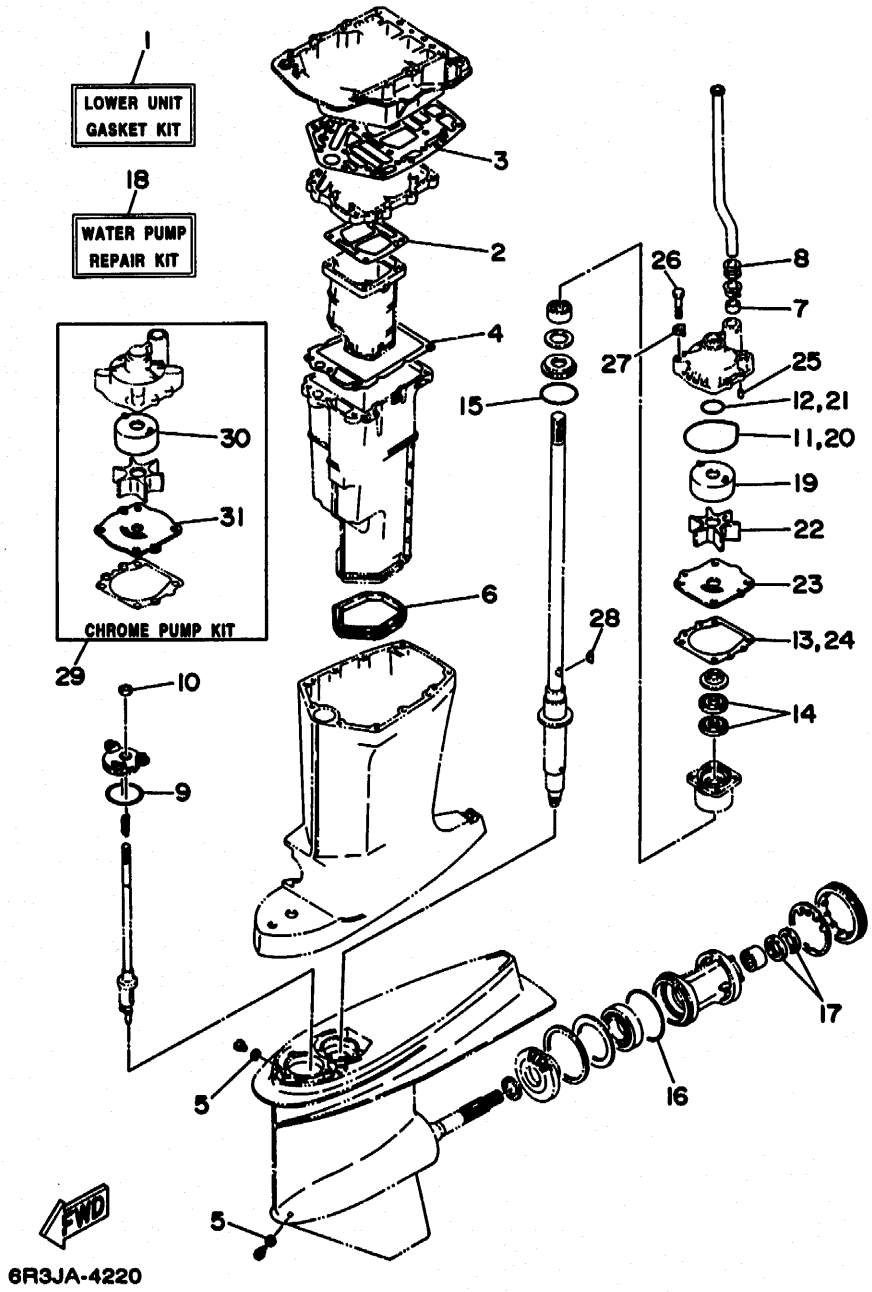


FIG. 23 REPAIR KIT 2 — KITS DE REPARATION 2

| REF. NO. | PART NO. NO. PIECES | DESCRIPTION DESCRIPTION | Q'TY QTE | REMARKS REMARQUES |
|---|---|---|---|---|
| 29 | 61A-W0078-0A | CHROME PUMP KIT<br>KIT DE POMPE A EAU CHROMEE | 1 | |
| 30 | 6R3-44322-40 | .INSERT, CARTRIDGE<br>.CUVETTE | 1 | |
| 31 | 6G5-44323-40 | .OUTER PLATE, CARTRIDGE<br>.PLAQUE EXTERIEURE | 1 | |

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